MAKING MODERN LIVING POSSIBLE

Programming Guide
VLT® HVAC Basic Drive FC 101

www.danfoss.com/drives

VLT® THE REAL DRIVE

Contents

1 Introduction

1.1 Purpose of the Manual

This programming guide provides information for advanced programming of the frequency converter. It provides a complete overview of all parameters as well as descriptions for all parameters.

The programming guide is intended for use by qualified personnel.
Read and follow the programming guide in order to use the frequency converter safely and professionally, and pay particular attention to the safety instructions and general warnings.

1.2 Document and Software Version

This manual is regularly reviewed and updated. All suggestions for improvement are welcome. *Table 1.1* shows the document version and the corresponding software version.

Edition	Remarks	Software version
MG18B3xx	Replaces MG18B2xx	2.51

Table 1.1 Document and Software Version

1.3 Safety Symbols

The following symbols are used in this document.

⚠WARNING

Indicates a potentially hazardous situation which could result in death or serious injury.

⚠CAUTION

Indicates a potentially hazardous situation which could result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

Indicates important information, including situations that may result in damage to equipment or property.

1.4 Safety Precautions

⚠WARNING

The voltage of the frequency converter is dangerous whenever connected to mains. Incorrect installation of the motor, frequency converter or fieldbus may cause death, serious personal injury or damage to the equipment. Consequently, the instructions in this manual, as well as national and local rules and safety regulations, must be complied with.

Safety Regulations

1. Disconnect mains supply to the frequency converter whenever repair work is to be carried out. Check that the mains supply has been disconnected and that the necessary time has elapsed before removing motor and mains supply plugs.
2. The [Off] key does not disconnect the mains supply and consequently it must not be used as a safety switch.
3. The equipment must be properly earthed, the user must be protected against supply voltage and the motor must be protected against overload in accordance with applicable national and local regulations.
4. The earth leakage current exceeds 3.5 mA.
5. Protection against motor overload is not included in the factory setting. If this function is desired, set *1-90 Motor Thermal Protection* to data value *[4] ETR trip 1* or data value *[3] ETR warning 1*.
6. Do not remove the plugs for the motor and mains supply while the frequency converter is connected to mains. Check that the mains supply has been disconnected and that the necessary time has elapsed before removing motor and mains plugs.
7. Note that the frequency converter has more voltage sources than L1, L2 and L3, when load sharing (linking of DC intermediate circuit) or external 24 V DC are installed. Check that all voltage sources have been disconnected and that the necessary time has elapsed before commencing repair work.

Warning against unintended start

1. The motor can be brought to a stop with digital commands, bus commands, references or a local stop, while the frequency converter is connected

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to mains. These stop functions are not sufficient to avoid unintended start and thus prevent personal injury. Always disconnect mains supply to avoid unintended start.

2. The motor may start while setting the parameters. If this means that personal safety may be compromised (e.g. personal injury caused by contact with moving machine parts), motor starting must be prevented, for instance by secure disconnection of the motor connection.
3. A motor that has been stopped with the mains supply connected, may start if faults occur in the electronics of the frequency converter, through temporary overload or if a fault in the power supply grid or motor connection is remedied. If unintended start must be prevented for personal safety reasons (e.g. risk of injury caused by contact with moving machine parts), the normal stop functions are not sufficient.
4. Control signals from, or internally within, the frequency converter may in rare cases be activated in error, be delayed or fail to occur entirely. When used in situations where safety is critical, do not rely on these control signals.

⚠WARNING

HIGH VOLTAGE

Touching the electrical parts may be fatal - even after the equipment has been disconnected from mains. Make sure that other voltage inputs have been disconnected, such as load sharing (linkage of DC intermediate circuit)

Systems where frequency converters are installed must, if necessary, be equipped with additional monitoring and protective devices according to the valid safety regulations, e.g law on mechanical tools, regulations for the prevention of accidents etc. Modifications on the frequency converters by means of the operating software are allowed.

NOTICE

Hazardous situations shall be identified by the machine builder/integrator who is responsible for taking necessary preventive means into consideration. Additional monitoring and protective devices may be included, always according to valid national safety regulations, e.g. law on mechanical tools, regulations for the prevention of accidents.

Protection Mode

Once a hardware limit on motor current or DC-link voltage is exceeded, the frequency converter enters *Protection mode*. Protection mode means a change of the PWM modulation strategy and a low switching frequency to minimise losses. This continues 10 s after the last fault and increases the reliability and the robustness of the frequency converter while re-establishing full control of the motor. Parameter *0-07 Auto DC Braking* may cause PWM when coasted.

1.5 Additional Resources

- *VLT HVAC Basic Drive FC 101 Quick Guide*
- *VLT HVAC Basic Drive FC 101 Programming Guide* provides information on how to programme and includes complete parameter descriptions.
- *VLT HVAC Basic Drive FC 101 Design Guide* entails all technical information about the frequency converter and customer design and applications.
- *MCT 10 Setup Software* enables the user to configure the frequency converter from a Windows™ based PC environment.
- Danfoss VLT® Energy Box software at www.danfoss.com/BusinessAreas/DrivesSolutions then choose PC Software Download
  VLT® Energy Box Software allows energy consumption comparisons of HVAC fans and pumps driven by Danfoss drives and alternative methods of flow control. This tool may be used to project, as accurately as possible, the costs, savings, and payback of using Danfoss frequency converters on HVAC fans and pumps.

Danfoss technical literature is available in print from your local Danfoss Sales Office or at:
www.danfoss.com/BusinessAreas/DrivesSolutions/Documentations/Technical+Documentation.htm

1.6 Definitions

Frequency Converter

$I_{VLT,MAX}$
The maximum output current.

$I_{VLT,N}$
The rated output current supplied by the frequency converter.

$U_{VLT,\ MAX}$
The maximum output voltage.

Input

The connected motor can start and stop with LCP and the digital inputs. Functions are divided into 2 groups. Functions in group 1 have higher priority than functions in group 2.	Group 1	Reset, Coasting stop, Reset and Coasting stop, Quick-stop, DC braking, Stop and the [Off] key.
	Group 2	Start, Pulse start, Reversing, Start reversing, Jog and Freeze output

Table 1.2 Control Command

Motor

f_{JOG}
The motor frequency when the jog function is activated (via digital terminals).

f_M
The motor frequency.

f_{MAX}
The maximum motor frequency.

f_{MIN}
The minimum motor frequency.

$f_{M,N}$
The rated motor frequency (nameplate data).

I_M
The motor current.

$I_{M,N}$
The rated motor current (nameplate data).

$n_{M,N}$
The rated motor speed (nameplate data).

$P_{M,N}$
The rated motor power (nameplate data).

U_M
The instantaneous motor voltage.

$U_{M,N}$
The rated motor voltage (nameplate data).

Break-away torque

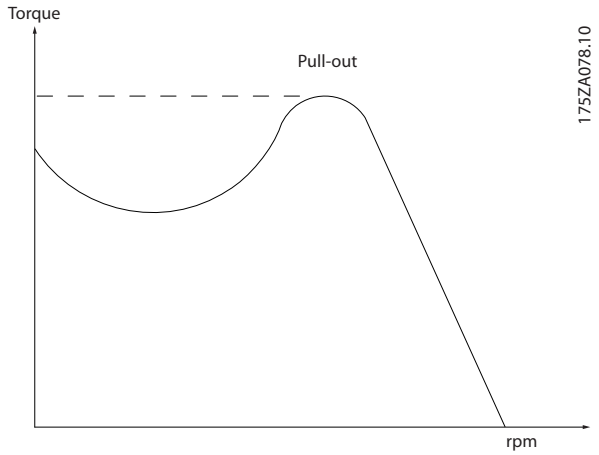

Illustration 1.1 Break-away Torque

η_{VLT}
The efficiency of the frequency converter is defined as the ratio between the power output and the power input.

Start-disable command
A stop command belonging to the group 1 control commands - see this group.

Stop command
See Control commands.

References

Analog reference
A signal transmitted to the analog inputs 53 or 54, can be voltage or current.

Bus reference
A signal transmitted to the serial communication port (FC port).

Preset reference
A defined preset reference to be set from -100% to +100% of the reference range. Selection of 8 preset references via the digital terminals.

Ref_{MAX}
Determines the relationship between the reference input at 100% full scale value (typically 10 V, 20 mA) and the resulting reference. The maximum reference value set in *3-03 Maximum Reference*.

Ref_{MIN}
Determines the relationship between the reference input at 0% value (typically 0 V, 0 mA, 4 mA) and the resulting reference. The minimum reference value set in *3-02 Minimum Reference*

Miscellaneous

Analog inputs
The analog inputs are used for controlling various functions of the frequency converter.
There are 2 types of analog inputs:
Current input, 0-20 mA and 4-20 mA
Voltage input, 0-10 V DC.

Analog outputs
The analog outputs can supply a signal of 0-20 mA, 4-20 mA, or a digital signal.

Automatic Motor Adaptation, AMA
AMA algorithm determines the electrical parameters for the connected motor at standstill.

Digital inputs
The digital inputs can be used for controlling various functions of the frequency converter.

Digital outputs
The frequency converter features 2 Solid State outputs that can supply a 24 V DC (max. 40 mA) signal.

Relay outputs
The frequency converter features two programmable Relay Outputs.

ETR
Electronic Thermal Relay is a thermal load calculation based on present load and time. Its purpose is to estimate the motor temperature.

Initialising
If initialising is carried out (*14-22 Operation Mode*), the programmable parameters of the frequency converter return to their default settings.
Initialising; *14-22 Operation Mode* will not initialise communication parameters.

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Intermittent duty cycle
An intermittent duty rating refers to a sequence of duty cycles. Each cycle consists of an on-load and an off-load period. The operation can be either periodic duty or none-periodic duty.

LCP
The Local Control Panel (LCP) makes up a complete interface for control and programming of the frequency converter. The control panel is detachable and can be installed up to 3 m from the frequency converter, i.e. in a front panel by means of the installation kit option.

lsb
Least significant bit.

MCM
Short for Mille Circular Mil, an American measuring unit for cable cross-section. 1 MCM ≡ 0.5067 mm^2.

msb
Most significant bit.

On-line/Off-line parameters
Changes to on-line parameters are activated immediately after the data value is changed. Press [OK] to activate off-line parameters.

PI controller
The PI controller maintains the desired speed, pressure, temperature, etc. by adjusting the output frequency to match the varying load.

RCD
Residual Current Device.

Set-up
Parameter settings in 2 set-ups can be saved. Change between the 2 parameter set-ups and edit one set-up, while another set-up is active.

Slip compensation
The frequency converter compensates for the motor slip by giving the frequency a supplement that follows the measured motor load keeping the motor speed almost constant.

Smart Logic Control (SLC)
The SLC is a sequence of user defined actions executed when the associated user defined events are evaluated as true by the SLC.

Thermistor
A temperature-dependent resistor placed where the temperature is to be monitored (frequency converter or motor).

Trip
A state entered in fault situations, e.g. if the frequency converter is subject to an over-temperature or when the frequency converter is protecting the motor, process or mechanism. Restart is prevented until the cause of the fault has disappeared and the trip state is cancelled by activating reset or, in some cases, by being programmed to reset automatically. Trip may not be used for personal safety.

Trip locked
A state entered in fault situations when the frequency converter is protecting itself and requiring physical intervention, for example, if the frequency converter is subject to a short circuit on the output. A locked trip can only be cancelled by cutting off mains, removing the cause of the fault, and reconnecting the frequency converter. Restart is prevented until the trip state is cancelled by activating reset or, in some cases, by being programmed to reset automatically. Trip locked may not be used for personal safety.

VT characteristics
Variable torque characteristics used for pumps and fans.

VVC^{plus}
If compared with standard voltage/frequency ratio control, Voltage Vector Control (VVC^{plus}) improves the dynamics and the stability, both when the speed reference is changed and in relation to the load torque.

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1.7 Electrical Overview

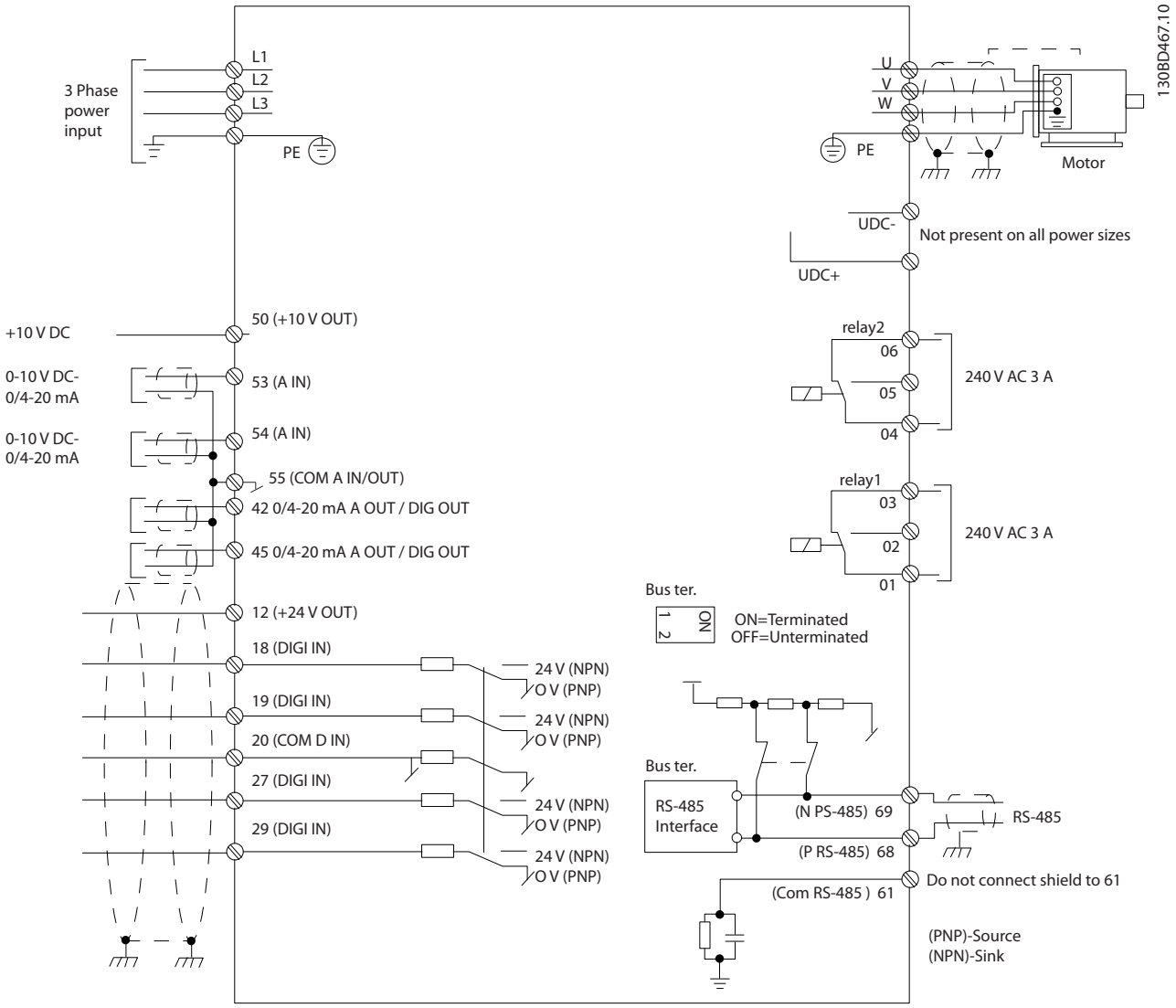

Illustration 1.2 Basic Wiring Schematic Drawing

NOTICE

There is no access to UDC- and UDC+ on the following units:
IP20 380-480 V 30-90 kW
IP20 200-240 V 15-45 kW
IP20 525-600 V 2.2-90 kW
IP54 380-480 V 22-90 kW

2 How to Programme

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2.1 Programming with MCT 10 Setup Software

The frequency converter can be programmed from a PC via RS-485 COM port by using the MCT 10 Setup Software. This software can either be ordered using code number 130B1000 or downloaded from www.danfoss.com/BusinessAreas/DrivesSolutions/softwaredownload.

2.2 Local Control Panel (LCP)

The LCP is divided into 4 functional sections.

A. Display

B. Menu key

C. Navigation keys and indicator lights (LEDs)

D. Operation keys and indicator lights (LEDs)

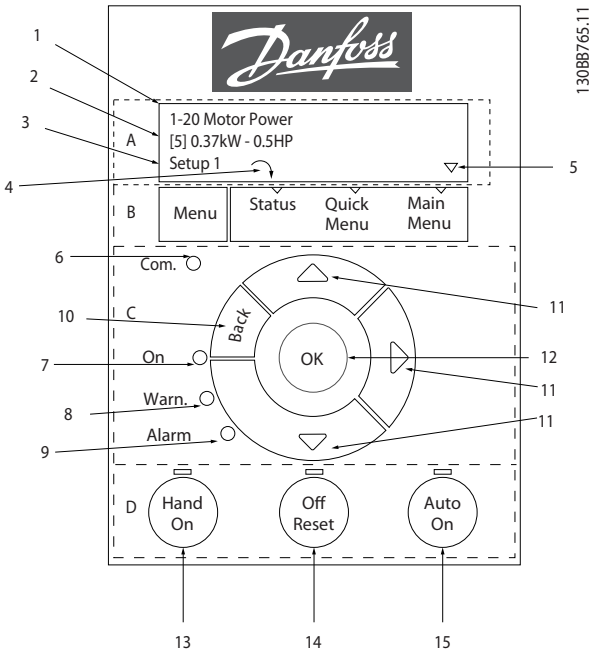

Illustration 2.1 Local Control Panel (LCP)

A. Display
The LCD-display is back-lit with 2 alphanumeric lines. All data is displayed on the LCP.

Information can be read from the display.

1	Parameter number and name.
2	Parameter value.
3	Set-up number shows the active set-up and the edit set-up. If the same set-up acts as both active and edit set-up, only that set-up number is shown (factory setting). When active and edit set-up differ, both numbers are shown in the display (set-up 12). The number flashing, indicates the edit set-up.
4	Motor direction is shown to the bottom left of the display – indicated by a small arrow pointing either clockwise or counterclockwise.
5	The triangle indicates if the LCP is in status, quick menu or main menu.

Table 2.1 Legend to *Illustration 2.1*

B. Menu key
Press [Menu] to select between status, quick menu or main menu.

C. Navigation keys and indicator lights (LEDs)

6	Com LED: Flashes when bus communication is communicating.
7	Green LED/On: Control section is working.
8	Yellow LED/Warn.: Indicates a warning.
9	Flashing Red LED/Alarm: Indicates an alarm.
10	[Back]: For moving to the previous step or layer in the navigation structure
11	[▲] [▼] [►]: For maneuvering between parameter groups, parameters and within parameters. Can also be used for setting local reference.
12	[OK]: For selecting a parameter and for accepting changes to parameter settings

Table 2.2 Legend to *Illustration 2.1*

D. Operation keys and indicator lights (LEDs)

13	[Hand On]: Starts the motor and enables control of the frequency converter via the LCP. ***NOTICE*** **Terminal 27 Digital Input (*5-12 Terminal 27 Digital Input*) has coast inverse as default setting. This means that [Hand On] does not start the motor if there is no 24 V to terminal 27. Connect terminal 12 to terminal 27.**
14	[Off/Reset]: Stops the motor (Off). If in alarm mode, the alarm is reset.
15	[Auto On]: Frequency converter is controlled either via control terminals or serial communication.

Table 2.3 Legend to *Illustration 2.1*

2.3 Menus

2.3.1 Status Menu

In the Status menu the selection options are:

- Motor Frequency (Hz), *16-13 Frequency*
- Motor Current (A), *16-14 Motor current*
- Motor Speed Reference in Percentage (%), *16-02 Reference [%]*
- Feedback, *16-52 Feedback[Unit]*
- Motor Power (kW) (if *0-03 Regional Settings* is set to *[1] North America*, Motor Power is shown in the unit of hp instead of kW), *16-10 Power [kW]* for kW, *16-11 Power [hp]* for hp
- Custom Readout *16-09 Custom Readout*

2.3.2 Quick Menu

Use the Quick Menu to programme the most common VLT HVAC Basic Drive functions. The Quick Menu consists of:

- Wizard for open loop applications
- Closed loop set-up wizard
- Motor set-up
- Changes made

2.3.3 Start-up Wizard for Open Loop Applications

The built-in wizard menu guides the installer through the set up of the frequency converter to an open loop application. An open loop application is here an application with a start signal, analog reference (voltage or current) and optionally also relay signals (but no feed back signal from the process applied).

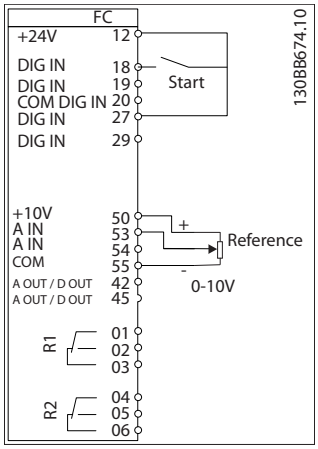

Illustration 2.2 Set-up of the Frequency Converter

The wizard is initially shown after power up until any parameter has been changed. The wizard can always be accessed again through the Quick Menu. Press [OK] to start the wizard. If [Back] is pressed, the frequency converter returns to the status screen.

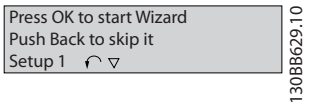

Illustration 2.3 Wizard

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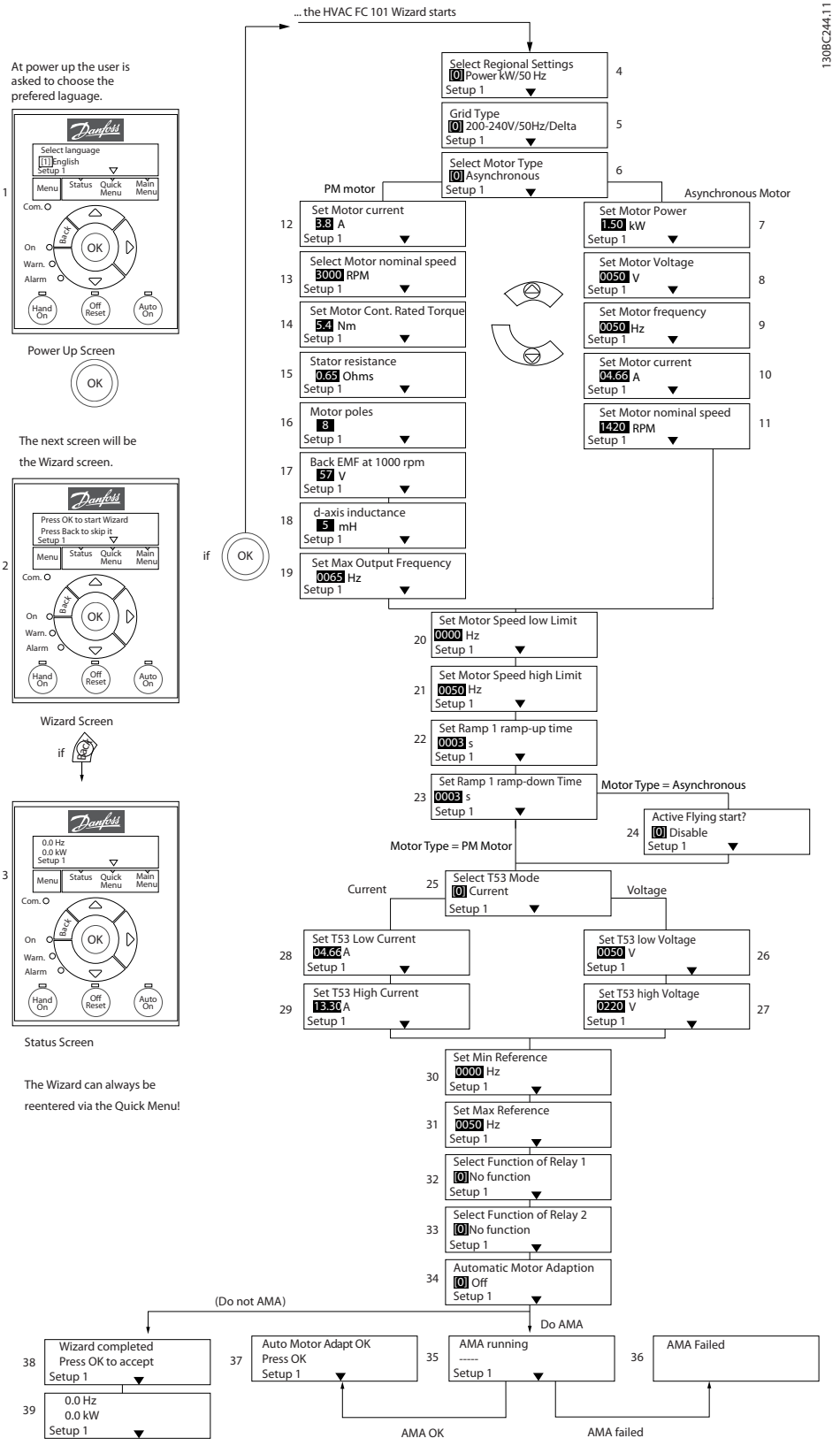

Illustration 2.4 Open Loop Set-up Wizard

Start-up Wizard for Open Loop Applications

Parameter	Range	Default	Function
0-03 Regional Settings	[0] International [1] US	0	
0-06 GridType	[0] 200-240 V/50 Hz/IT-grid [1] 200-240 V/50 Hz/Delta [2] 200-240 V/50 Hz [10] 380-440 V/50 Hz/IT-grid [11] 380-440 V/50 Hz/Delta [12] 380-440 V/50 Hz [20] 440-480 V/50 Hz/IT-grid [21] 440-480 V/50 Hz/Delta [22] 440-480 V/50 Hz [30] 525-600 V/50 Hz/IT-grid [31] 525-600 V/50 Hz/Delta [32] 525-600 V/50 Hz [100] 200-240 V/60 Hz/IT-grid [101] 200-240 V/60 Hz/Delta [102] 200-240 V/60 Hz [110] 380-440 V/60 Hz/IT-grid [111] 380-440 V/60 Hz/Delta [112] 380-440 V/60 Hz [120] 440-480 V/60 Hz/IT-grid [121] 440-480 V/60 Hz/Delta [122] 440-480 V/60 Hz [130] 525-600 V/60 Hz/IT-grid [131] 525-600 V/60 Hz/Delta [132] 525-600 V/60 Hz	Size related	Select operating mode for restart upon reconnection of the frequency converter to mains voltage after power down
1-10 Motor Construction	*[0] Asynchron [1] PM, non salient SPM	[0] Asynchron	Setting the parameter value might change these parameters: 1-01 Motor Control Principle 1-03 Torque Characteristics 1-14 Damping Gain 1-15 Low Speed Filter Time Const 1-16 High Speed Filter Time Const 1-17 Voltage filter time const 1-20 Motor Power 1-22 Motor Voltage 1-23 Motor Frequency 1-24 Motor Current 1-25 Motor Nominal Speed 1-26 Motor Cont. Rated Torque 1-30 Stator Resistance (Rs) 1-33 Stator Leakage Reactance (X1) 1-35 Main Reactance (Xh) 1-37 d-axis Inductance (Ld) 1-39 Motor Poles 1-40 Back EMF at 1000 RPM 1-66 Min. Current at Low Speed 1-72 Start Function 1-73 Flying Start 4-19 Max Output Frequency 4-58 Missing Motor Phase Function
1-20 Motor Power	0.12-110 kW/0.16-150 hp	Size related	Enter motor power from nameplate data
1-22 Motor Voltage	50.0-1000.0 V	Size related	Enter motor voltage from nameplate data
1-23 Motor Frequency	20.0-400.0 Hz	Size related	Enter motor frequency from nameplate data

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Parameter	Range	Default	Function
1-24 Motor Current	0.01-10000.00 A	Size related	Enter motor current from nameplate data
1-25 Motor Nominal Speed	100.0-9999.0 RPM	Size related	Enter motor nominal speed from nameplate data
1-26 Motor Cont. Rated Torque	0.1-1000.0	Size related	This parameter is available only when *1-10 Motor Construction* Design is set to *[1] PM, non-salient SPM*. **NOTICE** **Changing this parameter affects settings of other parameters**
1-29 Automatic Motor Adaption (AMA)	See 1-29 Automatic Motor Adaption (AMA)	Off	Performing an AMA optimises motor performance
1-30 Stator Resistance (Rs)	0.000-99.990	Size related	Set the stator resistance value
1-37 d-axis Inductance (Ld)	0-1000	Size related	Enter the value of the d-axis inductance. Obtain the value from the permanent magnet motor data sheet. The de-axis inductance cannot be found by performing an AMA.
1-39 Motor Poles	2-100	4	Enter the number of motor poles
1-40 Back EMF at 1000 RPM	10-9000	Size related	Line-Line RMS back EMF voltage at 1000 RPM
1-73 Flying Start			When PM is selected, Flying Start is enabled and can not disable
1-73 Flying Start	[0] Disabled [1] Enabled	0	Select *[1] Enable* to enable the frequency converter to catch a motor spinning due to mains drop-out. Select *[0] Disable* if this function is not required. When is enabled *1-71 Start Delay* and *1-72 Start Function* have no function. is active in VVC^{plus} mode only
3-02 Minimum Reference	-4999-4999	0	The minimum reference is the lowest value obtainable by summing all references
3-03 Maximum Reference	-4999-4999	50	The maximum reference is the lowest obtainable by summing all references
3-41 Ramp 1 Ramp Up Time	0.05-3600.0 s	Size related	Ramp up time from 0 to rated *1-23 Motor Frequency* if Asynchron motor is selected; ramp up time from 0 to *1-25 Motor Nominal Speed* if PM motor is selected
3-42 Ramp 1 Ramp Down Time	0.05-3600.0 s	Size related	Ramp down time from rated *1-23 Motor Frequency* to 0 if Asynchron motor is selected; ramp down time from *1-25 Motor Nominal Speed* to 0 if PM motor is selected
4-12 Motor Speed Low Limit [Hz]	0.0-400 Hz	0 Hz	Enter the minimum limit for low speed
4-14 Motor Speed High Limit [Hz]	0.0-400 Hz	65 Hz	Enter the maximum limit for high speed
4-19 Max Output Frequency	0-400	Size related	Enter the maximum output frequency value
5-40 Function Relay [0] Function relay	See 5-40 Function Relay	Alarm	Select the function to control output relay 1
5-40 Function Relay [1] Function relay	See 5-40 Function Relay	Drive running	Select the function to control output relay 2
6-10 Terminal 53 Low Voltage	0-10 V	0.07 V	Enter the voltage that corresponds to the low reference value

Parameter	Range	Default	Function
6-11 Terminal 53 High Voltage	0-10 V	10 V	Enter the voltage that corresponds to the high reference value
6-12 Terminal 53 Low Current	0-20 mA	4	Enter the current that corresponds to the low reference value
6-13 Terminal 53 High Current	0-20 mA	20	Enter the current that corresponds to the high reference value
6-19 Terminal 53 mode	[0] Current [1] Voltage	1	Select if terminal 53 is used for current- or voltage input

Table 2.4 Open Loop Application

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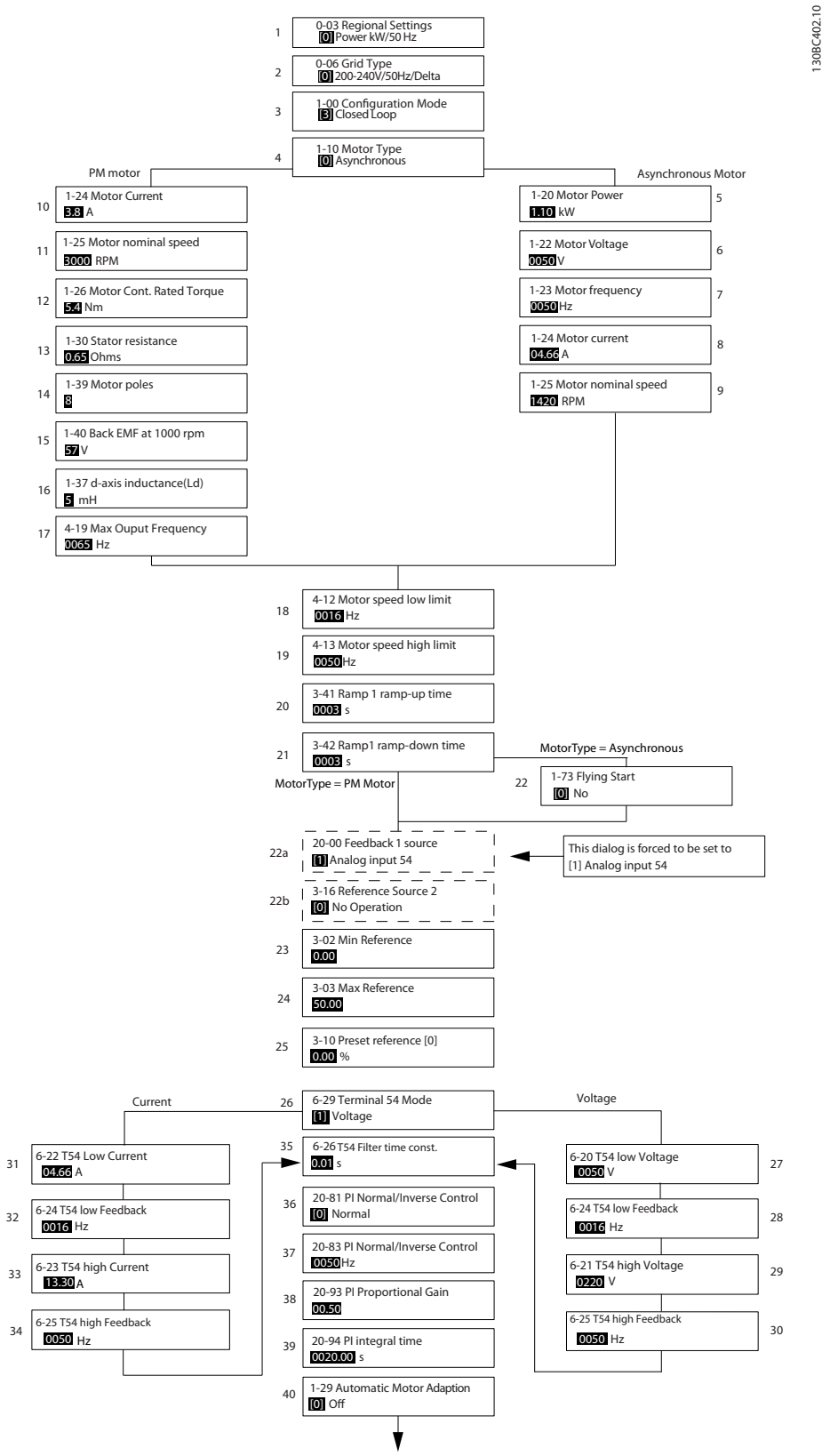


Illustration 2.5 Closed Loop Set-up Wizard

Closed Loop Set-up Wizard

Parameter	Range	Default	Function
0-03 Regional Settings	[0] International [1] US	0	
0-06 GridType	[0] -[[132] see start -up wizard for open loop application	Size selected	Select operating mode for restart upon reconnection of the frequency converter to mains voltage after power down
1-00 Configuration Mode	[0] Open loop [3] Closed loop	0	Change this parameter to Closed loop
1-10 Motor Construction	*[0] Motor construction [1] PM, non salient SPM	[0] Asynchron	Setting the parameter value might change these parameters: 1-01 Motor Control Principle 1-03 Torque Characteristics 1-14 Damping Gain 1-15 Low Speed Filter Time Const 1-16 High Speed Filter Time Const 1-17 Voltage filter time const 1-20 Motor Power 1-22 Motor Voltage 1-23 Motor Frequency 1-25 Motor Nominal Speed 1-26 Motor Cont. Rated Torque 1-30 Stator Resistance (Rs) 1-33 Stator Leakage Reactance (X1) 1-35 Main Reactance (Xh) 1-37 d-axis Inductance (Ld) 1-39 Motor Poles 1-40 Back EMF at 1000 RPM 1-66 Min. Current at Low Speed 1-72 Start Function 1-73 Flying Start 4-19 Max Output Frequency 4-58 Missing Motor Phase Function
1-20 Motor Power	0.09-110 kW	Size related	Enter motor power from nameplate data
1-22 Motor Voltage	50.0-1000.0 V	Size related	Enter motor voltage from nameplate data
1-23 Motor Frequency	20.0-400.0 Hz	Size related	Enter motor frequency from nameplate data
1-24 Motor Current	0.0 -10000.00 A	Size related	Enter motor current from nameplate data
1-25 Motor Nominal Speed	100.0-9999.0 RPM	Size related	Enter motor nominal speed from nameplate data
1-26 Motor Cont. Rated Torque	0.1-1000.0	Size relate	This parameter is available only when *1-10 Motor Construction* Design is set to *[1] PM, non-salient SPM*. ***NOTICE*** **Changing this parameter affects settings of other parameters**
1-29 Automatic Motor Adaption (AMA)		Off	Performing an AMA optimizes motor performance
1-30 Stator Resistance (Rs)	0.000-99.990	Size related	Set the stator resistance value
1-37 d-axis Inductance (Ld)	0-1000	Size related	Enter the value of the d-axis inductance. Obtain the value from the permanent magnet motor data sheet. The de-axis inductance cannot be found by performing an AMA.
1-39 Motor Poles	2-100	4	Enter the number of motor poles
1-40 Back EMF at 1000 RPM	10-9000	Size related	Line-Line RMS back EMF voltage at 1000 RPM

2

Parameter	Range	Default	Function
1-73 Flying Start	[0] Disabled [1] Enabled	0	Select *[1] Enable* to enable the frequency converter to catch a spinning motor. I.e. fan applications. When PM is selected, Flying Start is enabled.
3-02 Minimum Reference	-4999-4999	0	The minimum reference is the lowest value obtainable by summing all references
3-03 Maximum Reference	-4999-4999	50	The maximum reference is the highest value obtainable by summing all references
3-10 Preset Reference	-100-100%	0	Enter the set point
3-41 Ramp 1 Ramp Up Time	0.05-3600.0 s	Size related	Ramp up time from 0 to rated *1-23 Motor Frequency* if Asynchron motor is selected; ramp up time from 0 to *1-25 Motor Nominal Speed* if PM motor is selected"
3-42 Ramp 1 Ramp Down Time	0.05-3600.0 s	Size related	Ramp down time from rated *1-23 Motor Frequency* to 0 if Asynchron motor is selected; ramp down time from *1-25 Motor Nominal Speed* to 0 if PM motor is selected
4-12 Motor Speed Low Limit [Hz]	0.0-400 Hz	0.0 Hz	Enter the minimum limit for low speed
4-14 Motor Speed High Limit [Hz]	0-400 Hz	65 Hz	Enter the minimum limit for high speed
4-19 Max Output Frequency	0-400	Size related	Enter the maximum output frequency value
6-29 Terminal 54 mode	[0] Current [1] Voltage	1	Select if terminal 54 is used for current- or voltage input
6-20 Terminal 54 Low Voltage	0-10 V	0.07 V	Enter the voltage that corresponds to the low reference value
6-21 Terminal 54 High Voltage	0-10 V	10 V	Enter the voltage that corresponds to the low high reference value
6-22 Terminal 54 Low Current	0-20 mA	4	Enter the current that corresponds to the high reference value
6-23 Terminal 54 High Current	0-20 mA	20	Enter the current that corresponds to the high reference value
6-24 Terminal 54 Low Ref./Feedb. Value	-4999-4999	0	Enter the feedback value that corresponds to the voltage or current set in *6-20 Terminal 54 Low Voltage*/*6-22 Terminal 54 Low Current*
6-25 Terminal 54 High Ref./Feedb. Value	-4999-4999	50	Enter the feedback value that corresponds to the voltage or current set in *6-21 Terminal 54 High Voltage*/*6-23 Terminal 54 High Current*
6-26 Terminal 54 Filter Time Constant	0-10 s	0.01	Enter the filter time comstant
20-81 PI Normal/ Inverse Control	[0] Normal [1] Inverse	0	Select *[0] Normal* to set the process control to increase the output speed when the process error is positive. Select *[1] Inverse* to reduce the output speed.
20-83 PI Start Speed [Hz]	0-200 Hz	0	Enter the motor speed to be attained as a start signal for commencement of PI control
20-93 PI Proportional Gain	0-10	0.01	Enter the process controller proportional gain. Quick control is obtained at high amplification. However if amplification is too great, the process may become unstable
20-94 PI Integral Time	0.1-999.0 s	999.0 s	Enter the process controller integral time. Obtain quick control through a short integral time, though if the integral time is too short, the process becomes unstable. An excessively long integral time disables the integral action.

Table 2.5 Closed Loop Application

Motor Set-up

The Quick Menu Motor Set-up guides through the needed motor parameters.

Parameter	Range	Default	Function
0-03 Regional Settings	[0] International [1] US	0	
0-06 GridType	[0] -[132] see start -up wizard for open loop application	Size selected	Select operating mode for restart upon reconnection of the frequency converter to mains voltage after power down
1-10 Motor Construction	*[0] Motor construction [1] PM, non salient SPM	[0] Asynchron	
1-20 Motor Power	0.12-110 kW/0.16-150 hp	Size related	Enter motor power from nameplate data
1-22 Motor Voltage	50.0-1000.0 V	Size related	Enter motor voltage from nameplate data
1-23 Motor Frequency	20.0-400.0 Hz	Size related	Enter motor frequency from nameplate data
1-24 Motor Current	0.01-10000.00 A	Size related	Enter motor current from nameplate data
1-25 Motor Nominal Speed	100.0-9999.0 RPM	Size related	Enter motor nominal speed from nameplate data
1-26 Motor Cont. Rated Torque	0.1-1000.0	Size related	This parameter is available only when *1-10 Motor Construction* Design is set to *[1] PM, non-salient SPM*. ***NOTICE*** **Changing this parameter affects settings of other parameters**
1-30 Stator Resistance (Rs)	0.000-99.990	Size related	Set the stator resistance value
1-37 d-axis Inductance (Ld)	0-1000	Size related	Enter the value of the d-axis inductance. Obtain the value from the permanent magnet motor data sheet. The de-axis inductance cannot be found by performing an AMA.
1-39 Motor Poles	2-100	4	Enter the number of motor poles
1-40 Back EMF at 1000 RPM	10-9000	Size related	Line-Line RMS back EMF voltage at 1000 RPM
1-73 Flying Start	[0] Disabled [1] Enabled	0	Select *[1] Enable* to enable the frequency converter to catch a spinning motor
3-41 Ramp 1 Ramp Up Time	0.05-3600.0 s	Size related	Ramp up time from 0 to rated *1-23 Motor Frequency*
3-42 Ramp 1 Ramp Down Time	0.05-3600.0 s	Size related	Ramp down time from rated *1-23 Motor Frequency* to 0
4-12 Motor Speed Low Limit [Hz]	0.0-400 Hz	0.0 Hz	Enter the minimum limit for low speed
4-14 Motor Speed High Limit [Hz]	0.0-400 Hz	65	Enter the maximum limit for high speed
4-19 Max Output Frequency	0-400	Size related	Enter the maximum output frequency value

Table 2.6 Motor Parameters

2

Changes Made
Changes Made lists all parameters changed since factory setting. Only the changed parameters in current edit-setup are listed in changes made.

If the parameter's value is changed back to factory setting's value from another different value, the parameter will NOT be listed in *Changes Made*.

1. Press [Menu] to enter the Quick Menu until indicator in display is placed above Quick Menu.
2. Press [▲] [▼] to select either wizard, closed loop setup, motor setup or changes made, then press [OK].
3. Press [▲] [▼] to browse through the parameters in the Quick Menu.
4. Press [OK] to select a parameter.
5. Press [▲] [▼] to change the value of a parameter setting.
6. Press [OK] to accept the change.
7. Press either [Back] twice to enter "Status", or press [Menu] once to enter "Main Menu".

2.3.4 Main Menu

[Main Menu] is used for access to and programming of all parameters. The Main Menu parameters can be accessed readily unless a password has been created via *0-60 Main Menu Password*.
For the majority of VLT HVAC Basic Drive applications it is not necessary to access the Main Menu parameters but instead the Quick Menu provides the simplest and quickest access to the typical required parameters.

The Main Menu accesses all parameters.

1. Press [Menu] until indicator in display is placed above "Main Menu".
2. Press [▲] [▼] to browse through the parameter groups.
3. Press [OK] to select a parameter group.
4. Press [▲] [▼] to browse through the parameters in the specific group.
5. Press [OK] to select the parameter.
6. Press [▲] [▼] to set/change the parameter value.

Press [Back] to go back one level.

2.4 Quick Transfer of Parameter Settings between Multiple Frequency Converters

Once the set-up of a frequency converter is complete, Danfoss recommends to store the data in the LCP or on a PC via MCT 10 Setup Software tool.

Data storage in LCP:

⚠WARNING

Stop the motor before performing this operation.

1. Go to *0-50 LCP Copy*
2. Press [OK]
3. Select *[1] All to LCP*
4. Press [OK]

Connect the LCP to another frequency converter and copy the parameter settings to this frequency converter as well.

Data transfer from LCP to frequency converter:

NOTICE

Stop the motor before performing this operation.

1. Go to *0-50 LCP Copy*
2. Press [OK]
3. Select *[2] All from LCP*
4. Press [OK]

2.5 Read-out and Programming of Indexed Parameters

Select the parameter, press [OK], and press [▲]/[▼] to scroll through the indexed values. To change the parameter value, select the indexed value and press [OK]. Change the value by pressing [▲]/[▼]. Press [OK] to accept the new setting. Press [Cancel] to abort. Press [Back] to leave the parameter.

2.6 Initialise the Frequency Converter to Default Settings in two Ways

Recommended initialisation (via *14-22 Operation Mode*)

1. Select *14-22 Operation Mode*.
2. Press [OK].
3. Select *[2] Initialisation* and Press [OK].
4. Cut off the mains supply and wait until the display turns off.

5. Reconnect the mains supply - the frequency converter is now reset.

Except the following parameters:

8-30 Protocol

8-31 Address

8-32 Baud Rate

8-33 Parity / Stop Bits

8-35 Minimum Response Delay

8-36 Maximum Response Delay

8-37 Maximum Inter-char delay

8-70 BACnet Device Instance

8-72 MS/TP Max Masters

8-73 MS/TP Max Info Frames

8-74 "I am" Service

8-75 Intialisation Password

15-00 Operating hours to 15-05 Over Volt's

15-03 Power Up's

15-04 Over Temp's

15-05 Over Volt's

15-30 Alarm Log: Error Code

15-4* Drive identification parameters

1-06 Clockwise Direction

2 finger initialisation

1. Power off the frequency converter.
2. Press [OK] and [Menu].
3. Power up the frequency converter while still pressing the keys above for 10 s.
4. The frequency converter is now reset, except the following parameters:

   15-00 Operating hours

   15-03 Power Up's

   15-04 Over Temp's

   15-05 Over Volt's

   15-4* Drive identification parameters

Initialisation of parameters is confirmed by AL80 in the display after the power cycle.

3 Parameters

3

3.1 Main Menu - Operation and Display - Group 0

Parameters related to the fundamental functions of the frequency converter, function of the LCP keys and configuration of the LCP display.

3.1.1 0-0* Basic Settings

0-01 Language		
Option:		**Function:**
		Defines the language to be used in the display.
[0] *	English	
[1]	Deutsch	
[2]	Francais	
[3]	Dansk	
[4]	Spanish	
[5]	Italiano	
[28]	Bras.port	
[255]	No Text	

0-03 Regional Settings		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running.** To meet the needs for different default settings in different parts of the world, *0-03 Regional Settings* is implemented in the frequency converter. The selected setting influences the default setting of the motor nominal frequency.
[0]	International	Sets default value of *1-23 Motor Frequency* [50 Hz].
[1]	North America	Sets the default value of *1-23 Motor Frequency* to 60 Hz.

0-04 Operating State at Power-up		
Option:		**Function:**
		Select the operating mode upon reconnection of the frequency converter to mains voltage after power down when operating in Hand (local) mode.
[0] *	Resume	Resumes operation of the frequency converter maintaining the same local reference and the same start/stop condition (applied by [Hand On]/ [Off] on the LCP or Hand Start via a digital input as before the frequency converter was powered down.
[1]	Forced stop, ref=old	Uses saved reference [1] to stop the frequency converter but at the same time retain the local speed reference in memory before powering down. After mains voltage is reconnected and after receiving a start command (pressing [Hand On] key or using her Hand Start command via a digital input) the frequency converter restarts and operates at the retained speed reference.

0-06 GridType		
Option:		**Function:**
		Select the grid type of the supply voltage/frequency. ***NOTICE*** **Not all choices are supported in all power sizes.** IT grid is a supply mains, where there are no connections to ground. Delta is a supply mains where the secondary part of the transformer is delta connected and one phase is connected to ground.
[0]	200-240V/50Hz/IT-grid	
[1]	200-240V/50Hz/Delta	
[2]	200-240V/50Hz	
[10]	380-440V/50Hz/IT-grid	
[11]	380-440V/50Hz/Delta	
[12]	380-440V/50Hz	
[20]	440-480V/50Hz/IT-grid	
[21]	440-480V/50Hz/Delta	
[22]	440-480V/50Hz	
[30]	525-600V/50Hz/IT-grid	
[31]	525-600V/50Hz/Delta	
[32]	525-600V/50Hz	
[100]	200-240V/60Hz/IT-grid	
[101]	200-240V/60Hz/Delta	
[102]	200-240V/60Hz	
[110]	380-440V/60Hz/IT-grid	
[111]	380-440V/60Hz/Delta	
[112]	380-440V/60Hz	
[120]	440-480V/60Hz/IT-grid	
[121]	440-480V/60Hz/Delta	
[122]	440-480V/60Hz	
[130]	525-600V/60Hz/IT-grid	

0-06 GridType		
Option:		**Function:**
[131]	525-600V/60Hz/Delta	
[132]	525-600V/60Hz	

0-07 Auto DC Braking		
Option:		**Function:**
		Protective function against overvoltage at coast. **⚠WARNING** **Can cause PWM when coasted.**
[0]	Off	Function is not active.
[1] *	On	Function is active.

3.1.2 0-1* Define and Set Up Operations

A complete set of all parameters controlling the frequency converter is called a set-up. The frequency converter contains 2 set-ups: Set-up1 and Set-up2. Furthermore, a fixed set of factory settings can be copied into one or more set-ups.

Some of the advantages of having more than one set-up in the frequency converter are:

- Run motor in one set-up (Active Set-up) while updating parameters in another set-up (Edit Set-up)
- Connect various motors (one at a time) to frequency converter. Motor data for various motors can be placed in different set-ups.
- Rapidly change settings of frequency converter and/or motor while motor is running e.g. Ramp time or preset references) via bus or digital inputs.

The Active Set-up can be set as Multi Set-up, where the active set-up is selected via input on a digital input terminal and/or via the bus control word.

Use *0-51 Set-up Copy* to copy a set-up to the other set-ups. To avoid conflicting settings of the same parameter within 2 different set-ups, link the set-ups together using *0-12 Link Setups*. Stop the frequency converter before switching between set-ups where parameters marked 'not changeable during operation' have different values. Parameters which are 'not changeable during operation' are marked FALSE in *5 Parameter Lists*.

0-10 Active Set-up		
Option:		**Function:**
		Select the set-up in which the frequency converter is to operate.
[1] *	Set-up 1	Set-up 1 is active.
[2]	Set-up 2	Set-up 2 is active.
[9]	Multi Set-up	Is used for remote selection of set-ups using digital inputs and the serial communication port. This set-up uses the settings from *0-12 Link Setups*.

0-11 Programming Set-up		
Option:		**Function:**
		The number of the set-up being edited is displayed in the LCP, flashing.
[1]	Set-up 1	Edit *Set-up 1*
[2]	Set-up 2	Edit *Set-up 2*
[9] *	Active Set-up	Edit parameters in the set-up selected via digital I/Os

0-12 Link Setups		
Option:		**Function:**
		If the set-ups are not linked, a change between them is not possible while the motor is running.
[0]	Not linked	When selecting a different setup for operation, the set-up change does not occur until the motor is coasted
[20] *	Linked	Copies "not changeable during operation" parameters from one set-up to the other. It is possible to switch set-up while the motor is running.

3.1.3 0-3* LCP Custom Readout and Display Text

It is possible to customise the display elements for various purposes.

Custom Readout
The calculated value to be displayed is based on settings in *0-30 Custom Readout Unit*, *0-31 Custom Readout Min Value* (linear only), *0-32 Custom Readout Max Value*, *4-14 Motor Speed High Limit [Hz]* and actual speed.

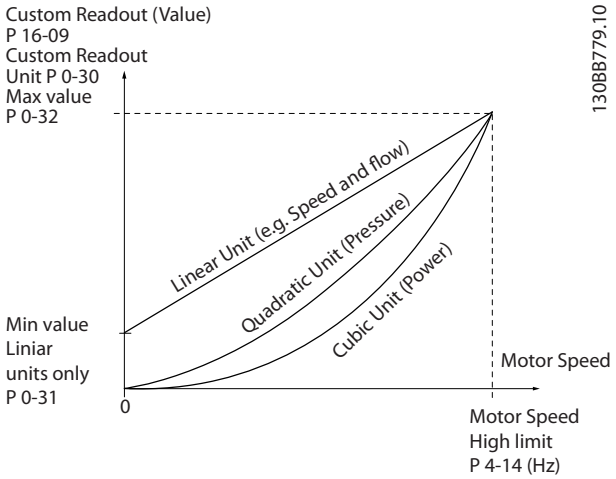


Illustration 3.1 Custom Readout

The relation depends on the type of unit selected in *0-30 Custom Readout Unit*:

Unit Type	Speed Relation
Dimensionless	Linear
Speed	
Flow, volume	
Flow, mass	
Velocity	
Length	
Temperature	
Pressure	Quadratic
Power	Cubic

Table 3.1 Relation

0-30 Custom Readout Unit

Option:		Function:
		Program a value to be shown in the display of the LCP. The value has a linear, squared or cubed relation to speed. This relation depends on the unit selected (see table above). The actual calculated value can be read in *16-09 Custom Readout*.
[0]	None	
[1] *	%	
[5]	PPM	
[10]	l/Min	
[11]	RPM	
[12]	Pulse/s	
[20]	l/s	
[21]	l/min	
[22]	l/h	
[23]	m3/s	
[24]	m3/min	
[25]	m3/h	
[30]	kg/s	

0-30 Custom Readout Unit

Option:		Function:
[31]	kg/min	
[32]	kg/h	
[33]	t/min	
[34]	t/h	
[40]	m/s	
[41]	m/min	
[45]	m	
[60]	Degree Celsius	
[70]	mbar	
[71]	bar	
[72]	Pa	
[73]	kPa	
[74]	m Wg	
[80]	kW	
[120]	GPM	
[121]	gal/s	
[122]	gal/min	
[123]	gal/h	
[124]	CFM	
[127]	ft3/h	
[140]	ft/s	
[141]	ft/min	
[160]	Degree Fahr	
[170]	psi	
[171]	lb/in2	
[172]	in WG	
[173]	ft WG	
[180]	hp	

0-31 Custom Readout Min Value

Range:		Function:
0 CustomReadoutUnit*	[0 - 999999.99 CustomReadoutUnit]	This parameter allows the choice of the min. value of the custom defined readout (occurs at zero speed). It is only possible to select a value different to 0 when selecting a linear unit in *0-30 Custom Readout Unit*. For Quadratic and Cubic units the minimum value is 0.

0-32 Custom Readout Max Value

Range:		Function:
100 CustomReadoutUnit*	[0.0 - 999999.99 CustomReadoutUnit]	This parameter sets the max value to be shown when the speed of the motor has reached the set value for *4-14 Motor Speed High Limit [Hz]*.

0-37 Display Text 1		
Range:		**Function:**
	[0 - 0]	In this parameter it is possible to write an individual text string to be read via serial communication. Only used when running BACnet.

0-38 Display Text 2		
Range:		**Function:**
	[0 - 0]	In this parameter it is possible to write an individual text string to be read via serial communication. Only used when running BACnet.

0-39 Display Text 3		
Range:		**Function:**
	[0 - 0]	In this parameter it is possible to write an individual text string to be read via serial communication. Only used when running BACnet.

3.1.4 0-4* LCP

Enable, disable and password protect individual keys on the LCP.

0-40 [Hand on] Key on LCP		
Option:		**Function:**
[0]	Disabled	Select *[0] Disabled* to avoid accidental start of the frequency converter in Hand Mode.
[1] *	Enabled	[Hand On] Key is enabled.

0-42 [Auto on] Key on LCP		
Option:		**Function:**
[0]	Disabled	Select *[0] Disabled* to avoid accidental start of the frequency converter from LCP.
[1] *	Enabled	[Auto On] Key is enabled.

0-44 [Off/Reset] Key on LCP		
Option:		**Function:**
[0]	Disabled	
[1] *	Enabled	
[7]	Enable Reset Only	

3.1.5 0-5* Copy/Save

Copy parameter settings between set-ups and to/from the LCP.

0-50 LCP Copy		
Option:		**Function:**
[0] *	No copy	
[1]	All to LCP	Copies all parameters in all set-ups from the frequency converter memory to the LCP memory. For service purposes it is recommended to copy all parameters to the LCP after commissioning.
[2]	All from LCP	Copies all parameters in all set-ups from the LCP memory to the frequency converter memory.
[3]	Size indep. from LCP	Copies only the parameters that are independent of the motor size. The latter selection can be used to programme several frequency converters with the same function without disturbing motor data which are already set.

0-51 Set-up Copy		
Option:		**Function:**
[0] *	No copy	No function
[1]	Copy from setup 1	Copy from setup 1 to setup 2.
[2]	Copy from setup 2	Copy from setup 2 to setup 1.
[9]	Copy from Factory setup	Copy factory setting to programming setup (selected in *0-11 Programming Set-up*).

3.1.6 0-6* Password

0-60 Main Menu Password		
Range:		**Function:**
0*	[0 - 999]	Define the password for access to the Main Menu via the [Main Menu] key. Setting value to 0 disables the password-function.

3

3.2 Main Menu - Load and Motor - Group 1

Parameters related to the motor nameplate load compensations and application load type.

3.2.1 1-0* General Settings

1-00 Configuration Mode		
Option:		**Function:**
[0] *	Open Loop	***NOTICE*** **This parameter cannot be adjusted when motor is running.** ***NOTICE*** **When set for Closed Loop, the commands Reversing and Start Reversing do not reverse the direction of the motor.** Motor speed is determined by applying a speed reference or by setting desired speed when in Hand Mode. Open Loop is also used if the frequency converter is part of a closed loop control system based on an external PI controller providing a speed reference signal as output.
[3]	Closed Loop	Motor Speed is determined by a reference from the built-in PI controller varying the motor speed as of a closed loop control process (e.g. constant pressure or flow). The PI controller must be configured in parameter group *20-** Drive Closed Loop*.

1-01 Motor Control Principle		
Option:		**Function:**
[0]	U/f	Is used for parallel connected motors and/or special motor applications. The U/f settings are set in *1-55 U/f Characteristic - U* and *1-56 U/f Characteristic - F*. ***NOTICE*** **When running U/f control slip and load compensations are not included.**
[1] *	VVC+	Normal running mode, including slip- and load compensations. ***NOTICE*** **If 1-10 = [1] PM, only VVC+ option is available.**

1-03 Torque Characteristics		
Option:		**Function:**
[1] *	Variable Torque	For speed control of centrifugal pumps and fans. Also to be used when controlling more than one motor from the same frequency converter (e.g. multiple condenser fans or cooling tower fans). Provides a voltage which is optimised for a squared torque load characteristic of the motor.
[3]	Auto Energy Optim.	For optimum energy efficient speed control of centrifugal pumps and fans. Provides a voltage which is optimised for a squared torque load characteristic of the motor but in addition the AEO feature adapts the voltage exactly to the current load situation, thereby reducing energy consumption and audible noise from the motor.

1-06 Clockwise Direction		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running.** This parameter defines the term "Clockwise" corresponding to the LCP direction arrow. Used for easy change of direction of shaft rotation without swapping motor wires.
[0] *	Normal	Motor shaft turns in clockwise direction when frequency converter is connected U -> U; V -> V, and W -> W to motor.
[1]	Inverse	Motor shaft turns in counter-clockwise direction when frequency converter is connected U -> U; V -> V, and W -> W to motor.

3.2.2 1-10 to 1-13 Motor Selection

NOTICE

This parameter group cannot be adjusted while the motor is running.

The following parameters are active ('x') depending on the setting of *1-10 Motor Construction*

1-10 Motor Construction	[0] Asynchron	[1] PM Motor non salient
1-00 Configuration Mode	x	x
1-03 Torque Characteristics	x	
1-06 Clockwise Direction	x	x
1-14 Damping Gain		x
1-15 Low Speed Filter Time Const.		x
1-16 High Speed Filter Time Const.		x

1-17 Voltage filter time const.		x
1-20 Motor Power [kW]	x	
1-22 Motor Voltage	x	
1-23 Motor Frequency	x	
1-24 Motor Current	x	x
1-25 Motor Nominal Speed	x	x
1-26 Motor Cont. Rated Torque	x	x
1-29 Automatic Motor Adaption (AMA)	x	x
1-30 Stator Resistance (Rs)	x	x
1-33 Stator Leakage Reactance (X1)	x	
1-35 Main Reactance (Xh)	x	
1-37 d-axis Inductance (Ld)		x
1-39 Motor Poles	x	x
1-40 Back EMF at 1000 RPM		x
1-52 Min Speed Normal Magnetising [Hz]	x	
1-60 Low Speed Load Compensation	x	
1-61 High Speed Load Compensation	x	
1-62 Slip Compensation	x	
1-63 Slip Compensation Time Constant	x	
1-64 Resonance Dampening	x	
1-65 Resonance Dampening Time Constant	x	
1-66 Min. Current at Low Speed		x
1-71 Start Delay	x	x
1-72 Start Function	x	x
1-73 Flying Start	x	x
1-80 Function at Stop	x	x
1-82 Min Speed for Function at Stop [Hz]	x	x
1-90 Motor Thermal Protection	x	x
1-93 Thermistor Source	x	x
2-00 DC Hold Current	x	
2-01 DC Brake Current	x	
2-02 DC Braking Time	x	
2-04 DC Brake Cut In Speed [Hz]	x	
2-06 Parking Current		x
2-07 Parking Time		x
2-10 Brake Function	x	x
2-16 AC brake Max. Current	x	
2-17 Over-voltage Control	x	
4-10 Motor Speed Direction	x	x
4-12 Motor Speed Low Limit [Hz]	x	x
4-14 Motor Speed High Limit [Hz]	x	x
4-18 Current Limit	x	x
4-19 Max Output Frequency	x	x
4-58 Missing Motor Phase Function	x	
14-40 VT Level	x	
14-41 AEO Minimum Magnetisation	x	

Table 3.2 Active Parameters

1-10 Motor Construction

Select the motor construction type. Other parameters will be changed when changing motor type selection

Option:		Function:
[0] *	Asynchron	For asynchronous motors.
[1]	PM, non salient SPM	For permanent magnet (PM) motors with surface mounted (non salient) magnets. Refer to parameters 1-14 to 1-17 for optimising the motor operation

NOTICE

Motor construction can either be asynchronous or permanent magnet (PM) motor, non-salient SPM.

3.2.3 1-14 to 1-17 VVC^{plus} PM

The default control parameters for VVC^{plus} PMSM control core are optimised for HVAC applications and inertia load in range of 50>Jl/Jm>5, were Jl is load inertia from the application and jm is machine inertia.
For low inertia applications Jl/Jm<5 it is recommended that *1-17 Voltage filter time const.* is increased with a factor of 5-10 and in some cases *1-14 Damping Gain* should also be reduced to improve performance and stability.
For high inertia applications Jl/Jm>50 it is recommended that *1-15 Low Speed Filter Time Const.*, *1-16 High Speed Filter Time Const.* and*1-14 Damping Gain* are increased to improve performance and stability.
For high load at low speed [<30% of rated speed] it is recommended that *1-17 Voltage filter time const.* is increased due to nonlinearity in the inverter at low speed.

1-14 Damping Gain

Range:		Function:
120 %*	[0 - 250 %]	The parameter stabilises the PM motor to ensure smooth and stable operation. The value of damping gain controls the dynamic performance of the PM motor. Low damping gain results in high dynamic performance and a high value results in a low dynamic performance. The dynamic performance is related to the motor data and load type. If the damping gain is too high or low, the control becomes unstable.

1-15 Low Speed Filter Time Const

Range:		Function:
Size related*	[0.01 - 20 s]	High pass-filter damping time constant determines the response time to load steps. Obtain quick control through a short damping time constant. However, if this value is too short, the control gets unstable. This time constant is used below 10% rated speed.

3

1-16 High Speed Filter Time Const		
Range:		**Function:**
Size related*	[0.01 - 20 s]	High pass-filter damping time constant determines the response time to load steps. Obtain quick control through a short damping time constant. However, if this value is too short, the control gets unstable. This time constant is used above 10% rated speed.

1-17 Voltage filter time const		
Range:		**Function:**
Size related*	[0.01 - 1 s]	Machine Supply Voltage Filter Time constant is used for reducing the influence of high frequency ripples and system resonances in the calculation of machine supply voltage. Without this filter, the ripples in the currents can distort the calculated voltage and affects the stability of the system.

3.2.4 1-2* Motor Data

This parameter group comprises input data from the nameplate on the connected motor.

NOTICE

Changing the value of these parameters affects the setting of other parameters.

1-20 Motor Power		
Range:		**Function:**
[2]	0.12 kW - 0.16 hp	
[3]	0.18 kW - 0.25 hp	
[4]	0.25 kW - 0.33 hp	
[5]	0.37 kW - 0.5 hp	
[6]	0.55 kW - 0.75 hp	
[7]	0.75 kW - 1 hp	
[8]	1.1 kW - 1 hp	
[9]	1.5 kW - 2 hp	
[10]	2.2 kW - 3 hp	
[11]	3 kW - 4 hp	
[12]	3.7 kW - 5 hp	
[13]	4 kW - 5.4 hp	
[14]	5.5 kW - 7.5 hp	
[15]	7.5 kW - 10 hp	
[16]	11 kW - 15 hp	
[17]	15 kW - 20 hp	
[18]	18.5 kW - 25 hp	
[19]	22 kW - 30 hp	
[20]	30 kW - 40 hp	
[21]	37 kW - 50 hp	
[22]	45 kW - 60 hp	

1-20 Motor Power		
Range:		**Function:**
[23]	55 kW - 75 hp	
[24]	75 kW - 100 hp	
[25]	90 kW - 120 hp	
[26]	110 kW - 150 hp	

1-22 Motor Voltage		
Range:		**Function:**
Size related*	[50.0 - 1000.0 V]	Enter the nominal motor voltage according to the motor nameplate data. The default value corresponds to the nominal rated output of the unit.

1-23 Motor Frequency		
Range:		**Function:**
Size related*	[20 - 400 Hz]	***NOTICE*** **This parameter cannot be adjusted while the motor is running.** Select the motor frequency value from the motor nameplate data. For 87 Hz operation with 230/400 V motors, set the nameplate data for 230 V/50 Hz. Adapt *4-14 Motor Speed High Limit [Hz]* and *3-03 Maximum Reference* to the 87 Hz application.

1-24 Motor Current		
Range:		**Function:**
Size related*	[0.01 - 26.0 A]	Enter the nominal motor current value from the motor nameplate data. This data is used for calculating motor torque, motor thermal protection etc.

1-25 Motor Nominal Speed		
Range:		**Function:**
Size related*	[100 - 60000 RPM]	Enter the nominal motor speed value from the motor nameplate data. This data is used for calculating automatic motor compensations.

1-26 Motor Cont. Rated Torque		
Range:		**Function:**
Size related*	[0.1 - 10000 Nm]	***NOTICE*** **Changing this parameter affects settings of other parameters.** This parameter is available only when *1-10 Motor Construction* is set to *[1] PM, non-salient SPM*.

1-29 Automatic Motor Adaption (AMA)		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running.** The AMA function optimises dynamic motor performance by automatically optimising the advanced motor *1-30 Stator Resistance (Rs)* to *1-35 Main Reactance (Xh)* while the motor is stationary.
[0] *	Off	No function
[1]	Enable Complete AMA	Performs AMA of the stator resistance R_S, the stator leakage reactance X_1 and the main reactance X_h. ***NOTICE*** **Terminal 27 Digital Input (*5-12 Terminal 27 Digital Input*) has coast inverse as default setting. This means that AMA cannot be performed if there is no 24 V to terminal 27.**
[2]	Enable Reduced AMA	Performs a reduced AMA of the stator resistance R_s in the system only. Select this option if an LC filter is used between the frequency converter and the motor.

NOTICE

When *1-10 Motor Construction* is set to *[1] PM, non-salient SPM*, the only option available is *[2] Enable Reduced AMA*.

Activate the AMA function by pressing [Hand On] after selecting [1] or [2]. After a normal sequence, the display reads: "Press [OK] to finish AMA". After pressing [OK], the frequency converter is ready for operation.

NOTICE

- **For the best adaptation of the frequency converter, run AMA on a cold motor**
- **AMA cannot be performed while the motor is running**
- **AMA can not be performed on a motor with a bigger power rating than the frequency converter, e.g. when a 5.5 kW motor is connected to a 4 kW frequency converter.**

NOTICE

Avoid generating external torque during AMA.

NOTICE

If one of the settings in parameter group *1-2* Motor Data* is changed, the advanced motor parameters, *1-30 Stator Resistance (Rs)* to *1-39 Motor Poles*, will return to default setting.

NOTICE

Full AMA should be run without filter only while reduced AMA should be run with filter.

1-30 Stator Resistance (Rs)		
Range:		**Function:**
Size related*	[0.0 - 99.99 Ohm]	***NOTICE*** **This parameter cannot be adjusted while the motor is running.** Set the stator resistance value. Enter the value from a motor data sheet or perform an AMA on a cold motor.

1-33 Stator Leakage Reactance (X1)		
Range:		**Function:**
Size related*	[0.0 - 999.9 Ohm]	Set stator leakage reactance of motor.

1-35 Main Reactance (Xh)		
Range:		**Function:**
Size related*	[0.0 - 999.9 Ohm]	Set the main reactance of the motor using one of these methods: 1. Run an AMA on a cold motor. The frequency converter measures the value from the motor. 2. Enter the X_h value manually. Obtain the value from the motor supplier. 3. Use the X_h default setting. The frequency converter establishes the setting on the basis of the motor name plate data.

1-37 d-axis Inductance (Ld)		
Range:		**Function:**
Size related*	[0 - 1000]	Obtain the value from the permanent magnet motor data sheet. The d-axis inductance cannot be found by performing an AMA.

3

1-39 Motor Poles

Range:		Function:
4*	[2 - 100]	***NOTICE*** **This parameter cannot be adjusted while the motor is running.** Enter the number of motor poles. The motor pole value is always an even number, because it refers to the total number of poles, not pairs of poles.

1-40 Back EMF at 1000 RPM

Range:		Function:
Size related*	[10 - 9000 V]	Line-Line RMS back EMF voltage at 1000 RPM

1-42 Motor Cable Length

Range:		Function:
50 m*	[0 - 100 m]	Only effect on smaller frequency converters. Set the motor cable length during commissioning

1-43 Motor Cable Length Feet

Range:		Function:
164 ft*	[0 - 328 ft]	Only effect on smaller drives. Set the motor cable length during commissioning

1-50 Motor Magnetisation at Zero Speed

Range:		Function:
100 %*	[0 - 300.0 %]	Use this parameter along with *1-52 Min Speed Normal Magnetising [Hz]* to obtain a different thermal load on the motor when running at low speed. Enter a value which is a percentage of the rated magnetising current. If the setting is too low, the torque on the motor shaft may be reduced.

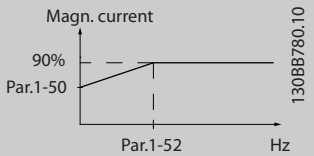


Illustration 3.2 Motor Magnetisation

1-52 Min Speed Normal Magnetising [Hz]

Range:		Function:
0 Hz*	[0 - 10.0 Hz]	Set the required frequency for normal magnetising current. Use this parameter along with *1-50 Motor Magnetisation at Zero Speed*. See *Illustration 3.2*.

1-55 U/f Characteristic - U

Range:		Function:
Size related*	[0 - 999 V]	Enter voltage at each frequency point to manually form a U/f characteristic matching motor. Frequency points are defined in *1-56 U/f Characteristic - F*.

1-56 U/f Characteristic - F

Range:		Function:
Size related*	[0 - 400.0 Hz]	Enter frequency points to manually form a U/f characteristic matching motor. Voltage at each point is defined in *1-55 U/f Characteristic - U*. Make a U/f characteristic based on 6 definable voltages and frequencies, see *Illustration 3.3*. Simplify U/f characteristics by merging 2 or more points (voltages and frequencies), respectively, are set equal.

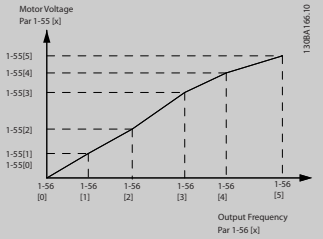


Illustration 3.3 U/f Characteristic

1-60 Low Speed Load Compensation

Range:		Function:
100 %*	[0 - 199 %]	Enter the low speed load voltage compensation value in percent. This parameter is used for optimizing the low speed load performance. This parameter is only active if *1-10 Motor Construction* = [0].

1-61 High Speed Load Compensation

Range:		Function:
100 %*	[0 - 199 %]	Enter the high speed load voltage compensation value in percent. This parameter is used for optimizing the high speed load performance. This parameter is only active if *1-10 Motor Construction* = [0].

1-62 Slip Compensation

Range:		Function:
0 %*	[-400 - 399.0 %]	Enter the % value for slip compensation to compensate for tolerances in the value of $n_{M,N}$. Slip compensation is calculated automatically, i.e. on the basis of the rated motor speed $n_{M,N}$.

1-63 Slip Compensation Time Constant		
Range:		**Function:**
0.1 s*	[0.05 - 5.00 s]	Enter the slip compensation reaction speed. A high value results in slow reaction, and a low value results in quick reaction. If low-frequency resonance problems arise, use a longer time setting.

1-64 Resonance Dampening		
Range:		**Function:**
100 %*	[0 - 500 %]	Enter the resonance dampening value. Set *1-64 Resonance Dampening* and *1-65 Resonance Dampening Time Constant* to help eliminate high-frequency resonance problems. To reduce resonance oscillation, increase the value of *1-64 Resonance Dampening*.

1-65 Resonance Dampening Time Constant		
Range:		**Function:**
0.005 s*	[0.001 - 0.05 s]	Set *1-64 Resonance Dampening* and *1-65 Resonance Dampening Time Constant* to help eliminate high-frequency resonance problems. Enter the time constant that provides the best dampening.

1-66 Min. Current at Low Speed		
Range:		**Function:**
50 %*	[0 - 120 %]	Applies to PM motors only. Increasing the minimum current improves motor torque at low speed, but also reduces efficiency.

1-71 Start Delay		
Range:		**Function:**
0 s*	[0 - 10 s]	This parameter enables a delay of the starting time. The frequency converter begins with the start function selected in *1-72 Start Function*. Set the start delay time until acceleration is to begin.

1-72 Start Function		
Option:		**Function:**
[0]	DC Hold/delay time	Motor is energised with *2-00 DC Hold/ Motor Preheat Current* during start delay time.
[2] *	Coast/delay time	Inverter is coasted during start delay time (inverter off).

1-73 Flying Start		
Option:		**Function:**
		This function makes it possible to catch a motor which is spinning freely due to a mains drop-out. Flying start searches in clockwise direction only. If not successful, a DC brake is activated. If PM motor is selected, Parking is carried out if the speed is below 2.5%-5%, in the time set in *2-07 Parking Time*.
[0]	Disabled	Select *[0] Disable* if this function is not required
[1]	Enabled	Select *[1] Enable* to enable the frequency converter to "catch" and control a spinning motor. The parameter is always set to *[1] Enable* when *1-10 Motor Construction = [1] PM non salient*. Important related parameters: • 2-01 DC Brake Current • 2-06 Parking Current • 2-07 Parking Time

The flying start function used for PM motors is based on an initial speed estimation. The speed is always estimated as the first thing after an active start signal is given.

If the speed estimate comes out below 2.5%-5% of nominal speed, the parking function is engaged (see *2-06 Parking Current* and *2-07 Parking Time*). Otherwise, the frequency converter catches the motor at that speed and resumes normal operation.

Current limitations of the flystart principle used for PM motors:

- The speed range is up to 100% Nominal Speed or the field weakening speed (which ever is lowest).
- For high inertia applications (i.e. where the load inertia is more than 30 times larger than the motor inertia).

1-80 Function at Stop		
Option:		**Function:**
		Select the drive function after a stop command or after the speed is ramped down to the settings in *1-82 Min Speed for Function at Stop [Hz]*. Function at Stop. Available selections depend on *1-10 Motor Construction*: [0] Asynchron: [0] coast [1] DC-hold [1] PM non salient: [0] coast
[0] *	Coast	Leaves motor in free mode.
[1]	DC hold / Motor Preheat	Energises motor with a DC holding current (see *2-00 DC Hold/Motor Preheat Current*).

3

1-82 Min Speed for Function at Stop [Hz]		
Range:		**Function:**
0 Hz*	[0 - 20 Hz]	Set the output frequency at which to activate *1-80 Function at Stop*.

1-90 Motor Thermal Protection		
Option:		**Function:**
		Using ETR (Electronic Thermal Relay), the motor temperature is calculated based on frequency, speed and time. Danfoss recommends using the ETR function, if a thermistor is not present. The functionality is the same for asynchronous motors and PM motors. ***NOTICE*** **ETR calculation is based on motor data from group *1-2* Motor Data*.**
[0]	No protection	Disables temperature monitoring.
[1]	Thermistor warning	A thermistor gives a warning if upper limit of motor temperature range is exceeded,
[2]	Thermistor trip	A thermistor gives an alarm and makes the frequency converter trip if upper limit of motor temperature range is exceeded.
[3]	ETR warning 1	If calculated upper limit of motor temperature range is exceeded, a warning occurs.
[4]	ETR trip 1	If 90% of calculated upper limit of motor temperature range is exceeded, an alarm occurs and frequency converter trips.

1-93 Thermistor Source		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running.** ***NOTICE*** **Digital input should be set to *[0] PNP - Active at 24 V* in *5-03 Digital Input 29 Mode*.** Select the input which the thermistor (PTC sensor) should be connected. When using an analog input, the same analog cannot be used as a reference in *3-15 Reference Resource 1* to *3-17 Reference Resource 3*.
[0] *	None	
[1]	Analog input AI53	
[6]	Digital input DI29	

3.3 Main Menu - Brakes - Group 2

2-00 DC Hold/Motor Preheat Current		
Range:		**Function:**
50 %*	[0 - 160 %]	Set holding current as a percentage of the rated motor current IM,N *1-24 Motor Current*. *2-00 DC Hold/Motor Preheat Current* holds the motor function (holding torque) or pre-heats the motor. This parameter is active if DC hold is selected in *1-72 Start Function* [0] or *1-80 Function at Stop* [1].

NOTICE

The maximum value depends on the rated motor current.
Avoid 100% current for too long. It may damage the motor.

2-01 DC Brake Current		
Range:		**Function:**
50 %*	[0 - 150 %]	Set current as % of rated motor current, *1-24 Motor Current*. DC brake current is applied on stop command, when speed is below the limit set in *2-04 DC Brake Cut In Speed*; when the DC Brake Inverse function is active; or via the serial port. See *2-02 DC Braking Time* for duration.

NOTICE

The maximum value depends on the rated motor current. Avoid 100% current for too long. It may damage the motor.

2-02 DC Braking Time		
Range:		**Function:**
10 s*	[0 - 60 s]	Set the duration of the DC braking current set in *2-01 DC Brake Current*, once activated.

2-04 DC Brake Cut In Speed		
Range:		**Function:**
0 Hz*	[0 - 400 Hz]	This parameter is for setting the DC brake cut in speed at which the DC braking current *2-01 DC Brake Current* is to be active, in connection with a stop command.

NOTICE

2-01, 2-02 and 2-04 will not have effect when *1-10 Motor Construction = [1] PM, non salient SPM*.

2-06 Parking Current		
Range:		**Function:**
100 %*	[0 - 150 %]	Set current as percentage of rated motor current, *1-24 Motor Current*. Active in connection with *1-73 Flying Start*. The parking current is active during the time period set in *2-07 Parking Time*. ***NOTICE*** ***2-06 Parking Current* is only active when PM motor construction is selected in *1-10 Motor Construction***

2-07 Parking Time		
Range:		**Function:**
3 s*	[0.1 - 60 s]	Set the duration of the parking current time set in *2-06 Parking Current*. Active in connection with *1-73 Flying Start*. ***NOTICE*** ***2-07 Parking Time* is only active when PM motor construction is selected in *1-10 Motor Construction***

3.3.1 2-1* Brake Energy Function

Parameter group for selecting dynamic braking parameters.

2-10 Brake Function		
Option:		**Function:**
[0] *	Off	No brake resistor installed.
[2]	AC brake	AC brake is active.

2-16 AC Brake, Max current		
Range:		**Function:**
100 %*	[0 - 150 %]	Enter the maximum permissible current when using AC brake to avoid overheating of motor windings.

2-17 Over-voltage Control		
Option:		**Function:**
		Select whether to enable OVC, which reduces the risk of drive trip due to over voltage on the DC link caused by generative power from load.
[0]	Disabled	No OVC required.
[2] *	Enabled	Activates OVC.

NOTICE

The ramp time is automatically adjusted to avoid tripping of the frequency converter.

3

3.4 Main Menu - Reference/Ramps - Group 3

3.4.1 3-0* Reference Limits

Parameters for setting the reference unit, limits and ranges.

Also see parameter group *20-0* Feedback* for information on settings in closed loop.

3-02 Minimum Reference		
Range:		**Function:**
0 ReferenceFeedbackUnit*	[-4999.0 - 4999 ReferenceFeedbackUnit]	The Minimum Reference is the lowest value obtainable by summing all references.

3-03 Maximum Reference		
Range:		**Function:**
Size related*	[-4999.0 - 4999 ReferenceFeedbackUnit]	The maximum reference is the highest value obtainable by summing all references. The maximum reference unit matches the choice of configuration in *1-00 Configuration Mode*.

3.4.2 3-1* References

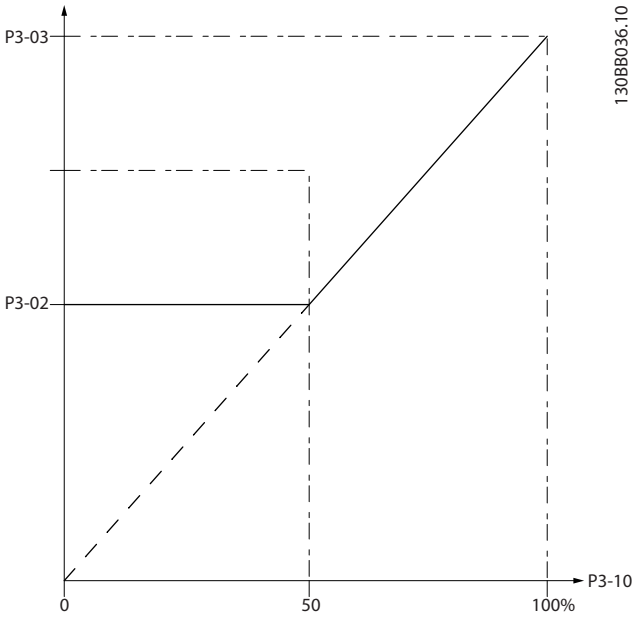
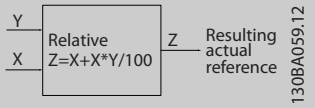


Illustration 3.4 References

3-10 Preset Reference		
Range:		**Function:**
0 %*	[-100 - 100 %]	Enter up to 8 different preset references (0-7) in this parameter, using array programming. Select Preset Reference bit 0/1/2 [16] , [17] or [18] for the corresponding digital inputs in parameter group *5-1* Digital Inputs*, for selecting dedicated references. See also *Table 3.4*

3-11 Jog Speed [Hz]		
Range:		**Function:**
5 Hz*	[0 - 400.0 Hz]	The jog speed is a fixed output speed at which the frequency converter is running when the jog function is activated. See also *3-80 Jog Ramp Time*.

3-14 Preset Relative Reference		
Range:		**Function:**
0 %*	[-100 - 100 %]	Define fixed value in % to be added to variable value defined in *3-18 Relative Scaling Reference Resource*, *Relative Scaling Reference Source*. The sum of fixed and variable values (labelled Y in *Illustration 3.5*) is multiplied with actual reference (labelled X in *Illustration 3.5*). This product is added to actual reference $X + X \times \frac{Y}{100}$  **Illustration 3.5 Preset Relative Reference**

3-15 Reference 1 Source		
Option:		**Function:**
		Select the input to be used for the first reference signal. *3-15 Reference 1 Source*, *3-16 Reference 2 Source* and *3-17 Reference 3 Source* define up to three different reference signals. The sum of these reference signals defines the actual reference.
[0]	No function	
[1] *	Analog in 53	
[2]	Analog in 54	
[7]	Pulse input 29	
[11]	Local bus reference	

3-16 Reference 2 Source		
Option:		**Function:**
		Select the input to be used for the second reference signal. *3-15 Reference 1 Source*, *3-16 Reference 2 Source* and *3-17 Reference 3 Source* define up to three different reference signals. The sum of these reference signals defines the actual reference. See also *1-93 Thermistor Source*.
[0]	No function	
[1]	Analog in 53	
[2] *	Analog in 54	
[7]	Pulse input 29	
[11]	Local bus reference	

3-17 Reference 3 Source		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running.** Select the reference input to be used for the third reference signal. *3-15 Reference 1 Source*, *3-16 Reference 2 Source* and *3-17 Reference 3 Source* define up to 3 different reference signals. The sum of these reference signals defines the actual reference. The option *[1] PM* is not accessible, if *3-17 Reference 3 Source = [1] PM*.
[0]	No function	
[1]	Analog in 53	
[2]	Analog in 54	
[7]	Pulse input 29	
[11] *	Local bus reference	

3.4.3 3-4* Ramp 1

Configure the ramp parameter, ramping times, for each of the 2 ramps (parameter group *3-4* Ramp 1* and parameter group *3-5* Ramp 2*).

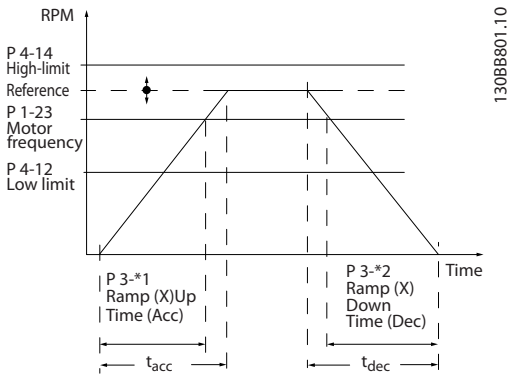


Illustration 3.6 Ramps

3-41 Ramp 1 Ramp Up Time		
Range:		**Function:**
Size related*	[0.05 - 3600 s]	Enter acceleration time from 0 Hz to *1-23 Motor Frequency* if Asynchronous motor is selected. Enter acceleration time from 0 RPM, to *1-25 Motor Nominal Speed* if PM motor is selected. Select a ramp-up time such that the output current does not exceed the current limit in *4-18 Current Limit* during ramping. See ramp down time in *3-42 Ramp 1 Ramp Down Time*.

3-42 Ramp 1 Ramp Down Time		
Range:		**Function:**
Size related*	[0.05 - 3600 s]	Enter deceleration time from 1-23 Motor Frequency to 0 Hz if Asynchronous motor is selected. Enter deceleration time from 1-25 Motor Nominal Speed to 0 RPM if PM motor is selected. Choose a ramp-up time such that the output current does not exceed the current limit in *4-18 Current Limit* Current Limit during ramping. See ramp-up time in *3-41 Ramp 1 Ramp Up Time*.

3.4.4 3-5* Ramp 2

Selecting ramp parameters, see parameter group *3-4* Ramp 1*.

3-51 Ramp 2 Ramp Up Time		
Range:		**Function:**
Size related*	[0.05 - 3600 s]	Enter acceleration time from 0 Hz to *1-23 Motor Frequency* if Asynchronous motor is selected. Enter acceleration time from 0 RPM to *1-25 Motor Nominal Speed* if PM motor is selected. Select a ramp-down time such that the output current does not exceed the current limit in *4-18 Current Limit* during ramping. See ramp-down time in *3-52 Ramp 2 Ramp Down Time*.

3-52 Ramp 2 Ramp Down Time		
Range:		**Function:**
Size related*	[0.05 - 3600 s]	Enter deceleration time from *1-23 Motor Frequency* to 0 Hz if Asynchronous motor is selected. Enter deceleration time from *1-25 Motor Nominal Speed* to 0 RPM if PM motor is selected. Select a ramp-down time such that the output current does not exceed the current limit in *4-18 Current Limit* during ramping. See ramp-up time in *3-51 Ramp 2 Ramp Up Time*.

3.4.5 3-8* Other Ramps

3-80 Jog Ramp Time		
Range:		**Function:**
Size related*	[0.05 - 3600 s]	Enter the jog ramp time, i.e. the acceleration/deceleration time between 0 Hz to *1-23 Motor Frequency*. Ensure that the resultant output current required for the given jog ramp time does not exceed the current limit in *4-18 Current Limit*. The jog ramp time starts upon activation of a jog signal via the control panel, a selected digital input, or the serial communication port.

3-81 Quick Stop Ramp Time		
Range:		**Function:**
Size related*	[0.05 - 3600 s]	Enter the quick stop ramp time from the *1-23 Motor Frequency* to 0 Hz. During ramping, no over-voltage may arise in the inverter, nor may the generated current exceed the limit in *4-18 Current Limit* is activated by means of a signal on a selected digital input or via the serial communication port.

3.5 Main Menu - Limits/Warnings - Group 4

3.5.1 4-1* Motor Limits

Define current and speed limits for the motor, and the reaction of the frequency converter when the limits are exceeded.

4-10 Motor Speed Direction		
Option:		**Function:**
[0]	Clockwise	Only operation in clockwise direction is allowed.
[2] *	Both directions	Operation in both clockwise and anti-clockwise direction are allowed.

NOTICE

The setting in *4-10 Motor Speed Direction* has impact on *1-73 Flying Start*.

4-12 Motor Speed Low Limit [Hz]		
Range:		**Function:**
0 Hz*	[0 - 400.0 Hz]	Enter the minimum limit for motor speed. The Motor Speed Low Limit can be set to correspond to the minimum output frequency of the motor shaft. The Speed Low Limit must not exceed the setting in *4-14 Motor Speed High Limit [Hz]*.

4-14 Motor Speed High Limit [Hz]		
Range:		**Function:**
65 Hz*	[0.1 - 400.0 Hz]	Enter the maximum limit for motor speed. *4-14 Motor Speed High Limit [Hz]* can be set to match the manufacturer's recommended max. motor speed. The Motor Speed High Limit must exceed the value in *4-12 Motor Speed Low Limit [Hz]*.

NOTICE

Max. output frequency cannot exceed 10% of the inverter switching frequency (*14-01 Switching Frequency*).

NOTICE

Motor Speed High Limit cannot be set higher than *4-19 Max Output Frequency*.

4-18 Current Limit		
Range:		**Function:**
110 %*	[0 - 300 %]	Enter the current limit for motor and generator operation (in % of rated motor current. If the value is higher than maximum rated output from frequency converter, current is still limited to the frequency converters maximum output current). If a setting in *1-00 Configuration Mode* to *1-25 Motor Nominal Speed* is changed,

4-18 Current Limit		
Range:		**Function:**
		4-18 Current Limit is not automatically reset to the default setting.

4-19 Max Output Frequency		
Range:		**Function:**
Size related*	[0.0 - 400 Hz]	Enter the max. output frequency value. *4-19 Max Output Frequency* specifies the absolute limit on the frequency converter output frequency for improved safety in applications where accidental over-speeding must be avoided. This absolute limit applies to all configurations and is independent of the setting in *1-00 Configuration Mode*.

3.5.2 4-4* Adjustable Warnings 2

4-40 Warning Frequency Low		
Range:		**Function:**
0.00 Hz*	[0.0 Hz- Depend on the value of *4-41 Warning Frequency High*]	Use this parameter to set a lower limit for the frequency range. When the motor speed falls below this limit, the display reads SPEED LOW. Warning bit 10 is set in *16-94 Ext. Status Word*. Output Relay can be configured to indicate this warning. LCP warning light does not light when this parameter set limit is reached.

4-41 Warning Frequency High		
Range:		**Function:**
400.0 Hz*	[Depend on the value of *4-40 Warning Frequency Low* -400.0 Hz]	Use this parameter to set a higher limit for the frequency range. When the motor speed exceeds this limit, the display reads SPEED HIGH. Warning bit 9 is set in *16-94 Ext. Status Word*. Output Relay can be configured to indicate this warning. LCP warning light does not light when this parameter set limit is reached.

3.5.3 4-5* Adj. Warnings

Define adjustable warning limits for current. Warnings are shown on the display, programmed output or serial bus.

4-50 Warning Current Low		
Range:		**Function:**
0 A*	[0 - 194.0 A]	Enter the I_{LOW} value. When the motor current falls below this limit, a bit in the statusword is set. This value can also be programmed to produce a signal on the digital output or the relay output.

3

4-51 Warning Current High		
Range:		**Function:**
Size related*	[0.0 - 194.0 A]	Enter the I_{HIGH} value. When the motor current exceeds this limit, a bit in the statusword is set. This value can also be programmed to produce a signal on the digital output or the relay output.

4-54 Warning Reference Low		
Range:		**Function:**
-4999*	[-4999 - 4999]	Enter the lower reference limit. When the actual reference falls below this limit, the display indicates Ref_{Low}. The signal outputs can be programmed to produce a status signal on terminal 27 or 29 and on relay output 01 or 02.

4-55 Warning Reference High		
Range:		**Function:**
4999.000*	[Depend on the value of *4-54 Warning Reference Low*-4999.000]	Use this parameter to set a higher limit for the reference range. When the actual reference exceeds this limit, the display reads Reference High. Warning bit 19 is set in *16-94 Ext. Status Word*. Output Relay can be configured to indicate this warning. LCP warning light does not light when this parameter set limit is reached.

4-56 Warning Feedback Low		
Range:		**Function:**
-4999.000*	[-4999.000- Depend on the value of *4-57 Warning Feedback High*]	Use this parameter to set a lower limit for the feedback range. When the feedback falls below this limit, the display reads Feedback Low. Warning bit 6 is set in *16-94 Ext. Status Word*. Output Relay can be configured to indicate this warning. LCP warning light does not light when this parameter set limit is reached.

4-57 Warning Feedback High		
Range:		**Function:**
4999.000*	[Depend on the value of *4-56 Warning Feedback Low* -4999.000]	Use this parameter to set a higher limit for the feedback range. When the feedback exceeds this limit, the display reads Feedback High. Warning bit 5 is set in *16-94 Ext. Status Word*. Output Relay can be configured to indicate this warning. LCP warning light does not light when this parameter set limit is reached.

4-58 Missing Motor Phase Function		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running. Missing Motor Phase Function is always disabled with PM.** Select On, to display an alarm in the event of a missing motor phase. Select Off, for no missing motor phase alarm. However the On setting is strongly recommended to avoid motor damage.
[0]	Off	No alarm is displayed if a missing motor phase occurs.
[1] *	On	An alarm is displayed if a missing motor phase occurs.

3.5.4 4-6* Speed Bypass

Define the Speed Bypass areas for the ramps. Some systems call for avoiding certain output frequencies or speeds, due to resonance problems in the system. 3 frequency ranges can be avoided.

4-61 Bypass Speed From [Hz]		
Array [3]		
Range:		**Function:**
0 Hz*	[0 - 400 Hz]	Some systems call for avoiding certain output speeds due to resonance problems in the system. Enter the lower limits of the speeds to be avoided.

4-63 Bypass Speed To [Hz]		
Array [3]		
Range:		**Function:**
0 Hz*	[0 - 400 Hz]	Some systems call for avoiding certain output speeds due to resonance problems in the system. Enter the upper limits of the speeds to be avoided.

3.5.5 Semi-Automatic Bypass Speed Set-up

The Semi-Automatic Bypass Speed Set-up can be used to facilitate the programming of the frequencies to be skipped due to resonances in the system.

The following process is to be carried out:

1. Stop the motor.

NOTICE

Smaller frequency converters have a ramp time of 3 seconds which can make it difficult to set the bypass speeds. Adjust the ramp times in *3-41 Ramp 1 Ramp Up Time* and *3-42 Ramp 1 Ramp Down Time*.

2. Select *[1] Enabled* in *4-64 Semi-Auto Bypass Set-up*.
3. Press [Hand On] to start the search for frequency bands causing resonances. The motor ramps up according to the ramp set.

NOTICE

Terminal 27 Digital Input *5-12 Terminal 27 Digital Input* has coast inverse as default setting. This means that [Hand On] does not start the motor if there is no 24 V to terminal 27, so connect terminal 12 to terminal 27.

4. When sweeping through a resonance band, press [OK] on the LCP when leaving the band. The actual frequency is stored as the first element in *4-63 Bypass Speed To [Hz]* (array). Repeat this for each resonance band identified at the ramp-up (maximum three can be adjusted).
5. When maximum speed has been reached, the motor will automatically begin to ramp-down. Repeat the above procedure when speed is leaving the resonance bands during the deceleration. The actual frequencies registered when pressing [OK] are stored in *4-61 Bypass Speed From [Hz]*.
6. When the motor has ramped down to stop, press [OK]. The *4-64 Semi-Auto Bypass Set-up* automatically resets to Off. The frequency converter stays in *Hand On* mode until [Off] or [Auto On] is pressed.

If the frequencies for a certain resonance band are not registered in the right order (frequency values stored in *4-63 Bypass Speed To [Hz]* are higher than those in *4-61 Bypass Speed From [Hz]*) or if they do not have the same numbers of registrations for the *4-61 Bypass Speed From [Hz]* and *4-63 Bypass Speed To [Hz]*, all registrations are canceled and the following message is displayed: *Collected speed areas overlapping or not completely determined. Press [Cancel] to abort*.

4-64 Semi-Auto Bypass Set-up		
Option:		**Function:**
[0] *	Off	
[1]	Enable	

3

3.6 Main Menu - Digital In/Out - Group 5

3.6.1 5-0* Digital I/O Mode

Parameters for configuring the input and output using NPN and PNP.

NOTICE

These parameters cannot be adjusted while the motor is running.

5-00 Digital Input Mode		
Option:		**Function:**
		Set NPN or PNP mode for digital inputs 18,19 and 27. Digital Input Mode
[0] *	PNP	Action on positive directional pulses (0). PNP systems are pulled down to GND.
[1]	NPN	Action on negative directional pulses (1). NPN systems are pulled up to +24 V, internally in the frequency converter.

5-03 Digital Input 29 Mode		
Option:		**Function:**
[0] *	PNP	
[1]	NPN	

3.6.2 5-1* Digital Inputs

Parameters for configuring the input functions for the input terminals.
The digital inputs are used for selecting various functions in the frequency converter. All digital inputs can be set to the following functions:

Digital input function	Description
[0] No operation	No reaction to signals transmitted to terminal.
[1] Reset	Resets frequency converter after a TRIP/ ALARM. Trip locked alarms can be reset.
[2] Coast inverse	Leaves motor in free mode. Logic '0' ⇒ coasting stop.
[3] Coast and reset inverse	Reset and coasting stop inverted input (NC). Leaves motor in free mode and resets the frequency converter. Logic '0' ⇒ coasting stop and reset.
[4] Quick Stop inverse	Inverted input (NC). Generates a stop in accordance with the quick-stop ramp time set in *3-81 Quick Stop Ramp Time*. After ramping down, shaft is in free mode.
[5] DC-brake inverse	Inverted input for DC braking (NC). Stops motor by energising it with DC current for a certain time period, see *2-01 DC Brake Current*. Function is only active when value in *2-02 DC Braking Time* is different from 0. This selection is not possible when *1-10 Motor Construction* is set to *[1] PM non salient SPM*.
[6] Stop inverse	Stop inverted function. Generates stop function when selected terminal goes from logical level "1" to "0" (not latched). Stop is performed according to selected ramp time.
[7] External Interlock	Same function as Coasting stop, inverse, but External Interlock generates the alarm message 'external fault' on the display when the terminal which is programmed for Coast Inverse is logic '0'. The alarm message is also active via digital outputs and relay outputs, if programmed for External Interlock. The alarm can be reset using a digital input, fieldbus, or the [Reset] key if the cause for the External Interlock has been removed.
*[8] Start	Select start for a start/stop command. Logic '1' = start, logic '0' = stop. (Default Digital input 18)
[9] Latched start	Motor starts, if a pulse is applied for min. 2 ms. Motor stops when Stop inverse is activated.
[10] Reversing	Change direction of motor shaft rotation. Reversing signal only changes direction of rotation; it does not activate start function. Select *[2] Both directions* in *4-10 Motor Speed Direction*. 0 = normal, 1 = reversing.
[11] Start reversing	Use for start/stop and for reversing at the same time. Signals on *[8] start* are not allowed at the same time. 0 = stop, 1 = start reversing.
[14] Jog	Used for activating jog speed. See *3-11 Jog Speed [Hz]*. (Default Digital input 29)
[16] Preset ref bit 0	Enables a selection between one of the 8 preset references according to *Table 3.4*.
[17] Preset ref bit 1	Enables a selection between one of the 8 preset references according to *Table 3.4*.
[18] Preset ref bit 2	Enables a selection between one of the 8 preset references according to *Table 3.4*.

Digital input function	Description
[19] Freeze reference	Freeze actual reference. The frozen reference is now the point of enable/ condition for Speed up and Speed down to be used. If Speed up/down is used, speed change always follows ramp 2 (*3-51 Ramp 2 Ramp Up Time* and *3-52 Ramp 2 Ramp Down Time*) in the range *3-02 Minimum Reference* - *3-03 Maximum Reference*.
[20] Freeze output	Freezes actual reference. The frozen reference os now the point of enable/ condition for Speed up and Speed down to be used. If Speed up/down is used, the speed change always follows ramp 2
[21] Speed up	For digital control of the up/down speed is desired (motor potentiometer). Activate this function by selecting either Freeze reference or Freeze output. When Speed up is activated for less than 400 ms, the resulting reference is increased by 0.1%. If Speed up is activated for more than 400 ms, the resulting reference ramps according to Ramp 1 in *3-41 Ramp 1 Ramp Up Time*.
[22] Speed down	Same as *[21] Speed up*, but reference decreases.
[23] Set-up select bit 0	Selects one of the 2 set-ups. Set *0-10 Active Set-up* to Multi Set-up.
[32] Pulse Input	Select Pulse input when using a pulse sequence as either reference or feedback. Scaling is done in parameter group *5-5* Pulse Input*. Available only for Terminal 29
[34] Ramp bit 0	Select which ramp to use. Logic "0" selects ramp 1 while logic "1" selects ramp 2.
[37] Fire mode	A signal applied puts the frequency converter into Fire Mode and all other commands are disregarded. See *24-0* Fire Mode*.

Digital input function	Description
[52] Run permissive	The input terminal, for which the Run permissive has been programmed must be logic "1" before a start command can be accepted. Run permissive has a logic 'AND' function related to the terminal which is programmed for *[8] Start*, *[14] Jog* or *[20] Freeze Output*, which means that to start running the motor, both conditions must be fulfilled. If Run permissive is programmed on multiple terminals, Run permissive needs only be logic '1' on one of the terminals for the function to be carried out. The digital output signal for Run Request (*[8] Start*, *[14] Jog* or *[20] Freeze Output*) programmed in paramter group *5-3* Digital Outputs*, or paramter group *5-4* Relays*, is not affected by Run Permissive. ***NOTICE*** **If no Run permissive signal is applied but either Run, Jog or Freeze commands is activated, the status line in the display shows either Run Requested, Jog Requested or Freeze Requested.**
[53] Hand Start	A signal applied puts the frequency converter into Hand mode as if [Hand On] has been pressed and a normal stop command is overridden. If disconnecting the signal, the motor stops. To make any other start commands valid, another digital input must be assigned to *Auto Start* and a signal applied to this. The [Hand On] and [Auto On] keys have no impact. The [Off] key overrides *Hand Start* and *Auto Start*. Press either [Hand On] or [Auto On] to make *Hand Start* and *Auto Start* active again. If no signal on neither *Hand Start* nor *Auto Start*, the motor stops regardless of any normal Start command applied. If signal applied to both *Hand Start* and *Auto Start*, the function is *Auto Start*.
[54] Auto start	A signal applied puts the frequency converter into Auto mode as if [Auto On] has been pressed. See also *[53] Hand Start*.
[60] Counter A (up)	Input for increment counting in the SLC counter.
[61] Counter A (down)	Input for decrement counting in the SLC counter.
[62] Reset Counter A	Input for reset of counter A.

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Digital input function	Description
[63] Counter B (up)	Input for increment counting in the SLC counter.
[64] Counter B (down)	Input for decrement counting in the SLC counter.
[65] Reset Counter B	Input for reset of counter B

Table 3.3 Digital Input Functions

Selected preset ref.:	Preset ref. bit 2	Preset ref. bit 1	Preset ref. bit 0
Preset reference 0	0	0	0
Preset reference 1	0	0	1
Preset reference 2	0	1	0
Preset reference 3	0	1	1
Preset reference 4	1	0	0
Preset reference 5	1	0	1
Preset reference 6	1	1	0
Preset reference 7	1	1	1

Table 3.4 Selected Preset Reference

5-10 Terminal 18 Digital Input

Parameter for configuring the input function on input terminal 18. Refer to *Table 3.3* for setting options.

Option:		Function:
[0]	No operation	
[1]	Reset	
[2]	Coast inverse	
[3]	Coast and reset inverse	
[4]	Quick stop inverse	
[5]	DC-brake inverse	
[6]	Stop inverse	
[7]	External Interlock	
[8] *	Start	
[9]	Latched start	
[10]	Reversing	
[11]	Start reversing	
[14]	Jog	
[16]	Preset ref bit 0	
[17]	Preset ref bit 1	
[18]	Preset ref bit 2	
[19]	Freeze reference	
[20]	Freeze output	
[21]	Speed up	

5-10 Terminal 18 Digital Input

Parameter for configuring the input function on input terminal 18. Refer to *Table 3.3* for setting options.

Option:		Function:
[22]	Speed down	
[23]	Set-up select bit 0	
[34]	Ramp bit 0	
[37]	Fire Mode	
[52]	Run permissive	
[53]	Hand start	
[54]	Auto start	
[60]	Counter A (up)	
[61]	Counter A (down)	
[62]	Reset Counter A	
[63]	Counter B (up)	
[64]	Counter B (down)	
[65]	Reset Counter B	

5-11 Terminal 19 Digital Input

Parameter for configuring the input function on input terminal 19.

Option:		Function:
[0] *	No operation	
[1]	Reset	
[2]	Coast inverse	
[3]	Coast and reset inverse	
[4]	Quick stop inverse	
[5]	DC-brake inverse	
[6]	Stop inverse	
[7]	External Interlock	
[8]	Start	
[9]	Latched start	
[10]	Reversing	
[11]	Start reversing	
[14]	Jog	
[16]	Preset ref bit 0	
[17]	Preset ref bit 1	
[18]	Preset ref bit 2	
[19]	Freeze reference	
[20]	Freeze output	
[21]	Speed up	
[22]	Speed down	
[23]	Set-up select bit 0	
[34]	Ramp bit 0	
[37]	Fire Mode	
[52]	Run permissive	
[53]	Hand start	
[54]	Auto start	
[60]	Counter A (up)	
[61]	Counter A (down)	
[62]	Reset Counter A	
[63]	Counter B (up)	
[64]	Counter B (down)	
[65]	Reset Counter B	

5-12 Terminal 27 Digital Input		
Parameter for configuring the input function on input terminal 27.		
Option:		**Function:**
[0]	No operation	
[1]	Reset	
[2]	Coast inverse	
[3]	Coast and reset inverse	
[4]	Quick stop inverse	
[5]	DC-brake inverse	
[6]	Stop inverse	
[7]	External Interlock	
[8]	Start	
[9]	Latched start	
[10]	Reversing	
[11]	Start reversing	
[14]	Jog	
[16]	Preset ref bit 0	
[17]	Preset ref bit 1	
[18]	Preset ref bit 2	
[19]	Freeze reference	
[20]	Freeze output	
[21]	Speed up	
[22]	Speed down	
[23]	Set-up select bit 0	
[34]	Ramp bit 0	
[37]	Fire Mode	
[52]	Run permissive	
[53]	Hand start	
[54]	Auto start	
[60]	Counter A (up)	
[61]	Counter A (down)	
[62]	Reset Counter A	
[63]	Counter B (up)	
[64]	Counter B (down)	
[65]	Reset Counter B	

5-13 Terminal 29 Digital Input		
Parameter for configuring the input function on input terminal 29.		
Option:		**Function:**
[0]	No operation	
[1]	Reset	
[2]	Coast inverse	
[3]	Coast and reset inverse	
[4]	Quick stop inverse	
[5]	DC-brake inverse	
[6]	Stop inverse	
[7]	External Interlock	
[8]	Start	
[9]	Latched start	
[10]	Reversing	
[11]	Start reversing	
[14] *	Jog	

5-13 Terminal 29 Digital Input		
Parameter for configuring the input function on input terminal 29.		
Option:		**Function:**
[16]	Preset ref bit 0	
[17]	Preset ref bit 1	
[18]	Preset ref bit 2	
[19]	Freeze reference	
[20]	Freeze output	
[21]	Speed up	
[22]	Speed down	
[23]	Set-up select bit 0	
[32]	Pulse input	
[34]	Ramp bit 0	
[37]	Fire Mode	
[52]	Run permissive	
[53]	Hand start	
[54]	Auto start	
[60]	Counter A (up)	
[61]	Counter A (down)	
[62]	Reset Counter A	
[63]	Counter B (up)	
[64]	Counter B (down)	
[65]	Reset Counter B	

3.6.3 5-3* Digital Outputs

Parameters for configuring the output functions for the output terminals. The 2 solid-state digital outputs are common for terminals 27 and 29. Set the I/O function for terminal 27 in *5-01 Terminal 27 Mode* and set the I/O function for terminal 29 in *5-02 Terminal 29 Mode*.

NOTICE

These parameters cannot be adjusted while the motor is running.

		The digital outputs can be programmed with these functions:
[0]	No operation	*Default for all digital outputs and relay outputs*
[1]	Control ready	The control board receives supply voltage.
[2]	Drive ready	The frequency converter is ready for operation and applies a supply signal on the control board.
[3]	Drive ready / remote control	The frequency converter is ready for operation and is in Auto On mode.
[4]	Stand-by / no warning	The frequency converter is ready for operation. No start or stop command is been given (start/disable). There are no warnings.
[5]	Running	The motor is running.

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[6]	Running / no warning	The output speed is higher than the speed set in *1-81 Min Speed for Function at Stop [RPM]*. The motor is running and there are no warnings.
[8]	Run on reference / no warning	The motor runs at reference speed.
[9]	Alarm	An alarm activates the output. There are no warnings.
[10]	Alarm or warning	An alarm or a warning activates the output.
[11]	At torque limit	The torque limit set in *4-16 Torque Limit Motor Mode* or *4-13 Motor Speed High Limit [RPM]* has been exceeded.
[12]	Out of current range	The motor current is outside the range set in *4-18 Current Limit*.
[13]	Below current, low	The motor current is lower than set in *4-50 Warning Current Low*.
[14]	Above current, high	The motor current is higher than set in *4-51 Warning Current High*.
[16]	Below speed, low	The output speed is lower than the setting in *4-52 Warning Speed Low*.
[17]	Above speed, high	The output speed is higher than the setting in *4-53 Warning Speed High*.
[18]	Out of feedback range	The feedback is outside the range set in *4-56 Warning Feedback Low* and *4-57 Warning Feedback High*.
[19]	Below feedback low	The feedback is below the limit set in *4-56 Warning Feedback Low*.
[20]	Above feedback high	The feedback is above the limit set in *4-57 Warning Feedback High*.
[21]	Thermal warning	The thermal warning turns on when the temperature exceeds the limit in the motor, the frequency converter, the brake resistor, or the thermistor.
[25]	Reverse	*Reversing. Logic '1'* = relay activated, 24V DC when CW rotation of the motor. Logic '0' = relay not activated, no signal, when CCW rotation of the motor.
[26]	Bus OK	Active communication (no time-out) via the serial communication port.
[27]	Torque limit and stop	Use in performing a coasting stop and in torque limit condition. If the frequency converter has received a stop signal and is at the torque limit, the signal is Logic '0'.
[28]	Brake, no warning	The brake is active and there are no warnings.
[29]	Brake ready, no fault	The brake is ready for operation and there are no faults.
[30]	Brake fault (IGBT)	The output is Logic '1' when the brake IGBT is short-circuited. Use this function to protect the frequency converter if there is a fault on the brake modules. Use the output/relay to cut out the main voltage from the frequency converter.
[35]	External Interlock	External Interlock function has been activated via one of the digital inputs.
[40]	Out of ref range	
[41]	Below reference low	
[42]	Above reference high	
[45]	Bus Ctrl	
[46]	Bus Ctrl 1 if timeout	
[47]	Bus Ctrl 0 if timeout	
[60]	Comparator 0	See parameter group *13-1* Comparators*. If Comparator 0 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[61]	Comparator 1	See parameter group *13-1* Comparators*. If Comparator 2 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[62]	Comparator 2	See parameter group *13-1* Comparators*. If Comparator 2 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[63]	Comparator 3	See parameter group *13-1* Comparators*. If Comparator 3 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[64]	Comparator 4	See parameter group *13-1* Comparators*. If Comparator 4 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[65]	Comparator 5	See parameter group *13-1* Comparators*. If Comparator 5 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[70]	Logic Rule 0	See parameter group *13-4* Logid Rules*. If Logic Rule 0 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[71]	Logic Rule 1	See parameter group *13-4* Logid Rules*. If Logic Rule 1 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[72]	Logic Rule 2	See parameter group *13-4* Logid Rules*. If Logic Rule 2 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[73]	Logic Rule 3	See parameter group *13-4* Logid Rules*. If Logic Rule 3 is evaluated as TRUE, the output is high. Otherwise, it is low.
[74]	Logic Rule 4	See parameter group *13-4* Logid Rules*. If Logic Rule 4 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[75]	Logic Rule 5	See parameter group *13-4* Logid Rules*. If Logic Rule 5 is evaluated as TRUE, the output goes high. Otherwise, it is low.

[80]	SL Digital Output A	See *13-52 SL Controller Action*. The input will go high whenever the Smart Logic Action *[38] Set dig. out. A high* is executed. The input goes low whenever the Smart Logic Action *[32] Set dig. out. A low* is executed.
[81]	SL Digital Output B	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[39] Set dig. out. B high* is executed. The input goes low whenever the Smart Logic Action *[33] Set dig. out. B low* is executed.
[82]	SL Digital Output C	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[40] Set dig. out. C high* is executed. The input goes low whenever the Smart Logic Action *[34] Set dig. out. C low* is executed.
[83]	SL Digital Output D	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[41] Set dig. out. D* high is executed. The input goes low whenever the Smart Logic Action *[35] Set dig. out. D low* is executed.
[84]	SL Digital Output E	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[42] Set dig. out. E high* is executed. The input goes low whenever the Smart Logic Action *[36] Set dig. out. E low* is executed.
[85]	SL Digital Output F	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[43] Set dig. out. F high* is executed. The input goes low whenever the Smart Logic Action *[37] Set dig. out. F low* is executed.
[160]	No alarm	The output is high when no alarm is present.
[161]	Running reverse	The output is high when the frequency converter runs counter clockwise (the logical product of the status bits 'running' AND 'reverse').
[165]	Local reference active	The output is high when *3-13 Reference Site = [2] Local* or when *3-13 Reference Site = [0] Linked to hand auto* at the same time as the LCP is in [Hand On] mode.
[166]	Remote reference active	The output is high when *3-13 Reference Site [1] or Linked to hand/auto [0]* while the LCP is in [Auto on] mode.
[167]	Start command active	The output is high when there is an active Start command (i.e. via digital input bus connection or [Hand on] or [Auto on], and no Stop command is active.
[168]	Drive in hand mode	The output is high when the frequency converter is in Hand on mode (as indicated by the LED light above [Hand on].
[169]	Drive in auto mode	The output is high when the frequency converter is in Hand on mode (as indicated by the LED light above [Auto on].
[180]	Clock Fault	The clock function has been reset to default (2000-01-01) because of a power failure.
[181]	Preventive Maintenance	One or more of the Preventive Maintenance Events programmed in *23-10 Maintenance Item* has passed the time for the specified action in *23-11 Maintenance Action*.
[193]	Sleep Mode	The frequency converter/system has turned into sleep mode. See parameter group *22-4* Sleep Mode*.
[194]	Broken Belt	A Broken Belt condition has been detected. This function must be enabled in *22-60 Broken Belt Function*.
[196]	Fire Mode	The frequency converter is operating in Fire Mode. See parameter group *24-0* Fire Mode*.

5-33 Term X30/7 Digi Out (MCB 101)

Option:		Function:
[0] *	No operation	This parameter is active when option module MCB 101 is mounted in the frequency converter. Same options and functions as parameter group *5-3* Digital Outputs*.

5-34 On delay, Terminal 42 Digital Output

Range:		Function:
0.01 s*	[0.00-600.00 s]	

5-35 Off delay, Terminal 42 Digital Output

Range:		Function:
0.01 s*	[0.00-600.00 s]	

3.6.4 5-4* Relays

Parameters for configuring the timing and the output functions for the relays.

5-40 Function Relay

Array (Relay 1 [0], Relay 2 [1])
Select options to define the function of the relays.
The selection of each mechanical relay is realised in an array parameter.

Option:		Function:
[0]	No operation	Default for both relays
[1]	Control Ready	Control board receives supply voltage.
[2]	Drive ready	Frequency converter is ready for operation and applies supply signal on control board.

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5-40 Function Relay

Array (Relay 1 [0], Relay 2 [1])
Select options to define the function of the relays.
The selection of each mechanical relay is realised in an array parameter.

Option:		Function:
[3]	Drive ready/ remote control	Frequency converter is ready for operation in Auto On-mode.
[4]	Standby / no warning	Frequency converter is ready for operation. No start or stop command is given. No warnings are present.
[5]	Drive running	Motor is running.
[6]	Running / no warning	Motor runs, and no warning are present.
[7]	Run in range/no warning	Motor runs within programmed current ranges, see *4-50 Warning Current Low* and *4-51 Warning Current High*. No warnings are present.
[8]	Run on ref/no warning	Motor runs at reference speed and with no warnings.
[9]	Alarm	An alarm activates output.
[10]	Alarm or warning	An alarm or warning activates output.
[12]	Out of current range	Motor current is outside range set in *4-50 Warning Current Low* and *4-51 Warning Current High*.
[13]	Below current, low	Motor current is lower than set in *4-50 Warning Current Low*.
[14]	Above current, high	Motor current is higher than set in *4-51 Warning Current High*.
[16]	Below speed, low	
[17]	Above speed, high	
[19]	Below feedback, low	
[20]	Above feedback, high	
[21]	Thermal warning	The thermal warning turns on when the temperature exceeds the limit in motor, frequency converter or thermistor.
[22]	Ready, no thermal warning	Frequency converter is ready for operation and no over-temperature warning is present.
[23]	Remote, ready, no thermal warning	Frequency converter is ready for operation in Auto mode, and no over-temperature warning is present.
[24]	Ready, Voltage OK	Frequency converter is ready for operation and mains voltage is within specified voltage range.

5-40 Function Relay

Array (Relay 1 [0], Relay 2 [1])
Select options to define the function of the relays.
The selection of each mechanical relay is realised in an array parameter.

Option:		Function:
[25]	Reverse	Motor runs/is ready to run clockwise when logic = 0 and counter clockwise when logic = 1. Output changes as soon as reversing signal is applied.
[26]	Bus OK	Active communication (no time-out) via serial communication port.
[35]	External Interlock	See digital input.
[36]	Control word bit 11	Bit 11 in control word controls relay.
[37]	Control word bit 12	Bit 12 in control word controls relay.
[41]	Below reference, low	
[42]	Above ref, high	
[45]	Bus Control	
[60]	Comparator 0	See parameter group *13-1* Comparators*. If Comparator 0 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[61]	Comparator 1	See parameter group *13-1* Comparators*. If Comparator 2 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[62]	Comparator 2	See parameter group *13-1* Comparators*. If Comparator 2 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[63]	Comparator 3	See parameter group *13-1* Comparators*. If Comparator 3 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[64]	Comparator 4	See parameter group *13-1* Comparators*. If Comparator 4 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[65]	Comparator 5	See parameter group *13-1* Comparators*. If Comparator 5 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[70]	Logic rule 0	See parameter group *13-4* Logic Rules*. If Logic Rule 0 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[71]	Logic rule 1	See parameter group *13-4* Logic Rules*. If Logic Rule 1 is evaluated as TRUE, the output goes high. Otherwise, it islow.

5-40 Function Relay

Array (Relay 1 [0], Relay 2 [1])
Select options to define the function of the relays.
The selection of each mechanical relay is realised in an array parameter.

Option:		Function:
[72]	Logic rule 2	See parameter group *13-4* Logic Rules*. If Logic Rule 2 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[73]	Logic rule 3	See parameter group *13-4* Logic Rules*. If Logic Rule 3 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[74]	Logic rule 4	See parameter group *13-4* Logic Rules*. If Logic Rule 4 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[75]	Logic rule 5	See parameter group *13-4* Logic Rules*. If Logic Rule 5 is evaluated as TRUE, the output goes high. Otherwise, it is low.
[80]	SL digital output A	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[38] Set dig. out. A high* is executed. The input goes low whenever the Smart Logic *[32] Action Set dig. out. A low* is executed.
[81]	SL digital output B	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[39] Set dig. out. Bhigh* is executed. The input goes low whenever the Smart Logic *[33] Action Set dig. out. B low* is executed.
[82]	SL digital output C	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic Action *[40] Set dig. out. C high* is executed. The input goes low whenever the Smart Logic *[34] Action Set dig. out. C low* is executed.
[83]	SL digital output D	See *13-52 SL Controller Action*. The input goes high whenever the Smart Logic *[41] Action Set dig. out. D* high is executed. The input goes low whenever the Smart Logic *[35] Action Set dig. out. D low* is executed.
[160]	No alarm	The output is high when no alarm is present.
[161]	Running reverse	The output is high when the frequency converter is running counter clockwise (the logical product of the status bits 'running' AND 'reverse').
[165]	Local ref. active	The output is high when *3-13 Reference Site = [2] Local* or when *3-13 Reference Site = [0] Linked to hand auto* at the same time as the LCP is in [Hand on] mode.

5-40 Function Relay

Array (Relay 1 [0], Relay 2 [1])
Select options to define the function of the relays.
The selection of each mechanical relay is realised in an array parameter.

Option:		Function:
[166]	Remote ref. active	The output is high when *3-13 Reference Site [1] or Linked to hand/auto [0]* while the LCP is in [Auto on] mode.
[167]	Start command activ	The output is high when there is an active Start command (i.e. via digital input bus connection or [Hand on] or [Auto on], and no Stop command is active.
[168]	Drive in hand mode	The output is high when the frequency converter is in Hand on mode (as indicated by the LED light above [Hand on].
[169]	Drive in auto mode	The output is high when the frequency converter is in Hand on mode (as indicated by the LED light above [Auto on].
[193]	Sleep Mode	The frequency converter/system has turned into sleep mode. See parameter group *22-4* Sleep Mode*.
[194]	Broken Belt Function	A Broken Belt condition has been detected. This function must be enabled in *22-60 Broken Belt Function*.
[196]	Fire Mode	The frequency converter is operating in Fire Mode. See parameter group *24-0* Fire Mode*.
[198]	Drive Bypass	To be used as signal for activating an external electromechanical bypass switching the motor direct on line. See parameter group *24-1* Drive Bypass*.

5-41 On Delay, Relay

Array [9], (Relay 1 [0], Relay 2 [1], Relay 3 [2], Relay 4 [3], Relay 5 [4], Relay 6 [5], Relay 7 [6], Relay 8 [7], Relay 9 [8])

Range:		Function:
0.01 s*	[0.01 - 600 s]	Enter the delay of the relay cut-in time. The relay only cuts in if the condition in *5-40 Function Relay* is uninterrupted during the specified time. Select one of available mechanical relays and Relay Option MCB 105 in an array function. See *5-40 Function Relay*. Relay 3-6 are included in Extended Relay Card MCB 113.

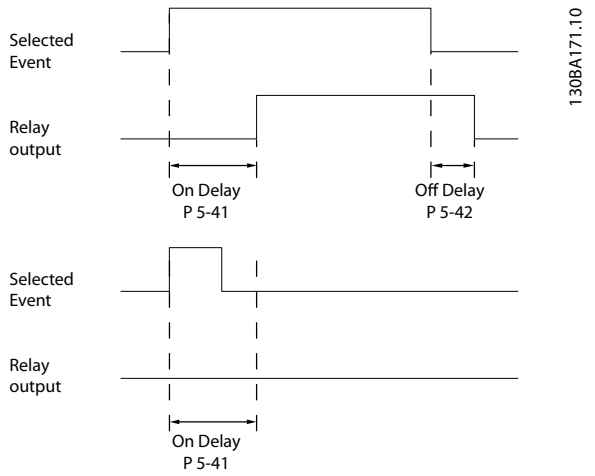


Illustration 3.7 On Delay, Relay

5-42 Off Delay, Relay		
Array[2]: Relay1[0], Relay2[1]		
Range:		**Function:**
0.01 s*	[0.01 - 600 s]	Enter the delay of the relay cut-out time. Select one of available mechanical relays and MCB 105 in an array function. See *5-40 Function Relay*.

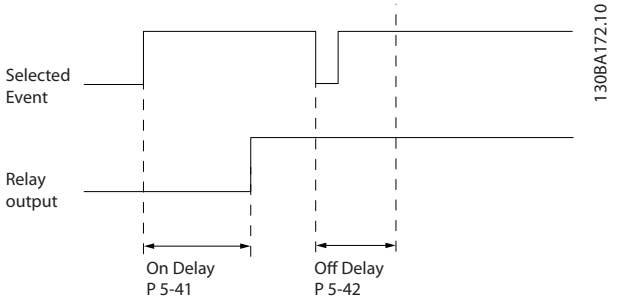


Illustration 3.8 Off Delay, Relay

If the selected Event condition changes before the on- or off delay timer expires, the relay output is unaffected.

3.6.5 5-5* Pulse Input

The pulse input parameters are used to define an appropriate window for the impulse reference area by configuring the scaling and filter settings for the pulse inputs. Input terminals 29 or 33 act as frequency reference inputs. Set terminal 29 (*5-13 Terminal 29 Digital Input*) or terminal 33 (*5-15 Terminal 33 Digital Input*) to *[32] Pulse input*. If terminal 29 is used as an input, set *5-01 Terminal 27 Mode* to *[0] Input*.

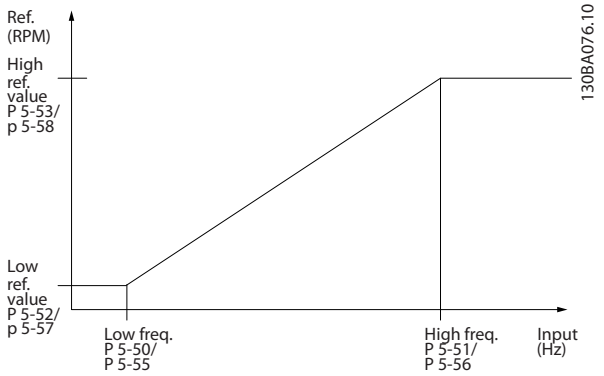


Illustration 3.9 Pulse Input

5-50 Term. 29 Low Frequency		
Range:		**Function:**
4 Hz*	[4 - 31999 Hz]	Enter the low frequency limit corresponding to the low motor shaft speed (i.e. low reference value) in *5-52 Term. 29 Low Ref./ Feedb. Value*. See *Illustration 3.9*.

5-51 Term. 29 High Frequency		
Range:		**Function:**
32000 Hz*	[5 - 32000 Hz]	Enter the high frequency limit corresponding to the high motor shaft speed (i.e. high reference value) in *5-53 Term. 29 High Ref./Feedb. Value*..

5-52 Term. 29 Low Ref./Feedb. Value		
Range:		**Function:**
0* 0 ReferenceFeedbackUnit*	[-4999 - 4999] [-999999.999 - 999999.999 ReferenceFeedbackUnit]	Enter the low reference value limit for the motor shaft speed [RPM]. This is also the lowest feedback value, see also *5-57 Term. 33 Low Ref./ Feedb. Value*. Set terminal 29 to digital input (*5-02 Terminal 29 Mode = [0] input* (default) and *5-13 Terminal 29 Digital Input* = applicable value).

5-53 Term. 29 High Ref./Feedb. Value		
Range:		**Function:**
50* Size related*	[-4999 - 4999] [-999999.999 - 999999.999 ReferenceFeed-backUnit]	Enter the high reference value [RPM] for the motor shaft speed and the high feedback value, see also *5-58 Term. 33 High Ref./Feedb. Value*. Select terminal 29 as a digital input (*5-02 Terminal 29 Mode = [0] input* (default) and *5-13 Terminal 29 Digital Input* = applicable value).

3.6.6 5-9* Bus Controlled

This parameter group selects digital and relay outputs via a fieldbus setting.

5-90 Digital & Relay Bus Control		
Range:		**Function:**
0*	[0 - 0xFFFFFFFF]	This parameter holds the state of the digital outputs and relays that is controlled by bus. A logical '1' indicates that the output is high or active. A logical '0' indicates that the output is low or inactive.

Bit 0 - 3	Reserved
Bit 4	Relay 1 output terminal
Bit 5	Relay 2 output terminal
Bit 6 - 23	Reserved
Bit 24	Terminal 42 Digital Output
Bit 25	Terminal 45 Digital Output
Bit 26 - 31	Reserved

Table 3.5 Bit Functions

3

3.7 Main Menu - Analog In/Out - Group 6

Parameter group for setting up the analog I/O configuration and the digital output. The frequency converter is equipped with 2 analog inputs: Terminal 53 and 54. The analog inputs can freely be allocated to either voltage (0-10 V) or current input (0/4-20 mA)

3.7.1 6-0* Analog I/O Mode

6-00 Live Zero Timeout Time		
Range:		**Function:**
10 s*	[1 - 99 s]	Enter the time-out time.

6-01 Live Zero Timeout Function		
Option:		**Function:**
		Select the time-out function. The function set in *6-01 Live Zero Timeout Function* is activated, if the input signal on terminal 53 or 54 is below 50% of the value in *6-10 Terminal 53 Low Voltage*, *6-12 Terminal 53 Low Current*, *6-20 Terminal 54 Low Voltage* or *6-22 Terminal 54 Low Current* for a time period defined in *6-00 Live Zero Timeout Time*.
[0] *	Off	
[1]	Freeze output	
[2]	Stop	
[3]	Jogging	
[4]	Max. speed	
[5]	Stop and trip	

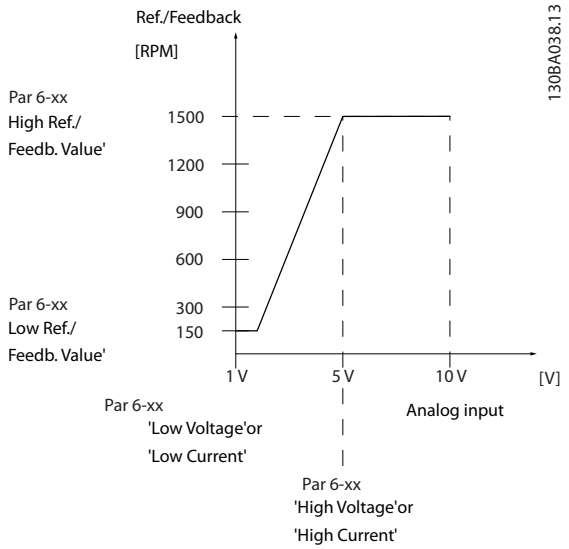


Illustration 3.10 Live Zero Timeout Function

3.7.2 6-1* Analog Input 53

Parameters for configuring the scaling and limits for analog input 53 (terminal 53).

6-10 Terminal 53 Low Voltage		
Range:		**Function:**
0.07 V*	[0 - 10 V]	Enter the voltage (V) that corresponds to *6-14 Terminal 53 Low Ref./Feedb. Value*. The value must be set at >1 V to activate *6-01 Live Zero Timeout Function*.

6-11 Terminal 53 High Voltage		
Range:		**Function:**
10 V*	[0 - 10 V]	Enter the voltage (V) that corresponds to the high reference value (set in *6-15 Terminal 53 High Ref./Feedb. Value*).

6-12 Terminal 53 Low Current		
Range:		**Function:**
4 mA*	[0 - 20 mA]	Enter the low current value. This reference signal should correspond to the low reference/feedback value, set in *6-14 Terminal 53 Low Ref./Feedb. Value*. The value must be set at >2 mA to activate the Live Zero Time-out Function in *6-01 Live Zero Timeout Function*.

6-13 Terminal 53 High Current		
Range:		**Function:**
20 mA*	[0 - 20 mA]	Enter the high current value corresponding to the high reference/feedback set in *6-15 Terminal 53 High Ref./Feedb. Value*.

6-14 Terminal 53 Low Ref./Feedb. Value		
Range:		**Function:**
0*	[-4999 - 4999]	Enter the reference or feedback value that corresponds to the voltage or current set in *6-10 Terminal 53 Low Voltage* to *6-12 Terminal 53 Low Current*.

6-15 Terminal 53 High Ref./Feedb. Value		
Range:		**Function:**
Size related*	[-4999 - 4999]	Enter the reference or feedback value that corresponds to the voltage or current set in *6-11 Terminal 53 High Voltage* to *6-13 Terminal 53 High Current*.

6-16 Terminal 53 Filter Time Constant		
Range:		**Function:**
0.01 s*	[0.01 - 10 s]	Enter the time constant. This is a first-order digital low pass filter time constant for suppressing electrical noise in terminal 53. A high time constant value improves dampening

6-16 Terminal 53 Filter Time Constant		
Range:		**Function:**
		but also increases the time delay through the filter.

6-19 Terminal 53 mode		
Option:		**Function:**
		Select if terminal 53 is used for current- or voltage input.
[0]	Current mode	
[1] *	Voltage mode	

3.7.3 6-2* Analog Input 54

Parameters for configuring the scaling and limits for analog input 54 (terminal 54).

6-20 Terminal 54 Low Voltage		
Range:		**Function:**
0.07 V*	[0 - 10 V]	Enter the voltage (V) that corresponds to the low reference value (set in *6-24 Terminal 54 Low Ref./Feedb. Value*). The value must be set at >1 V to activate *6-01 Live Zero Timeout Function*.

6-21 Terminal 54 High Voltage		
Range:		**Function:**
10 V*	[0 - 10 V]	Enter the voltage (V) that corresponds to the high reference value (set in *6-25 Terminal 54 High Ref./Feedb. Value*).

6-22 Terminal 54 Low Current		
Range:		**Function:**
4 mA*	[0 - 20 mA]	Enter the low current value. This reference signal should correspond to the low reference/ feedback value, set in *6-24 Terminal 54 Low Ref./ Feedb. Value*. The value must be set at >2 mA to activate the Live Zero Timeout Function in *6-01 Live Zero Timeout Function*.

6-23 Terminal 54 High Current		
Range:		**Function:**
20 mA* 20.00 mA*	[0 - 20 mA] [par. 6-22-20.00 mA]	Enter the high current value corresponding to the high reference/feedback value set in *6-25 Terminal 54 High Ref./Feedb. Value*.

6-24 Terminal 54 Low Ref./Feedb. Value		
Range:		**Function:**
0*	[-4999 - 4999]	Enter the reference or feedback value that corresponds to the voltage or current set in *6-21 Terminal 54 High Voltage/6-22 Terminal 54 Low Current*.

6-25 Terminal 54 High Ref./Feedb. Value		
Range:		**Function:**
Size related*	[-4999 - 4999]	Enter the reference or feedback value that corresponds to the voltage or current set in *6-21 Terminal 54 High Voltage/6-23 Terminal 54 High Current*.

6-26 Terminal 54 Filter Time Constant		
Range:		**Function:**
0.01 s*	[0.01 - 10 s]	Enter the time constant. This is a first-order digital low pass filter time constant for suppressing electrical noise in terminal 54. A high time constant value improves dampening but also increases the time delay through the filter.

6-29 Terminal 54 mode		
Option:		**Function:**
		Select if terminal 54 is used for current- or voltage input.
[0]	Current mode	
[1] *	Voltage mode	

3.7.4 6-7* Analog/Digital Output 45

Parameters for configuring the scaling and limits for analog/digital output Terminal 45. Analog outputs are current outputs: 0/4-20 mA. Resolution on analog output is 12 bit. Analog output terminals can also be setup as digital output.

6-70 Terminal 45 Mode		
Option:		**Function:**
		Set terminal 45 to act as analog output or as digital output.
[0] *	0-20 mA	
[1]	4-20 mA	
[2]	Digital Output	

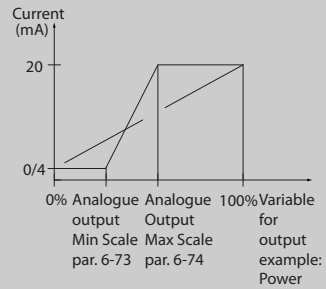
6-71 Terminal 45 Analog Output		
Option:		**Function:**
		Select the function of Terminal 45 as an analog current output. See also *6-70 Terminal 45 Mode*.
[0] *	No operation	
[100]	Output frequency	0-400 Hz
[101]	Reference	$Min_{Ref.}$ - $Max_{Ref.}$
[102]	Feedback	Min_{FB} - Max_{FB}
[103]	Motor Current	0-I_{max}
[106]	Power	0-P_{nom}
[139]	Bus Control	0-100%

3

6-72 Terminal 45 Digital Output		
Option:		**Function:**
		Select the function of Terminal 45 as a digital current output. See also *6-70 Terminal 45 Mode*. See *5-40 Function Relay* for description of the choices.
[0] *	No operation	
[1]	Control Ready	
[2]	Drive ready	
[3]	Drive ready/remote control	
[4]	Standby / no warning	
[5]	Drive running	
[6]	Running / no warning	
[7]	Run in range/no warning	
[8]	Run on ref/no warning	
[9]	Alarm	
[10]	Alarm or warning	
[12]	Out of current range	
[13]	Below current, low	
[14]	Above current, high	
[16]	Below speed, low	
[17]	Above speed, high	
[19]	Below feedback, low	
[20]	Above feedback, high	
[21]	Thermal warning	
[22]	Ready, no thermal warning	
[23]	Remote, ready, no thermal warning	
[24]	Ready, Voltage OK	
[25]	Reverse	
[26]	Bus OK	
[35]	External Interlock	
[36]	Control word bit 11	
[37]	Control word bit 12	
[41]	Below reference, low	
[42]	Above ref, high	
[45]	Bus Control	
[60]	Comparator 0	
[61]	Comparator 1	
[62]	Comparator 2	
[63]	Comparator 3	
[64]	Comparator 4	
[65]	Comparator 5	
[70]	Logic rule 0	
[71]	Logic rule 1	
[72]	Logic rule 2	
[73]	Logic rule 3	
[74]	Logic rule 4	
[75]	Logic rule 5	
[80]	SL digital output A	
[81]	SL digital output B	

6-72 Terminal 45 Digital Output		
Option:		**Function:**
[82]	SL digital output C	
[83]	SL digital output D	
[160]	No alarm	
[161]	Running reverse	
[165]	Local ref. active	
[166]	Remote ref. active	
[167]	Start command activ	
[168]	Drive in hand mode	
[169]	Drive in auto mode	
[193]	Sleep Mode	
[194]	Broken Belt Function	
[196]	Fire Mode	
[198]	Drive Bypass	

6-73 Terminal 45 Output Min Scale		
Range:		**Function:**
0 %*	[0 - 200 %]	Scale for the minimum output (0 or 4 mA) of the analogue signal at Terminal 45. Set the value to be the percentage of the full range of the variable selected in *6-71 Terminal 45 Analog Output*.
0.0%*	[0.0-200.0%]	

6-74 Terminal 45 Output Max Scale		
Range:		**Function:**
100 %*	[0 - 200 %]	Scale for the maximum output (20 mA) of the analog signal at Terminal 45. Set the value to be the percentage of the full range of the variable selected in *6-71 Terminal 45 Analog Output*.  **Illustration 3.11 Output Max Scale**
100.0%*	[0.0-200.0%]	

6-76 Terminal 45 Output Bus Control		
Range:		**Function:**
0*	[0 - 16384]	

3.7.5 6-9* Analog/Digital Output 42

Parameters for configuring the limits for analog/digital output Terminal 42. Analog outputs are current outputs: 0/4-20 mA. Resolution on analog outputs is 12 bit. Analog output terminals can also be set-up as digital output.

6-90 Terminal 42 Mode		
Option:		**Function:**
		Set Terminal 42 to act as analog output or as digital output.
[0] *	0-20 mA	
[1]	4-20 mA	
[2]	Digital Output	

6-91 Terminal 42 Analog Output		
Option:		**Function:**
		Select the function of Terminal 42 as an analog current output. See also *6-90 Terminal 42 Mode*.
[0] *	No operation	
[100]	Output frequency	0-100 Hz
[101]	Reference	$Min_{Ref.}$ - $Max_{Ref.}$
[102]	Feedback	Min_{FB} - Max_{FB}
[103]	Motor Current	0-I_{max}
[106]	Power	0-P_{nom}
[139]	Bus Control	0-100%

6-92 Terminal 42 Digital Output		
Option:		**Function:**
		Select the function of Terminal 42 as an analog current output. See also *6-90 Terminal 42 Mode*. See *5-40 Function Relay* for description of the choices.
[0] *	No operation	
[1]	Control Ready	
[2]	Drive ready	
[3]	Drive ready/remote control	
[4]	Standby / no warning	
[5]	Drive running	
[6]	Running / no warning	
[7]	Run in range/no warning	
[8]	Run on ref/no warning	
[9]	Alarm	
[10]	Alarm or warning	
[12]	Out of current range	
[13]	Below current, low	
[14]	Above current, high	
[16]	Below speed, low	

6-92 Terminal 42 Digital Output		
Option:		**Function:**
[17]	Above speed, high	
[19]	Below feedback, low	
[20]	Above feedback, high	
[21]	Thermal warning	
[22]	Ready, no thermal warning	
[23]	Remote, ready, no thermal warning	
[24]	Ready, Voltage OK	
[25]	Reverse	
[26]	Bus OK	
[35]	External Interlock	
[36]	Control word bit 11	
[37]	Control word bit 12	
[41]	Below reference, low	
[42]	Above ref, high	
[45]	Bus Control	
[60]	Comparator 0	
[61]	Comparator 1	
[62]	Comparator 2	
[63]	Comparator 3	
[64]	Comparator 4	
[65]	Comparator 5	
[70]	Logic rule 0	
[71]	Logic rule 1	
[72]	Logic rule 2	
[73]	Logic rule 3	
[74]	Logic rule 4	
[75]	Logic rule 5	
[80]	SL digital output A	
[81]	SL digital output B	
[82]	SL digital output C	
[83]	SL digital output D	
[160]	No alarm	
[161]	Running reverse	
[165]	Local ref. active	
[166]	Remote ref. active	
[167]	Start command activ	
[168]	Drive in hand mode	
[169]	Drive in auto mode	
[193]	Sleep Mode	
[194]	Broken Belt Function	
[196]	Fire Mode	
[198]	Drive Bypass	

6-93 Terminal 42 Output Min Scale		
Range:		**Function:**
0 %*	[0 - 200 %]	Scale for the minimum output (0 or 4 mA) of the analog signal at Terminal 42. Set the value to be the percentage of the full range of the variable selected in *6-91 Terminal 42 Analog Output*.

3

6-94 Terminal 42 Output Max Scale		
Range:		**Function:**
100 %*	[0 - 200 %]	Scale for the maximum output (20 mA) of the scaling at Terminal 42. Set the value to be the percentage of the full range of the variable selected in *6-91 Terminal 42 Analog Output*.

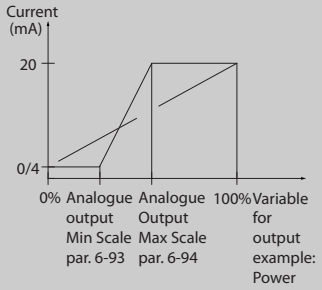


Illustration 3.12 Output Max Scale

6-96 Terminal 42 Output Bus Control		
Range:		**Function:**
0*	[0 - 16384]	

6-98 Drive Type		
Range:		**Function:**
0*	[0 - 0]	

3.8 Main Menu - Communications and Options - Group 8

3.8.1 8-0* General Settings

8-01 Control Site		
Option:		**Function:**
		Select *[0] Digital and ctrl.word* for using digital input and control word. Select *[1] Digital* only to use digital inputs only. Select *[2] Control word only* to use control word only. This parameter overrules settings in *8-50 Coasting Select* to *8-56 Preset Reference Select*.
[0] *	Digital and ctrl.word	Control by using both digital input and control word.
[1]	Digital only	Control by using digital inputs only.
[2]	Controlword only	Control by using control word only.

8-02 Control Source		
Option:		**Function:**
		NOTICE **This parameter cannot be adjusted while the motor is running.** Select the source of the control word.
[0]	None	
[1] *	FC Port	

8-03 Control Timeout Time		
Range:		**Function:**
1 s*	[0.1 - 6500 s]	Enter the maximum time expected to pass between the reception of 2 consecutive telegrams. If this time is exceeded, it indicates that the serial communication has stopped. The function selected in *8-04 Control Timeout Function* *Control Time-out Function* is carried out.

8-04 Control Timeout Function		
Option:		**Function:**
		Select the timeout function. The time-out function is activated when the control word fails to be updated within the time period specified in *8-03 Control Timeout Time*.
[0] *	Off	

3.8.2 8-3* FC Port Settings

8-30 Protocol		
Option:		**Function:**
		Select the protocol for the integrated RS-485 port.
[0] *	FC	Communication according to the FC Protocol.
[2]	Modbus RTU	Communication according to the Modbus RTU protocol.
[3]	Metasys N2	Communication protocol. The N2 software protocol is designed to be general in nature to accommodate the unique properties each device may have.
[4]	FLN	
[5]	BACNet	

NOTICE

Further details can be found in the *Metasys N2 Operating Instructions*.

8-31 Address		
Range:		**Function:**
1*	[0.0 - 247]	Enter the address for the RS-485 port. Valid range: 1-126 for FC-bus OR 1-247 for Modbus.

8-32 Baud Rate		
Option:		**Function:**
		Select the baud rate for the RS-485 port Default refers to the FC Protocol. Changing Protocol in *8-30 Protocol* may change the Baud Rate.
[0]	2400 Baud	
[1]	4800 Baud	
[2]	9600 Baud	
[3]	19200 Baud	
[4]	38400 Baud	
[5]	57600 Baud	
[6]	76800 Baud	
[7]	115200 Baud	

8-33 Parity / Stop Bits		
Option:		**Function:**
		Parity and Stop Bits for the protocol using the FC Port. For some of the protocols, not all options are available. Default refers to the FC Protocol. Changing Protocol in *8-30 Protocol* may change the Baud Rate.
[0]	Even Parity, 1 Stop Bit	

3

8-33 Parity / Stop Bits		
Option:		**Function:**
[1]	Odd Parity, 1 Stop Bit	
[2]	No Parity, 1 Stop Bit	
[3]	No Parity, 2 Stop Bits	

8-35 Minimum Response Delay		
Range:		**Function:**
0.01 s*	[0.0010 - 0.5 s]	Specify the minimum delay time between receiving a request and transmitting a response. This is used for overcoming modem turnaround delays.

8-36 Maximum Response Delay		
Range:		**Function:**
Size related*	[0.1 - 10.0 s]	Specify the maximum permissible delay time between receiving a request and transmitting the response. If this time is exceeded, no response is returned.

8-37 Maximum Inter-char delay		
Range:		**Function:**
0.025 s*	[0.025 - 0.025 s]	Specify the maximum delay time between 2 characters in a message. Exceeding this delay time causes the message to be discarded.

3.8.3 8-5* Digital/Bus

Parameters for configuring the control word Digital/Bus merging.

8-50 Coasting Select		
Option:		**Function:**
		Select control of the coasting function via the terminals (digital input) and/or via the bus. ***NOTICE*** **This parameter is active only when *8-01 Control Site* is set to *[0] Digital and control word*.**
[0]	Digital input	Activates coast via a digital input.
[1]	Bus	Activates coast via the serial communication port.
[2]	Logic AND	Activates coast via the fieldbus/serial communication port, AND additionally via one of the digital inputs.
[3] *	Logic OR	Activates coast via the serial communication port OR via one of the digital inputs.

8-51 Quick Stop Select		
Option:		**Function:**
		Select control of the Quick Stop function via the terminals (digital input) and/or via the bus. ***NOTICE*** **This parameter is active only when *8-01 Control Site* is set to [0] Digital and control word.**
[0]	Digital input	
[1]	Bus	Activates Quick stop via the serial communication port.
[2]	Logic AND	Activates Quick stop via the serial communication port, AND additionally via one of the digital inputs.
[3] *	Logic OR	Activates Quick stop via the serial communication port OR via one of the digital inputs.

8-52 DC Brake Select		
Option:		**Function:**
		Select control of the DC brake via the terminals (digital input). ***NOTICE*** **This parameter is active only when *8-01 Control Site* is set to *[0] Digital and control word*.**
[0]	Digital input	Activates DC brake via a digital input.
[1]	Bus	Activates DC brake via the serial communication port.
[2]	Logic AND	Activates DC brake via the serial communication port, AND additionally via one of the digital inputs.
[3]	Logic OR	Activates DC brake via the serial communication port OR via one of the digital inputs.

8-53 Start Select		
Option:		**Function:**
		Select control of the frequency converter start function via the terminals (digital input). ***NOTICE*** **This parameter is active only when *8-01 Control Site* is set to *[0] Digital and control word*.**
[0]	Digital input	Activates Start command via a digital input.
[1]	Bus	Activates Start command via the serial communication port.

8-53 Start Select		
Option:		**Function:**
[2]	Logic AND	Activates Start command via the serial communication port, AND additionally via one of the digital inputs.
[3] *	Logic OR	Activates Start command via the serial communication port OR via one of the digital inputs.

8-54 Reversing Select		
Option:		**Function:**
		Select control of the frequency converter reverse function via the terminals (digital input) and/or via the serial communication port. ***NOTICE*** **This parameter is active only when *8-01 Control Site* is set to *[0] Digital and control word*.**
[0] *	Digital input	Activates Reverse command via a digital input.
[1]	Bus	Activates Reverse command via the serial communication port.
[2]	Logic AND	Activates Reverse command via the serial communication port, AND additionally via one of the digital inputs.
[3]	Logic OR	Activates Reverse command via the serial communication port OR via one of the digital inputs.

8-55 Set-up Select		
Option:		**Function:**
		Select control of the frequency converter set-up selection via the terminals (digital input) and/or via the serial communication port. ***NOTICE*** **This parameter is active only when *8-01 Control Site* is set to *[0] Digital and control word*.**
[0]	Digital input	Activates the set-up selection via a digital input.
[1]	Bus	Activates the set-up selection via the serial communication port.
[2]	Logic AND	Activates the set-up selection via the serial communication port, AND additionally via one of the digital inputs.
[3] *	Logic OR	Activate the set-up selection via the serial communication port OR via one of the digital inputs.

8-56 Preset Reference Select		
Option:		**Function:**
		Select control of the frequency converter Preset Reference selection via the terminals (digital input) and/or via the serial communication port.
[0]	Digital input	Activates Preset Reference selection via a digital input.
[1]	Bus	Activates Preset Reference selection via the serial communication port.
[2]	Logic AND	Activates Preset Reference selection via the serial communication port, AND additionally via one of the digital inputs.
[3] *	Logic OR	Activates the Preset Reference selection via the serial communication port OR via one of the digital inputs.

3.8.4 8-7* BACnet

8-70 BACnet Device Instance		
Range:		**Function:**
1*	[0 - 4194303]	Enter a unique ID number for the BACnet device.

8-72 MS/TP Max Masters		
Range:		**Function:**
127 *	[0 - 127]	Define the address of the master which holds the highest address in this network. Decreasing this value optimises polling for the token.

8-73 MS/TP Max Info Frames		
Range:		**Function:**
1*	[1 - 65534]	Define how many info/data frames the device is allowed to send while holding the token.

8-74 "I am" Service		
Option:		**Function:**
[0] *	Send at power-up	
[1]	Continuously	Select whether the device should send the "I-Am" service message only at power-up or continuously with an interval of approx. 1 min.

8-75 Intialisation Password		
Range:		**Function:**
admin*	[1 - 1]	Enter the password needed for execution of Drive Re-initialisation.

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3.8.5 8-8* FC Port Diagnostics

These parameters are used for monitoring the Bus communication via the FC Port.

8-80 Bus Message Count		
Range:		**Function:**
0*	[0 - 65536]	This parameter shows the number of valid telegrams detected on the bus.

8-81 Bus Error Count		
Range:		**Function:**
0*	[0 - 65536]	This parameter shows the number of telegrams with faults (e.g. CRC fault), detected on the bus.

8-82 Slave Messages Rcvd		
Range:		**Function:**
0*	[0 - 65536]	This parameter shows the number of valid telegrams addressed to the slave, sent by the frequency converter.

8-83 Slave Error Count		
Range:		**Function:**
0*	[0 - 65536]	This parameter shows the number of error telegrams, which could not be executed by the frequency converter.

8-84 Slave Messages Sent		
Range:		**Function:**
0*	[0 - 65536]	This parameter shows the number of messages sent from the slave.

8-85 Slave Timeout Errors		
Range:		**Function:**
0*	[0 - 65536]	This parameter shows the number of slave timeout errors.

8-88 Reset FC port Diagnostics		
Option:		**Function:**
[0] *	Do not reset	
[1]	Reset counter	

3.8.6 8-9* Bus Feedback

8-94 Bus Feedback 1		
Range:		**Function:**
0*	[-32768 - 32767]	Write a feedback to this parameter via the serial communication port. This parameter must be selected in *20-00 Feedback 1 Source* as a feedback source. (Hex-value 4000 h corresponds to 100% feedback/range is ±200%)

3.9 Main Menu - Smart Logic - Group 13

3.9.1 13-** Prog. Features

Smart Logic Control (SLC) is a sequence of user defined actions (see *13-52 SL Controller Action* [x]) executed by the SLC when the associated user defined *event* (see *13-51 SL Controller Event* [x]) is evaluated as TRUE by the SLC. Events and *actions* are each numbered and linked in pairs. This means that when *[0] event* is fulfilled (attains the value TRUE), *[0] action* is executed. After this, the conditions of *[1] event* is evaluated and if evaluated TRUE, *[1] action* is executed and so on. Only one *event* is evaluated at any time. If an *event* is evaluated as FALSE, nothing happens (in the SLC) during the current scan interval and no other *events* are evaluated. This means that when the SLC starts, it evaluates *[0] event* (and only *[0] event*) each scan interval. Only when *[0] event* is evaluated TRUE, the SLC executes *[0] action* and start evaluating *[1] event*. It is possible to programme from 1 to 20 *events* and *actions*. When the last *event*/*action* have been executed, the sequence starts over again from *[0] event*/*[0] action*.

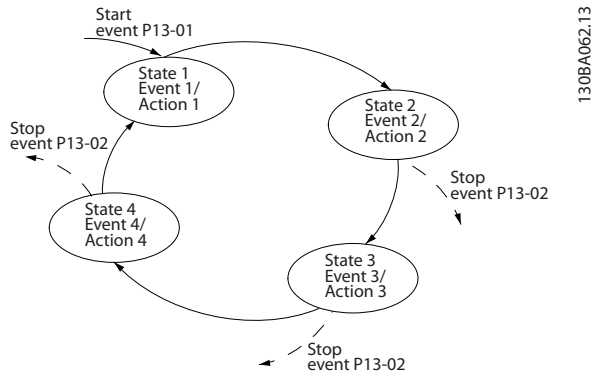

Illustration 3.13 Example with Three Event/Actions

Starting and stopping the SLC
Starting and stopping the SLC can be done by selecting *[1] On* or *[0] Off* in *13-00 SL Controller Mode*. The SLC always starts in state 0 (where it evaluates *[0] event*). The SLC starts when the Start Event (defined in *13-01 Start Event*) is evaluated as TRUE (provided that *[1] On* is selected in *13-00 SL Controller Mode*). The SLC stops when the *Stop Event* (*13-02 Stop Event*) is TRUE. *13-03 Reset SLC* resets all SLC parameters and starts programming from scratch.

3.9.2 13-0* SLC Settings

Use the SLC settings to activate, deactivate and reset the Smart Logic Control sequence. The logic functions and comparators are always running in the background, which opens for separate control of digital inputs and outputs.

13-00 SL Controller Mode		
Option:		**Function:**
		Select *[1] On* to enable the Smart Logic Control to start when a start command is present, e.g. via a digital input. Select *[0] Off* to disable the Smart Logic Control.
[0] *	Off	Disables the Smart Logic Controller.
[1]	On	Enables the Smart Logic Controller.

13-01 Start Event		
Option:		**Function:**
		Select the boolean (TRUE or FALSE) input to activate Smart Logic Control.
[0]	False	Enters the fixed value of FALSE in the logic rule.
[1]	True	Enters the fixed value TRUE in the logic rule.
[2]	Running	The motor is running.
[3]	In range	Motor runs within programmed current ranges (*4-50 Warning Current Low* and *4-51 Warning Current High*)
[4]	On reference	The motor runs at reference speed.
[7]	Out of current range	The motor current is outside the range set in *4-18 Current Limit*.
[8]	Below I low	The motor current is lower than set in *4-50 Warning Current Low*.
[9]	Above I high	The motor current is higher than set in *4-51 Warning Current High*.
[16]	Thermal warning	The thermal warning turns on when the temperature exceeds the limit in the motor, the frequency converter or the thermistor.
[17]	Mains out of range	
[18]	Reversing	The frequency converter is reversing.
[19]	Warning	A warning is present.
[20]	Alarm (trip)	An alarm is present.
[21]	Alarm (trip lock)	A trip lock alarm is present.
[22]	Comparator 0	Use the result of comparator 0 in the logic rule.
[23]	Comparator 1	Use the result of comparator 1 in the logic rule.
[24]	Comparator 2	Use the result of comparator 2 in the logic rule.
[25]	Comparator 3	Use the result of comparator 3 in the logic rule.
[26]	Logic rule 0	Use the result of logic rule 0 in the logic rule.

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13-01 Start Event		
Option:		**Function:**
[27]	Logic rule 1	Use the result of logic rule 1 in the logic rule.
[28]	Logic rule 2	Use the result of logic rule 2 in the logic rule.
[29]	Logic rule 3	Use the result of logic rule 3 in the logic rule.
[33]	Digital input DI18	Use the value of DI18 in the logic rule (High = TRUE).
[34]	Digital input DI19	Use the value of DI19 in the logic rule (High = TRUE).
[35]	Digital input DI27	Use the value of DI27 in the logic rule (High = TRUE).
[36]	Digital input DI29	Use the value of DI29 in the logic rule (High = TRUE).
[39] *	Start command	This event is TRUE if the frequency converter is started (either via digital input, field bus or other).
[40]	Drive stopped	This event is TRUE if the frequency converter is stopped or coasted (either via digital input, fieldbus or other).
[42]	Auto Reset Trip	This event is TRUE if the frequency converter is tripped (but not trip-locked) and an Automatic Reset is issued.
[50]	Comparator 4	Use the result of comparator 4 in the logic rule.
[51]	Comparator 5	Use the result of comparator 5 in the logic rule.
[60]	Logic rule 4	Use the result of logic rule 4 in the logic rule.
[61]	Logic rule 5	Use the result of logic rule 5 in the logic rule.
[83]	Broken Belt	A broken belt condition has been detected. This function must be enabled in *22-60 Broken Belt Function*.

13-02 Stop Event		
Option:		**Function:**
		Select the condition (TRUE or FALSE) which deactivates the Smart Logic Controller.
[0]	False	Enters the fixed value of FALSE in the logic rule.
[1]	True	Enters the fixed value TRUE in the logic rule.
[2]	Running	See *13-01 Start Event* for further description.
[3]	In range	See *13-01 Start Event* for further description.
[4]	On reference	See *13-01 Start Event* for further description.
[7]	Out of current range	See *13-01 Start Event* for further description.
[8]	Below I low	See *13-01 Start Event* for further description.
[9]	Above I high	See *13-01 Start Event* for further description.
[16]	Thermal warning	See *13-01 Start Event* for further description.
[17]	Mains out of range	See *13-01 Start Event* for further description.
[18]	Reversing	See *13-01 Start Event* for further description.
[19]	Warning	See *13-01 Start Event* for further description.
[20]	Alarm (trip)	See *13-01 Start Event* for further description.
[21]	Alarm (trip lock)	See *13-01 Start Event* for further description.
[22]	Comparator 0	Use the result of comparator 0 in the logic rule.
[23]	Comparator 1	Use the result of comparator 1 in the logic rule.
[24]	Comparator 2	Use the result of comparator 2 in the logic rule.
[25]	Comparator 3	Use the result of comparator 3 in the logic rule.
[26]	Logic rule 0	Use the result of logic rule 0 in the logic rule.
[27]	Logic rule 1	Use the result of logic rule 1 in the logic rule.
[28]	Logic rule 2	Use the result of logic rule 2 in the logic rule.
[29]	Logic rule 3	Use the result of logic rule 3 in the logic rule.
[30]	SL Time-out 0	Use the result of timer 0 in the logic rule.
[31]	SL Time-out 1	Use the result of timer 1 in the logic rule.
[32]	SL Time-out 2	Use the result of timer 2 in the logic rule.
[33]	Digital input DI18	Use the value of DI18 in the logic rule (High = TRUE).

13-02 Stop Event		
Option:		**Function:**
[34]	Digital input DI19	
[35]	Digital input DI27	Use the value of DI27 in the logic rule (High = TRUE).
[36]	Digital input DI29	Use the value of DI29 in the logic rule (High = TRUE).
[39]	Start command	This event is TRUE if the frequency converter is started by any means (either via digital input, fieldbus or other).
[40] *	Drive stopped	This event is TRUE if the frequency converter is stopped or coasted by any means (either via digital input, fieldbus or other).
[42]	Auto Reset Trip	This event is TRUE if the frequency converter is tripped (but not trip-locked) and an Automatic Reset is issued.
[50]	Comparator 4	Use the result of comparator 4 in the logic rule.
[51]	Comparator 5	Use the result of comparator 5 in the logic rule.
[60]	Logic rule 4	Use the result of logic rule 4 in the logic rule.
[61]	Logic rule 5	Use the result of logic rule 5 in the logic rule.
[70]	SL Time-out 3	Use the result of timer 3 in the logic rule.
[71]	SL Time-out 4	Use the result of timer 4 in the logic rule.
[72]	SL Time-out 5	Use the result of timer 5 in the logic rule.
[73]	SL Time-out 6	Use the result of timer 6 in the logic rule.
[74]	SL Time-out 7	Use the result of timer 7 in the logic rule.
[83]	Broken Belt	A broken belt condition has been detected. This function must be enabled in *22-60 Broken Belt Function*.

13-03 Reset SLC		
Option:		**Function:**
[0] *	Do not reset SLC	Retains programmed settings in all group 13 parameters (*13-** Smart Logic*).
[1]	Reset SLC	Resets all group 13 parameters (*13-** Smart Logic*) to default settings.

3.9.3 13-1* Comparators

Comparators are used for comparing continuous variables (i.e. output frequency, output current, analog input etc.) to fixed preset values.

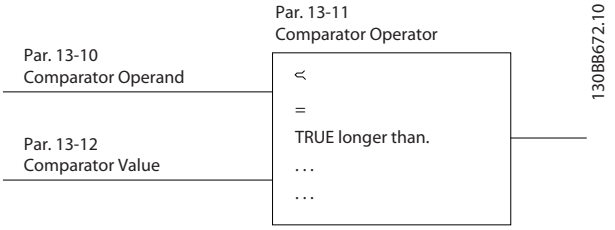

Illustration 3.14 Comparators

In addition, there are digital values that are compared to fixed time values. See explanation in *13-10 Comparator Operand*. Comparators are evaluated once in each scan interval. Use the result (TRUE or FALSE) directly. All parameters in this parameter group are array parameters with index 0 to 5. Select index 0 to programme Comparator 0, select index 1 to programme Comparator 1, and so on.

13-10 Comparator Operand		
Array [6]		
Option:		**Function:**
		Select the variable to be monitored by the comparator.
[0] *	Disabled	
[1]	Reference	
[2]	Feedback	
[3]	Motor speed	
[4]	Motor Current	
[6]	Motor power	
[7]	Motor voltage	
[12]	Analog input AI53	
[13]	Analog input AI54	
[20]	Alarm number	
[30]	Counter A	
[31]	Counter B	

13-11 Comparator Operator		
Array [6]		
Option:		**Function:**
[0]	Less Than (<)	Select *[0]* < for the result of the evaluation to be TRUE, when the variable selected in *13-10 Comparator Operand* is smaller than the fixed value in *13-12 Comparator Value*. The result is FALSE, if the variable selected in *13-10 Comparator Operand* is greater than the fixed value in *13-12 Comparator Value*.

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13-11 Comparator Operator		
Array [6]		
Option:		**Function:**
[1] *	Approx.Equal (~)	Select *[1]* ≈ for the result of the evaluation to be TRUE, when the variable selected in *13-10 Comparator Operand* is approximately equal to the fixed value in *13-12 Comparator Value*.
[2]	Greater Than (>)	Select *[2]* > for the inverse logic of option *[0]* <.

13-12 Comparator Value		
Array [6]		
Range:		**Function:**
0*	[-9999 - 9999]	Enter the 'trigger level' for the variable that is monitored by this comparator. This is an array parameter containing comparator values 0 to 5.

3.9.4 13-2* Timers

Use the result (TRUE or FALSE) from *timers* directly to define an *event* (see *13-51 SL Controller Event*), or as boolean input in a *logic rule* (see *13-40 Logic Rule Boolean 1*, *13-42 Logic Rule Boolean 2* or *13-44 Logic Rule Boolean 3*). A timer is only FALSE when started by an action (i.e. *[29] Start timer 1*) until the timer value entered in this parameter is elapsed. Then it becomes TRUE again.
All parameters in this parameter group are array parameters with index 0 to 2. Select index 0 to program Timer 0, select index 1 to program Timer 1, and so on.

13-20 SL Controller Timer		
Array [8]		
Range:		**Function:**
0 s*	[0 - 3600 s]	Enter the value to define the duration of the FALSE output from the programmed timer. A timer is only FALSE if it is started by an action (see *13-52 SL Controller Action* [29-31] and *13-52 SL Controller Action* [70-74] Start timer X) and until the timer value has elapsed. Array parameter containing timers 0 to 7.

3.9.5 13-4* Logic Rules

Combine up to 3 boolean inputs (TRUE/FALSE inputs) from timers, comparators, digital inputs, status bits and events using the logical operators AND, OR, and NOT. Select boolean inputs for the calculation in *13-40 Logic Rule Boolean 1*, *13-42 Logic Rule Boolean 2* and *13-44 Logic Rule Boolean 3*. Define the operators used to logically combine the selected inputs in *13-41 Logic Rule Operator 1* and *13-43 Logic Rule Operator 2*.

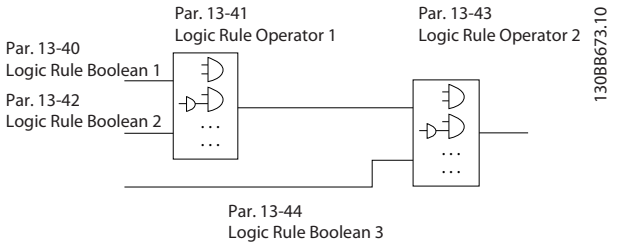

Illustration 3.15 Logic Rules

Priority of calculation
The results of *13-40 Logic Rule Boolean 1*, *13-41 Logic Rule Operator 1* and *13-42 Logic Rule Boolean 2* are calculated first. The outcome (TRUE/FALSE) of this calculation is combined with the settings of *13-43 Logic Rule Operator 2* and *13-44 Logic Rule Boolean 3*, yielding the final result (TRUE/FALSE) of the logic rule.

13-40 Logic Rule Boolean 1		
Array [6]		
Option:		**Function:**
[0] *	False	Enters the fixed value of FALSE in the logic rule.
[1]	True	Enters the fixed value TRUE in the logic rule.
[2]	Running	See *13-01 Start Event* for further description.
[3]	In range	See *13-01 Start Event* for further description.
[4]	On reference	See *13-01 Start Event* for further description.
[7]	Out of current range	See *13-01 Start Event* for further description.
[8]	Below I low	See *13-01 Start Event* for further description.
[9]	Above I high	See *13-01 Start Event* for further description.
[16]	Thermal warning	See *13-01 Start Event* for further description.
[17]	Mains out of range	See *13-01 Start Event* for further description.
[18]	Reversing	See *13-01 Start Event* for further description.
[19]	Warning	See *13-01 Start Event* for further description.
[20]	Alarm (trip)	See *13-01 Start Event* for further description.
[21]	Alarm (trip lock)	See *13-01 Start Event* for further description.
[22]	Comparator 0	Use the result of comparator 0 in the logic rule.

13-40 Logic Rule Boolean 1		
Array [6]		
Option:		**Function:**
[23]	Comparator 1	Use the result of comparator 1 in the logic rule.
[24]	Comparator 2	Use the result of comparator 2 in the logic rule.
[25]	Comparator 3	Use the result of comparator 3 in the logic rule.
[26]	Logic rule 0	Use the result of logic rule 0 in the logic rule.
[27]	Logic rule 1	Use the result of logic rule 1 in the logic rule.
[28]	Logic rule 2	Use the result of logic rule 2 in the logic rule.
[29]	Logic rule 3	Use the result of logic rule 3 in the logic rule.
[30]	SL Time-out 0	Use the result of timer 0 in the logic rule.
[31]	SL Time-out 1	Use the result of timer 1 in the logic rule.
[32]	SL Time-out 2	Use the result of timer 2 in the logic rule.
[33]	Digital input DI18	Use the value of DI18 in the logic rule (High = TRUE).
[34]	Digital input DI19	Use the value of DI19 in the logic rule (High = TRUE).
[35]	Digital input DI27	Use the value of DI27 in the logic rule (High = TRUE).
[36]	Digital input DI29	Use the value of DI29 in the logic rule (High = TRUE).
[39]	Start command	This logic rule is TRUE if the frequency converter is started by any means (either via digital input, or other).
[40]	Drive stopped	This logic rule is TRUE if the frequency converter is stopped or coasted by any means (either via digital input, or other).
[42]	Auto Reset Trip	This logic rule is TRUE if the frequency converter is tripped (but not trip-locked) and an Automatic Reset is issued.
[50]	Comparator 4	Use the result of comparator 4 in the logic rule.
[51]	Comparator 5	Use the result of comparator 5 in the logic rule.
[60]	Logic rule 4	Use the result of logic rule 4 in the logic rule.

13-40 Logic Rule Boolean 1		
Array [6]		
Option:		**Function:**
[61]	Logic rule 5	Use the result of logic rule 5 in the logic rule.
[70]	SL Time-out 3	Use the result of timer 3 in the logic rule.
[71]	SL Time-out 4	Use the result of timer 4 in the logic rule.
[72]	SL Time-out 5	Use the result of timer 5 in the logic rule.
[73]	SL Time-out 6	Use the result of timer 6 in the logic rule.
[74]	SL Time-out 7	Use the result of timer 7 in the logic rule.
[83]	Broken Belt	A broken belt condition has been detected. This function must be enabled in *22-60 Broken Belt Function*.

13-41 Logic Rule Operator 1		
Option:		**Function:**
[0] *	Disabled	
[1]	AND	
[2]	OR	
[3]	AND NOT	
[4]	OR NOT	
[5]	NOT AND	
[6]	NOT OR	
[7]	NOT AND NOT	
[8]	NOT OR NOT	

13-42 Logic Rule Boolean 2		
Array [6]		
Option:		**Function:**
		Select the second boolean (TRUE or FALSE) input for the selected logic rule. See *13-40 Logic Rule Boolean 1* for further descriptions of choices and their functions.
[0] *	False	
[1]	True	
[2]	Running	
[3]	In range	
[4]	On reference	
[7]	Out of current range	
[8]	Below I low	
[9]	Above I high	
[16]	Thermal warning	
[17]	Mains out of range	
[18]	Reversing	

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13-42 Logic Rule Boolean 2

Array [6]

Option:		Function:
[19]	Warning	
[20]	Alarm (trip)	
[21]	Alarm (trip lock)	
[22]	Comparator 0	
[23]	Comparator 1	
[24]	Comparator 2	
[25]	Comparator 3	
[26]	Logic rule 0	
[27]	Logic rule 1	
[28]	Logic rule 2	
[29]	Logic rule 3	
[30]	SL Time-out 0	
[31]	SL Time-out 1	
[32]	SL Time-out 2	
[33]	Digital input DI18	
[34]	Digital input DI19	
[35]	Digital input DI27	
[36]	Digital input DI29	
[39]	Start command	
[40]	Drive stopped	
[42]	Auto Reset Trip	
[50]	Comparator 4	
[51]	Comparator 5	
[60]	Logic rule 4	
[61]	Logic rule 5	
[70]	SL Time-out 3	
[71]	SL Time-out 4	
[72]	SL Time-out 5	
[73]	SL Time-out 6	
[74]	SL Time-out 7	
[83]	Broken Belt	A broken belt condition has been detected. This function must be enabled in *22-60 Broken Belt Function*.

13-43 Logic Rule Operator 2

Array [6]

Option:		Function:
		Select the second logical operator to be used on the boolean input calculated in *13-40 Logic Rule Boolean 1*, *13-41 Logic Rule Operator 1*, and *13-42 Logic Rule Boolean 2*, and the boolean input coming from *13-42 Logic Rule Boolean 2*. [13-44] signifies the boolean input of *13-44 Logic Rule Boolean 3*. [13-40/13-42] signifies the boolean input calculated in *13-40 Logic Rule Boolean 1*, *13-41 Logic Rule Operator 1*, and *13-42 Logic Rule Boolean 2*. *[0] DISABLED* (factory setting). select this option to ignore *13-44 Logic Rule Boolean 3*.

13-43 Logic Rule Operator 2

Array [6]

Option:		Function:
[0] *	Disabled	
[1]	AND	
[2]	OR	
[3]	AND NOT	
[4]	OR NOT	
[5]	NOT AND	
[6]	NOT OR	
[7]	NOT AND NOT	
[8]	NOT OR NOT	

13-44 Logic Rule Boolean 3

Array [6]

Option:		Function:
		Select the third boolean (TRUE or FALSE) input for the selected logic rule. See *13-40 Logic Rule Boolean 1* for further descriptions of choices and their functions.
[0] *	False	
[1]	True	
[2]	Running	
[3]	In range	
[4]	On reference	
[7]	Out of current range	
[8]	Below I low	
[9]	Above I high	
[16]	Thermal warning	
[17]	Mains out of range	
[18]	Reversing	
[19]	Warning	
[20]	Alarm (trip)	
[21]	Alarm (trip lock)	
[22]	Comparator 0	
[23]	Comparator 1	
[24]	Comparator 2	
[25]	Comparator 3	
[26]	Logic rule 0	
[27]	Logic rule 1	
[28]	Logic rule 2	
[29]	Logic rule 3	
[30]	SL Time-out 0	
[31]	SL Time-out 1	
[32]	SL Time-out 2	
[33]	Digital input DI18	
[34]	Digital input DI19	
[35]	Digital input DI27	
[36]	Digital input DI29	
[39]	Start command	
[40]	Drive stopped	

13-44 Logic Rule Boolean 3		
Array [6]		
Option:		**Function:**
[42]	Auto Reset Trip	
[50]	Comparator 4	
[51]	Comparator 5	
[60]	Logic rule 4	
[61]	Logic rule 5	
[70]	SL Time-out 3	
[71]	SL Time-out 4	
[72]	SL Time-out 5	
[73]	SL Time-out 6	
[74]	SL Time-out 7	
[83]	Broken Belt	

3.9.6 13-5* States

13-51 SL Controller Event		
Array [20]		
Option:		**Function:**
		Select the boolean input (TRUE or FALSE) to define the Smart Logic Controller event. See *13-02 Stop Event* for further descriptions of choices and their functions.
[0] *	False	
[1]	True	
[2]	Running	
[3]	In range	
[4]	On reference	
[7]	Out of current range	
[8]	Below I low	
[9]	Above I high	
[16]	Thermal warning	
[17]	Mains out of range	
[18]	Reversing	
[19]	Warning	
[20]	Alarm (trip)	
[21]	Alarm (trip lock)	
[22]	Comparator 0	
[23]	Comparator 1	
[24]	Comparator 2	
[25]	Comparator 3	
[26]	Logic rule 0	
[27]	Logic rule 1	
[28]	Logic rule 2	
[29]	Logic rule 3	
[30]	SL Time-out 0	
[31]	SL Time-out 1	
[32]	SL Time-out 2	
[33]	Digital input DI18	
[34]	Digital input DI19	

13-51 SL Controller Event		
Array [20]		
Option:		**Function:**
[35]	Digital input DI27	
[36]	Digital input DI29	
[39]	Start command	
[40]	Drive stopped	
[42]	Auto Reset Trip	
[50]	Comparator 4	
[51]	Comparator 5	
[60]	Logic rule 4	
[61]	Logic rule 5	
[70]	SL Time-out 3	
[71]	SL Time-out 4	
[72]	SL Time-out 5	
[73]	SL Time-out 6	
[74]	SL Time-out 7	
[83]	Broken Belt	

13-52 SL Controller Action		
Array [20]		
Option:		**Function:**
		Select the action corresponding to the SLC event. Actions are executed when the corresponding event (defined in *13-51 SL Controller Event*) is evaluated as true. The following actions are available for selection:
[0] *	Disabled	
[1]	No action	
[2]	Select set-up 1	Changes the active set-up (*0-10 Active Set-up*) to '1'.
[3]	Select set-up 2	Changes the active set-up (*0-10 Active Set-up*) to '2'.
[10]	Select preset ref 0	Selects preset reference 0.
[11]	Select preset ref 1	Selects preset reference 1.
[12]	Select preset ref 2	Selects preset reference 2.
[13]	Select preset ref 3	Selects preset reference 3.
[14]	Select preset ref 4	Selects preset reference 4.
[15]	Select preset ref 5	Selects preset reference 5.
[16]	Select preset ref 6	Selects preset reference 6.
[17]	Select preset ref 7	Selects preset reference 7. If the active preset reference is changed, it will merge with other preset reference commands coming from either the digital inputs or via a fieldbus.

3

13-52 SL Controller Action		
Array [20]		
Option:		**Function:**
[18]	Select ramp 1	Selects ramp 1
[19]	Select ramp 2	Selects ramp 2
[22]	Run	Issues a start command to the frequency converter.
[23]	Run reverse	Issues a start reverse command to the frequency converter.
[24]	Stop	Issues a stop command to the frequency converter.
[25]	Qstop	Issues a quick stop command to the frequency converter.
[26]	DC Brake	Issues a DC stop command to the frequency converter.
[27]	Coast	The frequency converter coasts immediately. All stop commands including the coast command stop the SLC.
[28]	Freeze output	Freezes the output frequency of the frequency converter.
[29]	Start timer 0	Starts timer 0, see *13-20 SL Controller Timer* for further description.
[30]	Start timer 1	Starts timer 1, see *13-20 SL Controller Timer* for further description.
[31]	Start timer 2	Starts timer 2, see *13-20 SL Controller Timer* for further description.
[32]	Set digital out A low	Any output with 'digital output 1' selected is low (off).
[33]	Set digital out B low	Any output with 'digital output 2' selected is low (off).
[34]	Set digital out C low	Any output with 'digital output 3' selected is low (off).
[35]	Set digital out D low	Any output with 'digital output 4' selected is low (off).
[38]	Set digital out A high	Any output with 'digital output 1' selected is high (closed).
[39]	Set digital out B high	Any output with 'digital output 2' selected is high (closed).
[40]	Set digital out C high	Any output with 'digital output 3' selected is high (closed).
[41]	Set digital out D high	Any output with 'digital output 4' selected is high (closed).
[60]	Reset Counter A	Resets Counter A to zero.
[61]	Reset Counter B	Resets Counter B to zero.
[70]	Start Timer 3	Starts timer 3, see *13-20 SL Controller Timer* for further description.
[71]	Start Timer 4	Starts timer 4, see *13-20 SL Controller Timer* for further description.
[72]	Start Timer 5	Starts timer 5, see *13-20 SL Controller Timer* for further description.
[73]	Start Timer 6	Starts timer 6, see *13-20 SL Controller Timer* for further description.
[74]	Start Timer 7	Starts timer 7, see *13-20 SL Controller Timer* for further description.

3.10 Main Menu - Special Functions - Group 14

3.10.1 14-0* Inverter Switching

14-01 Switching Frequency		
Option:		**Function:**
		Select the inverter switching frequency. Changing the switching frequency can help to reduce acoustic noise from the motor. ***NOTICE*** **The output frequency value of the frequency converter must never exceed 1/10 of the switching frequency. When the motor is running, adjust the switching frequency in *14-01 Switching Frequency* until the motor is as noiseless as possible.** ***NOTICE*** **High switching frequencies heat the frequency converter and may reduce its lifetime.** ***NOTICE*** **Not all choices are available in all power sizes.**
[0]	Ran3	3 kHz true random PWM (White noise modulation)
[1]	Ran5	5 kHz true random PWM (white noise modulation)
[2]	2.0 kHz	
[3]	3.0 kHz	
[4]	4.0 kHz	
[5]	5.0 kHz	
[6]	6.0 kHz	
[7]	8.0 kHz	
[8]	10.0 kHz	
[9]	12.0kHz	
[10]	16.0kHz	

14-03 Overmodulation		
Option:		**Function:**
[0]	Off	Selects no overmodulation of the output voltage to avoid torque ripple on the motor shaft.
[1] *	On	The overmodulation function generates an extra voltage of up-to 8% of U_{max} output voltage without overmodulation, which results in an extra torque of 10-12% in the middle of the over-syncronous range (from 0% at nominal speed rising to approximately 12% at double nominal speed).

14-08 Damping Gain Factor		
Range:		**Function:**
96 %*	[0 - 100 %]	Damping factor for DC-Link Voltage Compensation.

3.10.2 14-1* Mains On/Off

Parameters for configuring mains failure monitoring and handling.

14-10 Mains Failure		
Option:		**Function:**
[0] *	No function	
[1]	Ctrl. ramp-down	
[3]	Coasting	
[4]	Kinetic back-up	
[6]	Alarm	

14-12 Function at Mains Imbalance		
Option:		**Function:**
		Operation under severe mains imbalance conditions reduces the lifetime of the motor. Conditions are considered severe if the motor is operated continuously near nominal load (e.g. a pump or fan running near full speed). When a severe mains imbalance is detected:
[0] *	Trip	Trips the frequency converter.
[1]	Warning	Issues a warning.
[2]	Disabled	No action. **⚠CAUTION** **May cause reduced life time.**

3.10.3 14-2* Trip Reset

14-20 Reset Mode		
Option:		**Function:**
		NOTICE **Automatic reset is also active for resetting safe stop function.** Select the reset function after tripping. Once reset, the frequency converter can be restarted.
[0] *	Manual reset	Select *[0] Manual reset*, to perform a reset via [Reset] or via the digital inputs.
[1]	Automatic reset x 1	Select *[1]-[12] Automatic reset x 1… x20* to perform between 1 and 20 automatic resets after tripping.
[2]	Automatic reset x 2	

3

14-20 Reset Mode		
Option:		**Function:**
[3]	Automatic reset x 3	
[4]	Automatic reset x 4	
[5]	Automatic reset x 5	
[6]	Automatic reset x 6	
[7]	Automatic reset x 7	
[8]	Automatic reset x 8	
[9]	Automatic reset x 9	
[10]	Automatic reset x 10	
[11]	Automatic reset x 15	
[12]	Automatic reset x 20	
[13]	Infinite auto reset	Select *[13] Infinite Automatic Reset* for continuous resetting after tripping.

14-21 Automatic Restart Time		
Range:		**Function:**
10 s*	[0 - 600 s]	Enter the time interval from trip to start of the automatic reset function. This parameter is active when *14-20 Reset Mode* is set to *[1] - [13] Automatic reset*.

14-22 Operation Mode		
Option:		**Function:**
		Select *[2] Initialisation* to reset all parameter values to default.
[0] *	Normal operation	Select *[0] Normal operation* for normal operation of the frequency converter with the motor in the selected application.
[2]	Initialisation	Select *[2] Initialisation* to reset all parameter values to default settings, except for *15-03 Power Up's*, *15-04 Over Temp's* and *15-05 Over Volt's*. The frequency converter is reset during the next power-up. *14-22 Operation Mode* also reverts to the default setting *[0] Normal operation*.

14-23 Typecode Setting		
Range:		**Function:**
0*	[0 - 255]	Typecode re-writing. Use this parameter to set the typecode matching the specific frequency converter.

14-27 Action At Inverter Fault		
Option:		**Function:**
		Select how the frequency converter should react at inverter fault. Action At Inverter Fault
[0]	Trip	
[1] *	Warning	

14-28 Production Settings		
Option:		**Function:**
[0] *	No action	Production use only.

14-28 Production Settings		
Option:		**Function:**
[1]	Service reset	
[3]	Software Reset	

14-29 Service Code		
Range:		**Function:**
0*	[0 - 0x7FFFFFFF]	Service use only.

3.10.4 14-4* Energy Optimising

Parameters for adjusting the energy optimisation level in both Variable Torque (VT) and Automatic Energy Optimisation (AEO) mode.

Automatic Energy Optimisation is only active if *1-03 Torque Characteristics*, is set for *[3] Auto Energy Optim*.

14-40 VT Level		
Range:		**Function:**
90 %*	[40 - 90 %]	***NOTICE*** **This parameter cannot be adjusted while the motor is running.** Enter the level of motor magnetisation at low speed. Selection of a low value reduces energy loss in the motor, but also reduces load capability.
90%*	[40-90%]	

14-41 AEO Minimum Magnetisation		
Range:		**Function:**
66 %*	[40 - 75 %]	Enter the minimum allowable magnetisation for AEO. Selection of a low value reduces energy loss in the motor, but can also reduce resistance to sudden load changes.
66%*	[40-75%]	

3.10.5 14-5* Environment

These parameters help the frequency converter to operate under special environmental conditions.

14-50 RFI Filter		
Option:		**Function:**
[0]	Off	Select *[0] Off* only if the frequency converter is fed by an isolated mains source (IT mains). In this mode, the internal RFI filter capacitors between chassis and the mains RFI filter circuit are cut-out to reduce the ground capacity currents.
[1] *	On	Select *[1] On* to ensure that the frequency converter complies with EMC standards.

14-51 DC-Link Voltage Compensation		
Option:		**Function:**
[0]	Off	Disables DC Link Compensation.
[1] *	On	Enables DC Link Compensation.

14-52 Fan Control		
Option:		**Function:**
		Only valid for the following frequency converters: 380-480 V, 30-90 kW.
[0] *	Auto	
[4]	Auto Low Temp Env.	

14-53 Fan Monitor		
Option:		**Function:**
		Select which reaction the frequency converter should take in case a fan fault is detected. (Only valid for some frequency converter sizes.)
[0]	Disabled	
[1] *	Warning	
[2]	Trip	

14-55 Output Filter		
Option:		**Function:**
		Select whether an output filter is present.
[0] *	No Filter	
[1]	Sine-Wave Filter	
[3]	Sine-Wave Filter with Feedback	

14-63 Min Switch Frequency		
Set the minimum switch frequency allowed by the output filter.		
Option:		**Function:**
[2] *	2.0 kHz	
[3]	3.0 kHz	
[4]	4.0 kHz	
[5]	5.0 kHz	
[6]	6.0 kHz	
[7]	8.0 kHz	
[8]	10.0 kHz	
[9]	12.0kHz	
[10]	16.0kHz	

3.11 Main Menu - Drive Information - Group 15

Parameter group containing frequency converter information such as operating data, hardware configuration and software versions.

3

3.11.1 15-0* Operating Data

15-00 Operating hours		
Range:		**Function:**
0 h*	[0 - 0x7fffffff. h]	View how many hours the frequency converter has run. The value is saved when the frequency converter is turned off.

15-01 Running Hours		
Range:		**Function:**
0 h*	[0 - 0x7fffffff. h]	View how many hours the motor has run. Reset the counter in *15-07 Reset Running Hours Counter*. The value is saved when the frequency converter is turned off.

15-02 kWh Counter		
Range:		**Function:**
0 kWh*	[0 - 65535 kWh]	View the output power of the frequency converter in kWh as a mean value over 1 hour. Reset the counter in *15-06 Reset kWh Counter*.

15-03 Power Up's		
Range:		**Function:**
0*	[0 - 2147483647]	View the number of times the frequency converter has been powered up.

15-04 Over Temp's		
Range:		**Function:**
0*	[0 - 65535]	View the number of frequency converter temperature faults which have occurred.

15-05 Over Volt's		
Range:		**Function:**
0*	[0 - 65535]	View the number of frequency converter overvoltages which have occurred.

15-06 Reset kWh Counter		
Option:		**Function:**
		NOTICE **Pres [OK] to reset.**
[0] *	Do not reset	
[1]	Reset counter	Select *[1] Reset* and press [OK] to reset the kWh counter to zero (see *15-02 kWh Counter*).

15-07 Reset Running Hours Counter		
Option:		**Function:**
[0] *	Do not reset	
[1]	Reset counter	Select *[1] Reset counter* and press [OK] to reset Running Hours counter (*15-01 Running Hours*) to zero (see also *15-01 Running Hours*).

3.11.2 15-3* Alarm Log

Parameters in this group are array parameters, where up to 10 fault logs can be viewed. [0] is the most recent logged data, and [9] the oldest. Error codes, values, and time stamp can be viewed for all logged data.

15-30 Alarm Log: Error Code		
Range:		**Function:**
0*	[0 - 255]	View the error code and look up its meaning in *4 Troubleshooting*.

15-31 InternalFaultReason		
Range:		**Function:**
0*	[-32767 - 32767]	View a description of the error. This parameter is used in combination with alarm 38 Internal Fault.

3.11.3 15-4* Drive Identification

Parameters containing read only information about the hardware and software configuration of the frequency converter.

15-40 FC Type		
Range:		**Function:**
0*	[0 - 0]	View the FC type code. The read-out is identical to the frequency converter series power field of the type code definition, characters 1-6.

15-41 Power Section		
Range:		**Function:**
0*	[0 - 0]	View the FC type code. The read-out is identical to the frequency converter series power field of the type code definition, characters 7-10.

15-42 Voltage		
Range:		**Function:**
0*	[0 - 0]	View the FC type code. The read-out is identical to the frequency converter series power field of the type code definition, characters 11-12.

15-43 Software Version		
Range:		**Function:**
0*	[0 - 0]	View the software version of the frequency converter.

15-44 Ordered TypeCode		
Range:		**Function:**
0*	[0 - 0]	View the type code string used for re-ordering the frequency converter in its original configuration.

15-46 Drive Ordering No		
Range:		**Function:**
0*	[0 - 0]	View the 8-digit ordering number used for re-ordering the frequency converter in its original configuration.

15-47 Power Card Ordering No		
Range:		**Function:**
0*	[0 - 0]	View the power card ordering number.

15-48 LCP Id No		
Range:		**Function:**
0*	[0 - 0]	View the LCP ID number.

15-49 SW ID Control Card		
Range:		**Function:**
0*	[0 - 0]	View the control card software version number.

15-50 SW ID Power Card		
Range:		**Function:**
0*	[0 - 0]	View the power card software version number.

15-51 Drive Serial Number		
Range:		**Function:**
0*	[0 - 0]	View the frequency converter serial number.

15-53 Power Card Serial Number		
Range:		**Function:**
0*	[0 - 0]	View the power card serial number.

15-92 Defined Parameters		
Range:		**Function:**
0*	[0 - 2000]	

15-97 Application Type		
Range:		**Function:**
0*	[0 - 0xFFFFFFFF]	

15-98 Drive Identification		
Range:		**Function:**
0*	[0 - 0]	

3

3.12 Main Menu - Data Readouts - Group 16

3.12.1 16-0* General Status

16-00 Control Word

Range:		Function:
0*	[0 - 65535]	View the Control word sent from the frequency converter via the serial communication port in hex code.

Bit number 15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
Bit	Bit = 0															Bit = 1
00	Preset reference choice lsb															
01	Preset reference choice second bit of preset references															
02	DC brake															Ramp
03	Coasting															Enable
04	Quick-stop															Ramp
05	Freeze output															Ramp
06	Ramp stop															Start
07	No function															Reset
08	No function															Jog
09	Ramp 1															Ramp 2
10	Data not valid															Valid
11	Relay_A not active															Relay_A activated
12	Relay_B not active															Relay_B activated
13	Choice of Setup lsb															
14	No function															No function
15	No function															Reversing

Table 3.6 Control Word

16-01 Reference [Unit]

Range:		Function:
0 ReferenceFeedbackUnit*	[-4999 - 4999 ReferenceFeedbackUnit]	View the present reference value applied on impulse or analog basis in the unit resulting from the configuration selected in *1-00 Configuration Mode* (Hz).

16-02 Reference [%]

Range:		Function:
0 %*	[-200 - 200 %]	View the total reference. The total reference is the sum of digital, analog, preset, bus, and freeze references.

16-03 Status Word

Range:		Function:
0*	[0 - 65535]	View the Status word sent from the frequency converter via the serial communication port in hex code.

Bit number 15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Bit	Bit = 0														Bit = 1
00	Control not ready														Ready
01	VLT not ready														Ready
02	Coasting														Enable
03	No fault														Trip
04	No warning														Warning
05	Reserved														
06	No trip lock														Trip lock
07	No warning														Warning
08	Speed ≠ ref.														Speed = ref.
09	Local control														Bus control
10	Out of range														Frequency OK
11	Not running														Running
12	No function														No function
13	Voltage OK														Above limit
14	Current OK														Above limit
15	Temperature OK														Above limit

Table 3.7 Status Word

16-05 Main Actual Value [%]

Range:		Function:
0 %*	[-200 - 200 %]	View the 2-byte word sent with the Status word to the bus Master reporting the Main Actual Value.

16-09 Custom Readout

Range:		Function:
0 CustomReadoutUnit*	[0 - 9999 CustomReadoutUnit]	View the user-defined readouts as defined in *0-30 Custom Readout Unit*, *0-31 Custom Readout Min Value* and *0-32 Custom Readout Max Value*. Custom Readout

3.12.2 16-1* Motor Status

16-10 Power [kW]

Range:		Function:
0 kW*	[0 - 1000 kW]	Displays DC link power in kW. The value shown is calculated on the basis of the actual motor voltage and motor current.

16-11 Power [hp]		
Range:		**Function:**
0 hp*	[0 - 1000 hp]	View the DC link power in hp. The value shown is calculated on the basis of the actual motor voltage and motor current.

16-12 Motor Voltage		
Range:		**Function:**
0 V*	[0 - 65535 V]	View the motor voltage, a calculated value used for controlling the motor.

16-13 Frequency		
Range:		**Function:**
0 Hz*	[0 - 6553.5 Hz]	View the motor frequency, without resonance dampening.

16-14 Motor current		
Range:		**Function:**
0 A*	[0 - 655.35 A]	View the motor current measured as a mean value, IRMS.

16-15 Frequency [%]		
Range:		**Function:**
0 %*	[0 - 6553.5 %]	View a 2-byte word reporting the actual motor frequency (without resonance dampening) as a percentage (scale 0000-4000 Hex) of *4-19 Max Output Frequency*.

16-18 Motor Thermal		
Range:		**Function:**
0 %*	[0 - 100 %]	View the calculated motor temperature in percentage of allowed maximum. At 100% a trip will occur, if selected in *1-90 Motor Thermal Protection*. The basis for the calculation is the ETR function selected in *1-90 Motor Thermal Protection*.

3.12.3 16-3* Drive Status

16-30 DC Link Voltage		
Range:		**Function:**
0 V*	[0 - 65535 V]	View a measured value.

16-34 Heatsink Temp.		
Range:		**Function:**
0 °C*	[-128 - 127 °C]	View the heat sink temperature of the frequency converter.

16-35 Inverter Thermal		
Range:		**Function:**
0 %*	[0 - 255 %]	View the percentage of thermal load on the frequency converter. At 100% a trip occurs.

16-36 Inv. Nom. Current		
Range:		**Function:**
0 A*	[0 - 655.35 A]	View the inverter nominal current, which should match the nameplate data on the connected motor. The data are used for motor protection, etc.

16-37 Inv. Max. Current		
Range:		**Function:**
0 A*	[0 - 655.35 A]	View the inverter maximum current. The data are used for calculation of frequency converter protection, etc.

16-38 SL Controller State		
Range:		**Function:**
0*	[0 - 20]	View the actual state of the Smart Logic Controller (SLC).

3.12.4 16-5* Ref. & Feedb.

16-50 External Reference		
Range:		**Function:**
0 %*	[-200 - 200 %]	View the total reference, the sum of digital, analog, preset, bus and freeze references.

16-52 Feedback[Unit]		
Range:		**Function:**
0 ProcessCtrlUnit*	[-4999 - 4999 ProcessCtrlUnit]	View the feedback resulting from the selection of scaling in *3-02 Minimum Reference* and *3-03 Maximum Reference*.

3.12.5 16-6* Inputs and Outputs

16-60 Digital Input		
Range:		**Function:**
0*	[0 - 65535]	View actual state of the digital inputs 18, 19, 27 and 29.

Bit 0	Unused
Bit 1	Unused
Bit 2	Digital input term. 29
Bit 3	Digital input term. 27
Bit 4	Digital input term. 19
Bit 5	Digital input term. 18
Bit 6~15	Unused

Table 3.8 Bits Definition

3

16-61 Terminal 53 Setting		
Option:		**Function:**
		View the setting of input terminal 53. Current = 0; Voltage = 1.
[0] *	Current mode	
[1]	Voltage mode	

16-62 Analog Input AI53		
Range:		**Function:**
1*	[0 - 20]	View the actual value at input 53.

16-63 Terminal 54 Setting		
Option:		**Function:**
		View the setting of input terminal 54. Current = 0; Voltage = 1.
[0] *	Current mode	
[1]	Voltage mode	

16-64 Analog Input AI54		
Range:		**Function:**
1*	[0 - 20]	View the actual value at input 54.

16-65 Analog Output AO42 [mA]		
Range:		**Function:**
0 mA*	[0 - 20 mA]	View the actual value at output 42 in mA. The value shown reflects the selection in *6-90 Terminal 42 Mode* and *6-91 Terminal 42 Analog Output*.

16-66 Digital Output		
Range:		**Function:**
0*	[0 - 15]	View the binary value of all digital outputs. **Definition:** X: Not used 0: Low 1: High

XX	None used
X0	Terminal 42 not used, Terminal 45 low
X1	Terminal 42 not used, Terminal 45 High
0X	Terminal 42 low, Terminal 45 not used
0	Terminal 42 low, Terminal 45 low
1	Terminal 42 low, Terminal 45 high
1X	Terminal 42 high, Terminal 45 not used
10	Terminal 42 high, Terminal 45 low
11	Terminal 42 high, Terminal 45 high

Table 3.9 Binary Value of Digital Outputs

16-67 Pulse Input #29 [Hz]		
Range:		**Function:**
0 *	[0 - 130000]	View the actual frequency rate on terminal 29.

16-71 Relay Output [bin]		
Range:		**Function:**
0*	[0 - 65535]	View the setting of the relay. Bits definition:

Bit 0~2	Unused
Bit 3	Relay 02
Bit 4	Relay 01
Bit 5~15	Unused

Table 3.10 Relay Setting

16-72 Counter A		
Range:		**Function:**
0*	[-32768 - 32767]	View the present value of Counter A. Counters are useful as comparator operands, see *13-10 Comparator Operand*. The value can be reset or changed either via digital inputs (parameter group *5-1* Digital Inputs*) or by using an SLC action (*13-52 SL Controller Action*).

16-73 Counter B		
Range:		**Function:**
0*	[-32768 - 32767]	View the present value of Counter B. Counters are useful as comparator operands (*13-10 Comparator Operand*). The value can be reset or changed either via digital inputs (parameter group *5-1* Digital Inputs*) or by using an SLC action (*13-52 SL Controller Action*).

16-79 Analog Output AO45		
Range:		**Function:**
0 mA*	[0 - 20 mA]	

3.12.6 16-8* Fieldbus & FC Port

Parameters for reporting the BUS references and control words.

16-86 FC Port REF 1		
Range:		**Function:**
0*	[-32768 - 32767]	View the last received reference from the FC port.

3.12.7 16-9* Diagnosis Read-Outs

16-90 Alarm Word		
Range:		**Function:**
0*	[0 - 0xFFFFFFFFUL]	View the alarm word sent via the serial communication port in hex code.

16-91 Alarm Word 2		
Range:		**Function:**
0*	[0 - 0xFFFFFFFFUL]	View the alarm word 2 sent via the serial communication port in hex code.

16-92 Warning Word		
Range:		**Function:**
0*	[0 - 0xFFFFFFFFUL]	View the warning word sent via the serial communication port in hex code.

16-93 Warning Word 2		
Range:		**Function:**
0*	[0 - 0xFFFFFFFFUL]	View the warning word 2 sent via the serial communication port in hex code.

16-94 Ext. Status Word		
Range:		**Function:**
0*	[0 - 0xFFFFFFFFUL]	Returns the extended status word sent via the serial communication port in hex code.

16-95 Ext. Status Word 2		
Range:		**Function:**
0*	[0 - 0xFFFFFFFFUL]	Returns the extended status word 2 sent via the serial communication port in hex code.

3

3.13 Main Menu - Data Readouts 2 - Group 18

Parameters in this group are array parameters, where up to 10 fault logs can be viewed. [0] is the most recent logged data, and [9] the oldest. Error codes, values, and time stamp can be viewed for all logged data

3.13.1 18-1* Fire Mode Log

18-10 FireMode Log:Event		
Range:		**Function:**
0*	[0 - 255]	View Firemode event.

3.14 Main Menu - FC Closed Loop - Group 20

This parameter group is used for configuring the closed loop PI Controller, that controls the output frequency of the frequency converter.

3.14.1 20-0* Feedback

This parameter group is used to configure the feedback signal for the frequency converter's closed loop PI Controller.

20-00 Feedback 1 Source		
Option:		**Function:**
		This parameter defines which input is used as the source of the feedback signal.
[0] *	No function	
[1]	Analog Input 53	
[2]	Analog Input 54	
[3]	Pulse input 29	
[100]	Bus Feedback 1	

20-01 Feedback 1 Conversion		
Option:		**Function:**
		This parameter allows a conversion function to be applied to Feedback 1.
[0] *	Linear	*[0] Linear* has no effect on the feedback.
[1]	Square root	*[1] Square root* is commonly used when a pressure sensor is used to provide flow feedback ($(flow \propto \sqrt{pressure})$).

3.14.2 20-8* PI Basic Settings

Parameters for configuring the Process PI control.

20-81 PI Normal/ Inverse Control		
Option:		**Function:**
[0] *	Normal	Causes the frequency converter's output frequency to decrease when the feedback is greater than the setpoint reference. This is common for pressure-controlled supply fan and pump applications.
[1]	Inverse	Causes the frequency converter's output frequency to increase when the feedback is greater than the setpoint reference. This is common for temperature-controlled cooling applications, such as cooling towers.

20-83 PI Start Speed [Hz]		
Range:		**Function:**
0 Hz*	[0 - 200.0 Hz]	Enter the motor speed to be attained as a start signal for commencement of PI control. Upon power up, the frequency converter operates using speed open loop control. When the Process PI start speed is reached, the frequency converter changes to PI control.

20-84 On Reference Bandwidth		
Range:		**Function:**
5 %*	[0 - 200 %]	When the difference between the feedback and the setpoint reference is less than the value of this parameter, the frequency converter's display shows "Run on Reference". This status can be communicated externally by programming the function of a digital output for *[8] Run on Reference/No Warning*. In addition, for serial communications, the On Reference status bit of the frequency converter's Status Word is high (1). The *On Reference Bandwidth* is calculated as a percentage of the setpoint reference.

3.14.3 20-9* PI Controller

20-91 PI Anti Windup		
Option:		**Function:**
[0]	Off	Continue regulation of an error even when the output frequency cannot be increased or decreased.
[1] *	On	Cease regulation of an error when the output frequency can no longer be adjusted.

20-93 PI Proportional Gain		
Range:		**Function:**
0.50*	[0 - 10]	Enter the process controller proportional gain. Quick control is obtained at high amplification. However if amplification is too great, the process may become unstable.

20-94 PI Integral Time		
Range:		**Function:**
20 s*	[0.10 - 9999 s]	Enter the process controller integral time. Obtain quick control through a short integral time, though if the integral time is too short, the process becomes unstable. An excessively long integral time disables the integral action.

20-97 PI Feed Forward Factor		
Range:		**Function:**
0 %*	[0 - 400 %]	

3.15 Main Menu - Application Functions - Group 22

3.15.1 22-4* Sleep Mode

3

The purpose of sleep mode is to allow the frequency converter to stop itself in situations where the system is satisfied. This saves energy, and keeps system from being over-satisfied (too high pressure, water cooled too much in cooling towers, building pressurisation problems). This is also important as some applications prevent the frequency converter to adjust motor down to low speed. This might damage pumps, cause insufficient lubrication in gearboxes, and make fans unstable.

The sleep controller has 2 important functions - the ability to go to sleep at right time, and the ability to come out of a sleep mode at right time. The goal is to keep the frequency converter in sleep mode as long as possible to avoid cycling the motor on and off frequently, and at the same time keep the controlled system variable in acceptable range.

The sequence when running sleep mode in Open Loop:

1. The motor speed is less than *22-47 Sleep Speed [Hz]* and the motor has been running longer than *22-40 Minimum Run Time*.
2. The frequency converter ramps the motor speed down to *1-82 Min Speed for Function at Stop [Hz]*.
3. The frequency converter activates *1-80 Function at Stop*. The frequency converter is now in sleep mode.
4. The frequency converter compares the speed setpoint with *22-43 Wake-Up Speed [Hz]* to detect wake up situation.
5. The speed setpoint is greater than *22-43 Wake-Up Speed [Hz]* and the sleep condition has last for more than *22-41 Minimum Sleep Time*. The frequency converter is now out of sleep mode.
6. Go back to speed open loop control (ramp motor speed up to the speed setpoint).

The sequence when running sleep mode in Closed Loop:

1. If *20-81 PI Normal/ Inverse Control = [0] Normal*. When error between Reference and Feedback is greater than *22-44 Wake-Up Ref./FB Diff*, the frequency converter goes to Boost status. If *22-45 Setpoint Boost* is not set, the frequency converter goes into sleep mode.
2. After *22-46 Maximum Boost Time*, the frequency converter ramps the motor speed down to *1-82 Min Speed for Function at Stop [Hz]*.
3. The frequency converter activates *1-80 Function at Stop*. The frequency converter is now in Sleep mode.
4. When error between Reference and Feedback is greater than *22-44 Wake-Up Ref./FB Diff*, and the condition last more than *22-41 Minimum Sleep Time*, the frequency converter is out of sleep mode.
5. The frequency converter goes back to Close Loop control.

NOTICE

Sleep Mode is not active when Local Reference is active (set speed manually by means of navigation keys on the LCP).
Does not work in Hand-mode. Auto set-up in open loop must be carried out before setting input/output in closed loop.

22-40 Minimum Run Time		
Range:		**Function:**
10 s*	[0 - 600 s]	Set the desired minimum running time for the motor after a start command (digital input or Bus) before entering Sleep Mode.

22-41 Minimum Sleep Time		
Range:		**Function:**
10 s*	[0 - 600 s]	Set the desired Minimum Time for staying in Sleep Mode. This overrides any wake up conditions.

22-43 Wake-Up Speed [Hz]		
Range:		**Function:**
10*	[0 - 400.0]	Only to be used if *1-00 Configuration Mode*, is set for Open Loop and speed reference is applied by an external controller. Set the reference speed at which the Sleep Mode should be deactivated

22-44 Wake-Up Ref./FB Diff		
Range:		**Function:**
10 %*	[0 - 100 %]	Only to be used if *1-00 Configuration Mode* is set for Closed Loop and the integrated PI controller is used for controlling the pressure. Set the pressure drop allowed in percentage of set point for the pressure (Pset) before cancelling the Sleep Mode.

22-45 Setpoint Boost		
Range:		**Function:**
0 %*	[-100 - 100 %]	Only to be used if *1-00 Configuration Mode*, is set for Closed Loop and the integrated PI controller is used. In systems with e.g. constant pressure

22-45 Setpoint Boost		
Range:		**Function:**
		control, it is advantageous to increase the system pressure before the motor is stopped. This extends the time in which the motor is stopped and help to avoid frequent start/stop. Set the desired over pressure/ temperature in percentage of set point for the pressure (P_{set})/temperature before entering the Sleep Mode. If setting for 5%, the boost pressure is P_{set}*1.05. The negative values can be used for e.g. cooling tower control where a negative change is needed.
0.0%*	[-100.0-100.0%]	

22-46 Maximum Boost Time		
Range:		**Function:**
60 s*	[0 - 600 s]	Only to be used if *1-00 Configuration Mode* is set for Closed Loop and the integrated PI controller is used for controlling the pressure. Set the maximum time for which boost mode is allowed. If the set time is exceeded, Sleep Mode will be entered, not waiting for the set boost pressure to be reached.

22-47 Sleep Speed [Hz]		
Range:		**Function:**
0*	[0 - 400.0]	Set the speed below which the frequency converter goes into Sleep Mode.

3.15.2 22-6* Broken Belt Detection

The Broken Belt Detection can be used in both closed and open loop systems for pumps and fans. If the estimated motor torque (current) is below the broken belt torque (current) value (*22-61 Broken Belt Torque*) and the frequency converter output frequency is above or equal to 15 Hz, *22-60 Broken Belt Function* is performed.

22-60 Broken Belt Function		
Selects the action to be performed if the Broken Belt condition is detected.		
Option:		**Function:**
[0] *	Off	
[1]	Warning	The frequency converter continues to run, but activate a Broken Belt Warning [W95]. A drive digital output or a serial communication bus can communicate a warning to other equipment.
[2]	Trip	The frequency converter stops running and activate a Broken Belt alarm [A 95]. A drive digital output or a serial communication bus can communicate an alarm to other equipment.

NOTICE

Do not set *14-20 Reset Mode*, to *[13] Infinite auto reset*, when *22-60 Broken Belt Function* is set to *[2] Trip*. Doing so causes the frequency converter to continuously cycle between running and stopping when a broken belt condition is detected.

NOTICE

If the frequency converter is equipped with a constant speed bypass with an automatic bypass function that starts the bypass if the frequency converter experiences a persistent alarm condition, be sure to disable the bypass's automatic bypass function, if *[2] Trip* is selected as the Broken Belt Function.

22-61 Broken Belt Torque		
Range:		**Function:**
10 %*	[5 - 100 %]	Sets the broken belt torque as a percentage of the rated motor torque.

22-62 Broken Belt Delay		
Range:		**Function:**
10 s*	[0 - 600 s]	Sets the time for which the Broken Belt conditions must be active before carrying out the action selected in *22-60 Broken Belt Function*.

3.16 Main Menu - Application Functions 2 - Group 24

3.16.1 24-0* Fire Mode

3

⚠CAUTION

Note that the frequency converter is only one component of the system. Correct function of Fire Mode depends on the correct design and selection of system components. Ventilation systems working in life safety applications have to be approved by the local fire Authorities. Non-interruption of the frequency converter due to Fire-Mode operation could cause over pressure and result in damage to the system and components, hereunder dampers and air ducts. The frequency converter itself could be damaged and it may cause damage or fire. Danfoss accepts no responsibility for errors, malfunctions personal injury or any damage to the frequency converter itself or components herein, systems and components herein or other property when the frequency converter has been programmed for Fire Mode. In no event shall Danfoss be liable to the end user or any other party for any direct or indirect, special or consequential damage or loss suffered by such party, which has occurred due to the frequency converter being programmed and operated in Fire Mode.

Background
Fire Mode is for use in critical situations, where it is imperative for the motor to keep running, regardless of the frequency converter's normal protective functions. These could be ventilation fans in tunnels or stairwells for instance, where continued operation of the fan facilitates safe evacuation of personnel in the event of a fire. Some selections of Fire Mode Function cause alarms and trip conditions to be disregarded, enabling the motor to run without interruption.

Activation
Fire Mode is activated only via Digital Input terminals. See parameter group *5-1* Digital Inputs*.

Messages in display
When Fire Mode is activated, the display shows a status message "Fire Mode".
Once the Fire Mode is again deactivated, the status message disappears.
If, while the frequency converter is active in Fire Mode, a warranty-affecting alarm (see *24-09 FM Alarm Handling*) occurs, the display shows the status message "Fire Mode Limits Exceeded". Once this status message appears, it remains permanently, and cannot be removed.
Digital and relay outputs can be configured for the status messages "Fire Mode Active". See parameter group *5-3* Digital Outputs* and parameter group *5-4* Relays*.
The status messages "Fire Mode" and "Fire Mode Limits Exceeded" can be accessed via the extended status word.

Message	Type	LCP	Message	Warning Word 2	Ext. Status Word 2
Fire Mode	Status	+	+		+ (bit 25)
Fire Mode Limits Exceeded	Status	+	+		

Table 3.11 Fire Mode Display Messages

Log
An overview of events related to Fire Mode can be viewed in the Fire Mode log, parameter group *18-1* Fire Mode Log*. The log includes up to 10 of the latest events. *Fire Mode Limits Exceeded* has a higher priority than *Fire Mode Active*. The log cannot be reset.
Following events are logged:
*Warranty affecting alarms (see *24-09 FM Alarm Handling*, Fire Mode Alarm Handling)
*Fire Mode Activated
*Fire Mode Limits Exceeeded
All other alarms occurring while Fire Mode activated are logged as usual.

NOTICE

During Fire Mode operation all stop commands to the frequency converter are ignored, including Coast/Coast inverse and External Interlock.

NOTICE

If setting the command *[11] Start Reversing* on a digital input terminal in *5-10 Terminal 18 Digital Input*, the frequency converter understands this as a reversing command.

24-00 FM Function		
Option:		**Function:**
[0] *	Disabled	Fire Mode Function is not active.
[1]	Enabled-Run Forward	In this mode the motor will continue to operate in a clockwise direction.
[2]	Enabled-Run Reverse	In this mode the motor will continue to operate in a counter-clockwise direction.
[3]	Enabled-Coast	Whilst this mode is enabled, the output is disabled and the motor is allowed to coast to stop.
[4]	Enabled-Run Fwd/Rev	

NOTICE

In the above, alarms are produced or ignored in accordance with the selection in *24-09 FM Alarm Handling*.

24-05 FM Preset Reference		
Range:		**Function:**
0 %*	[-100 - 100 %]	Enter the required preset reference/set point as a percentage of the Fire Mode Max Reference set in Hz.

24-09 Fire Mode Alarm Handling		
Option:		**Function:**
[0]	Trip+Reset, Critical Alarms	If this mode is selected, the frequency converter will continue to run, ignoring most alarms, even if doing so it may result in damage of the frequency converter. Critical alarms are alarms, which cannot be suppressed but a restart attempt is possible (Infinity Automatic Reset).
[1]	Trip, Critical Alarms	In case of a critical alarm, the frequency converter trips and does not auto-restart (Manual Reset).
[2]	Trip, All Alarms/Test	It is possible to test the operation of Fire Mode, but all alarm states are activated normally (Manual Reset).

NOTICE

Warranty-affecting alarms. Certain alarms can affect the lifetime of the frequency converter. Should one of these ignored alarms occur whilst in Fire Mode, a log of the event is stored in the Fire Mode Log.
Here the 10 latest events of warranty-affecting alarms, fire mode activation and fire mode deactivation are stored.

NOTICE

The setting in *14-20 Reset Mode* is disregarded in case of Fire Mode being active (see parameter group *24-0* Fire Mode*).

No	Description	Critical Alarms	Warranty Affecting Alarms
4	Mains ph. Loss		x
7	DC over volt	x	
8	DC under volt	x	
9	Inverter overloaded		x
13	Over current	x	
14	Earth fault	x	
16	Short circuit	x	
29	Power card temp		x
33	Inrush fault		x
38	Internal fault		x
65	Ctrl. card temp		x
68	Safe Stop	x	

Table 3.12 Fire Mode Alarm Handling

3.16.2 24-1* Drive Bypass

The frequency converter includes a feature, which can be used to automatically activate an external electro-mechanical bypass in case of the event of a Fire Mode Coast (see *24-00 FM Function*).

The bypass switches the motor to operation direct on line. The external bypass is activated by means of one of the digital outputs or relays in the frequency converter, when programmed in parameter group *5-3* Digital Outputs* or parameter group *5-4* Relays*.

NOTICE

The Drive Bypass cannot be deactivated if in Fire Mode. It can be deactivated only by either removing the Fire Mode command signal or the power supply to the frequency converter!

When the Drive Bypass function is activated, the display on the LCP shows the status message Drive Bypass. This message has a higher priority than the Fire Mode status messages. When the automatic Drive Bypass function is enabled, it cuts in the external bypass according to *Illustration 3.16*

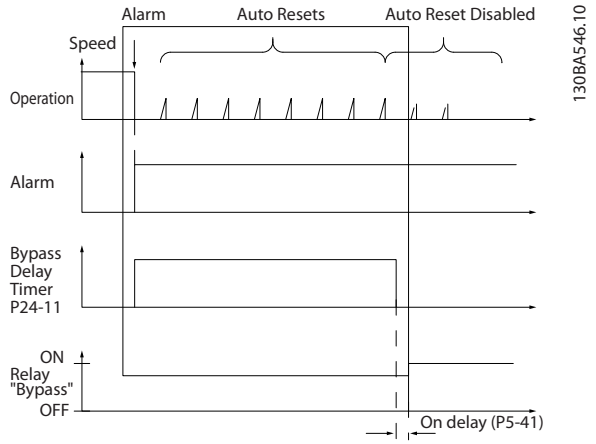

Illustration 3.16 Drive Bypass Function

Status can be read in the Extended Status Word 2, bit number 24.

24-10 Drive Bypass Function		
Option:		**Function:**
		This parameter determines, which circumstances will activate the Drive Bypass Function:
[0] *	Disabled	
[2]	Enabled (Fire Mode only)	The Bypass Function operates at Trip at Critical Alarms, Coast or Bypass Delay Timer

3

24-10 Drive Bypass Function		
Option:		**Function:**
		if the timer expires before reset attempts have completed.

24-11 Drive Bypass Delay Time		
Range:		**Function:**
0 s*	[0 - 600 s]	Programmable in 1 s increments. Once the Bypass Function is activated in accordance with the setting in *24-10 Drive Bypass Function*, the Bypass Delay Timer begins to operate. If the frequency converter has been set for a number of restart attempts, the timer continues to run while the frequency converter tries to restart. Should the motor have restarted within the time period of the Bypass Delay Timer, then the timer is reset. Should the motor fail to restart at the end of the Bypass Delay Time, the Drive Bypass relay is activated, which has been programmed for Bypass in *5-40 Function Relay*. Where no restart attempts are programmed, the timer runs for the delay period set in this parameter and then activates the Drive Bypass relay, which has been programmed for Bypass in *5-40 Function Relay*, Function Relay.

4 Troubleshooting

4.1 Alarms and Warnings

A warning or an alarm is signalled by the relevant LED on the front of the frequency converter and indicated by a code on the display.

A warning remains active until its cause is no longer present. Under certain circumstances operation of the motor may still be continued. Warning messages may be critical, but are not necessarily so.

In the event of an alarm, the frequency converter has tripped. Alarms must be reset to restart operation once their cause has been rectified.

This may be done in four ways:

1. By pressing [Reset].
2. Via a digital input with the "Reset" function.
3. Via serial communication.
4. By resetting automatically using the [Auto Reset] function, which is a default setting for VLT HVAC Basic Drive, see *14-20 Reset Mode*.

NOTICE

After a manual reset pressing [Reset], press [Auto On] or [Hand On] to restart the motor.

If an alarm cannot be reset, the reason may be that its cause has not been rectified, or the alarm is trip-locked, see *Table 4.1*.

⚠CAUTION

Alarms that are trip-locked offer additional protection, means that the mains supply must be switched off before the alarm can be reset. After being switched back on, the frequency converter is no longer blocked and may be reset as described above once the cause has been rectified.
Alarms that are not trip-locked can also be reset using the automatic reset function in *14-20 Reset Mode* (Warning: automatic wake-up is possible!)
If a warning and alarm is marked against a code in the table on the following page, this means that either a warning occurs before an alarm, or it can be specified whether it is a warning or an alarm that is to be displayed for a given fault.
This is possible, for instance, in *1-90 Motor Thermal Protection*. After an alarm or trip, the motor carries on coasting, and the alarm and warning flash on the frequency converter. Once the problem has been rectified, only the alarm continues flashing.

No.	Description	Warning	Alarm	Trip Lock	Parameter Reference
2	Live zero error	(X)	(X)		6-01
3	No motor	(X)			1-80
4	Mains phase loss	(X)	(X)	(X)	14-12
7	DC over voltage	X	X		
8	DC under voltage	X	X		
9	Inverter overloaded	X	X		
10	Motor ETR over temperature	(X)	(X)		1-90
11	Motor thermistor over temperature	(X)	(X)		1-90
13	Over Current	X	X	X	
14	Earth fault	X	X	X	
16	Short Circuit		X	X	
17	Control word timeout	(X)	(X)		8-04
24	Fan Fault (Only on 400V 30-90kW)	X	X		14-53
30	Motor phase U missing		(X)	(X)	4-58
31	Motor phase V missing		(X)	(X)	4-58
32	Motor phase W missing		(X)	(X)	4-58
38	Internal fault		X	X	
44	Earth fault 2		X	X	
47	Control Voltage Fault		X	X	
48	VDD1 Supply Low		X	X	
50	AMA Calibration Failed		X		

No.	Description	Warning	Alarm	Trip Lock	Parameter Reference
51	AMA check U_{nom} and I_{nom}		X		
52	AMA low I_{nom}		X		
53	AMA motor too big		X		
54	AMA motor too small		X		
55	AMA Parameter out of range		X		
56	AMA interrupted by user		X		
57	AMA timeout		X		
58	AMA internal fault	X	X		
59	Current limit	X			
60	External Interlock		X		
66	Heat sink Temperature Low	X			
69	Pwr Card Temperature	X	X	X	
79	Illegal PS config	X	X		
80	Drive Initialized to Default Value		X		
84	LCP Error	X			
87	Auto DC Braking	X			
95	Broken Belt	X	X		22-6*
201	Fire Mode	X			
202	Fire M Limits Exceeded	X			
250	New spare parts		X	X	
251	New Type Code		X	X	

Table 4.1 Alarm/Warning Code List

(X) Dependent on parameter

A trip is the action when an alarm has appeared. The trip coasts the motor and can be reset by pressing [Reset] or make a reset by a digital input (parameter group *5-1* Digital Inputs* [1]). The original event that caused an alarm cannot damage the frequency converter or cause dangerous conditions. A trip lock is an action when an alarm occurs, which may cause damage to frequency converter or connected parts. A Trip Lock situation can only be reset by a power cycling.

Warning	yellow
Alarm	flashing red

Table 4.2 LED Indication

The alarm words, warning words and extended status words can be read out via serial bus or optional fieldbus for diagnosis. See also *16-90 Alarm Word*, *16-92 Warning Word* and *16-94 Ext. Status Word*.

4.2 Alarm Words

Bit	Hex	Dec	16-90 Alarm Word	16-91 Alarm Word 2
0	1	1	0	0
1	2	2	Pwr.Card Temp	0
2	4	4	Earth Fault	ServiceTrip, Typecode
3	8	8	0	Sparepart
4	10	16	Ctrl. Word TO	0
5	20	32	Over Current	0
6	40	64	0	0
7	80	128	Motor Th. Over	0
8	100	256	Motor ETR Over	Broken Belt
9	200	512	Inverter Overld.	0
10	400	1024	DC under Volt	0
11	800	2048	DC over Volt.	0
12	1000	4096	Short Circuit	External Interlock
13	2000	8192	0	0
14	4000	16384	Mains ph. loss	0
15	8000	32768	AMA Not OK	0
16	10000	65536	Live Zero Error	0
17	20000	131072	Internal Fault	0
18	40000	262144	0	Fans error
19	80000	524288	U phase Loss	0
20	100000	1048576	V phase Loss	0
21	200000	2097152	W phase Loss	0
22	400000	4194304	0	0
23	800000	8388608	Control Voltage Fault	0
24	1000000	16777216	0	0
25	2000000	33554432	VDD1 Supply Low	0
26	4000000	67108864	0	0
27	8000000	134217728	0	0
28	10000000	268435456	Earth fault	0
29	20000000	536870912	Drive Initialized	0
30	40000000	1073741824	0	0
31	80000000	2147483648	0	0

4.3 Warning Words

Bit	Hex	Dec	16-92 Warning Word	16-93 Warning Word 2
0	1	1	0	0
1	2	2	Pwr.Card Temp	0
2	4	4	Earth Fault	0
3	8	8	0	0
4	10	16	Ctrl. Word TO	0
5	20	32	Over Current	0
6	40	64	0	0
7	80	128	Motor Th. Over	0
8	100	256	Motor ETR Over	Broken Belt
9	200	512	Inverter Overld.	0
10	400	1024	DC under Volt	0
11	800	2048	DC over Volt.	0
12	1000	4096	0	0
13	2000	8192	0	0
14	4000	16384	Mains ph. loss	0
15	8000	32768	No motor	Auto DC Braking
16	10000	65536	Live Zero Error	0
17	20000	131072	0	0
18	40000	262144	0	Fans warning
19	80000	524288	0	0
20	100000	1048576	0	0
21	200000	2097152	0	0
22	400000	4194304	0	0
23	800000	8388608	0	0
24	1000000	16777216	0	0
25	2000000	33554432	Current Limit	0
26	4000000	67108864	Low temp.	0
27	8000000	134217728	0	0
28	10000000	268435456	0	0
29	20000000	536870912	0	0
30	40000000	1073741824	0	0
31	80000000	2147483648	0	0

4

4.4 Extended Status Words

Bit	Hex	Dec	16-94 Ext. Status Word	16-95 Ext. Status Word 2
0	1	1	Ramping	Off
1	2	2	AMA running	Hand/Auto
2	4	4	Start CW/CCW	0
3	8	8	0	0
4	10	16	0	0
5	20	32	Feedback high	0
6	40	64	Feedback low	0
7	80	128	Output current high	Control Ready
8	100	256	Output current low	Drive Ready
9	200	512	Output frequency high	Quick Stop
10	400	1024	Output frequency low	DC Brake
11	800	2048	0	Stop
12	1000	4096	0	0
13	2000	8192	Braking	Freeze Output Request
14	4000	16384	0	Freeze Output
15	8000	32768	OVC active	Jog Request
16	10000	65536	AC brake	Jog
17	20000	131072	0	Start request
18	40000	262144	0	Start
19	80000	524288	Reference high	0
20	100000	1048576	Reference low	Start Delay
21	200000	2097152	Local Ref./ Remote Ref.	Sleep
22	400000	4194304	0	Sleep boost
23	800000	8388608	0	Running
24	1000000	16777216	0	Bypass
25	2000000	33554432	0	Fire Mode
26	4000000	67108864	0	External Interlock
27	8000000	134217728	0	Firemodelimi-texceed
28	10000000	268435456	0	FlyStart Active
29	20000000	536870912	0	0
30	40000000	1073741824	0	0
31	80000000	2147483648	Database busy	0

4.5 List of Warnings and Alarms

WARNING/ALARM 2, Live zero error
This warning or alarm will only appear if programmed by the user in *6-01 Live Zero Timeout Function*. The signal on one of the analog inputs is less than 50% of the minimum value programmed for that input. This condition can be caused by broken wiring or faulty device sending the signal.

Troubleshooting:

Check connections on all the analog input terminals. Control card terminals 53 and 54 for signals, terminal 55 common.

Check that the frequency converter programming match the analog signal type.

WARNING/ALARM 4, Mains phase loss
A phase is missing on the supply side, or the mains voltage imbalance is too high. This message also appears for a fault in the input rectifier on the frequency converter. Options are programmed at *14-12 Function at Mains Imbalance*.

Troubleshooting:

Check the supply voltage and supply currents to the frequency converter.

WARNING/ALARM 7, DC overvoltage
If the intermediate circuit voltage exceeds the limit, the frequency converter trips after a time.

Troubleshooting:

Extend the ramp time

Activate functions in *2-10 Brake Function*

WARNING/ALARM 8, DC under voltage
If the intermediate circuit voltage (DC) drops below the under voltage limit, the frequency converter trips after a fixed time delay. The time delay varies with unit size.

Troubleshooting:

Check that the supply voltage matches the frequency converter voltage.

Perform Input voltage test

WARNING/ALARM 9, Inverter overloaded
The frequency converter is about to cut out because of an overload (too high current for too long). The counter for electronic, thermal inverter protection gives a warning at 90% and trips at 100%, while giving an alarm. The frequency converter *cannot* be reset until the counter is below 90%.
The fault is that the frequency converter is overloaded by more than 100% for too long.

Troubleshooting:

Compare the output current shown on the LCP with the frequency converter rated current.

Compare the output current shown on the LCP with measured motor current.

Display the Thermal Drive Load on the LCP and monitor the value. When running above the frequency converter continuous current rating, the counter should increase. When running below the frequency converter continuous current rating, the counter should decrease.

NOTICE

See the derating section in the Design Guide for more details, if a high switching frequency is required.

WARNING/ALARM 10, Motor overload temperature
According to the electronic thermal protection (ETR), the motor is too hot. Select whether the frequency converter gives a warning or an alarm when the counter reaches 100% in *1-90 Motor Thermal Protection*. The fault is that the motor is overloaded by more than 100% for too long.

Troubleshooting:

Check if motor is over heating.

If the motor is mechanically overloaded

That the motor *1-24 Motor Current* is set correctly.

Motor data in parameters 1-20 through 1-25 are set correctly.

Run AMA in *1-29 Automatic Motor Adaption (AMA)*.

WARNING/ALARM 11, Motor thermistor over temp
The thermistor or the thermistor connection is disconnected. Select whether the frequency converter gives a warning or an alarm in *1-90 Motor Thermal Protection*.

Troubleshooting:

Check if motor is over heating.

Check if the motor is mechanically overloaded.

Check that the thermistor is connected correctly.

If using a thermal switch or thermistor, check the programming of *1-93 Thermistor Source* matches sensor wiring.

WARNING/ALARM 13, Over current
The inverter peak current limit is exceeded. The warning lasts about 1.5 s, then the frequency converter trips and issues an alarm.

Troubleshooting:

This fault may be caused by shock loading or fast acceleration with high inertia loads.

Turn off the frequency converter. Check if the motor shaft can be turned.

Check that the motor size matches the frequency converter.

Incorrect motor data in parameters 1-20 through 1-25.

ALARM 14, Earth (ground) fault
There is a discharge from the output phases to earth, either in the cable between the frequency converter and the motor or in the motor itself.

Troubleshooting:

Turn off the frequency converter and remove the earth fault.

Measure the resistance to ground of the motor leads and the motor with a megohmmeter to check for earth faults in the motor.

ALARM 16, Short circuit
There is short-circuiting in the motor or on the motor terminals.

Turn off the frequency converter and remove the short-circuit.

WARNING/ALARM 17, Control word timeout
There is no communication to the frequency converter. The warning is only active when *8-04 Control Timeout Function* is NOT set to OFF.
If *8-04 Control Timeout Function* is set to *Stop* and *Trip*, a warning appears and the frequency converter ramps down until it trips, while giving an alarm.

Troubleshooting:

Check connections on the serial communication cable.

Increase *8-03 Control Timeout Time*

Check operation of the communication equipment.

Verify proper installation based on EMC requirements.

WARNING 24, Fan fault
The fan warning function is an extra protection function that checks if the fan is running/mounted. The fan warning can be disabled in *14-53 Fan Monitor* ([0] Disabled).

Troubleshooting:

Check fan resistance.

ALARM 30, Motor phase U missing
Motor phase U between the frequency converter and the motor is missing.

Turn off the frequency converter and check motor phase U.

ALARM 31, Motor phase V missing
Motor phase V between the frequency converter and the motor is missing.

Turn off the frequency converter and check motor phase V.

ALARM 32, Motor phase W missing
Motor phase W between the frequency converter and the motor is missing.

Turn off the frequency converter and check motor phase W.

ALARM 38, Internal fault
It may be necessary to contact your Danfoss supplier.

ALARM 44, Earth fault II
There is a discharge from the output phases to earth, either in the cable between the frequency converter and the motor or in the motor itself.

Troubleshooting:

Turn off the frequency converter and remove the earth fault.

Measure the resistance to ground of the motor leads and the motor with a megohmmeter to check for earth fault in the motor.

WARNING 47, Control Voltage Fault
The 24 V DC is measured on the control card. The external 24 V DC backup power supply may be overloaded, otherwise contact your Danfoss supplier.

WARNING 48, VDD1 Supply Low
The VDD1 supply on the control card is outside of allowable limits.

ALARM 51, AMA check Unom and Inom
The setting of motor voltage, motor current, and motor power is presumably wrong. Check the settings.

ALARM 52, AMA low Inom
The motor current is too low. Check the settings.

ALARM 53, AMA motor too big
The motor is too big for the AMA to be carried out.

ALARM 54, AMA motor too small
The motor is too small for the AMA to be carried out.

ALARM 55, AMA Parameter out of range
The parameter values found from the motor are outside acceptable range.

ALARM 56, AMA interrupted by user
The AMA has been interrupted by the user.

ALARM 57, AMA timeout
Try to start the AMA again a number of times, until the AMA is carried out. Note that repeated runs may heat the motor to a level where the resistance Rs and Rr are increased. In most cases, however, this is not critical.

ALARM 58, AMA internal fault
Contact your Danfoss supplier.

WARNING 59, Current limit
The current is higher than the value in *4-18 Current Limit*.

ALARM 60, External interlock
External interlock has been activated. To resume normal operation, apply 24 V DC to the terminal programmed for external interlock and reset the frequency converter (via serial communication, digital I/O, or by pressing [Reset]).

WARNING 66, Heatsink temperature low
This warning is based on the temperature sensor in the IGBT module.

ALARM 70, Illegal power section configuration
The control card and power card are incompatible. Contact your supplier with the type code of the unit from the nameplate and the part numbers of the cards to check compatibility.

ALARM 84, LCP error
ALARM 84 is generated by the LCP and indicates an error with the LCP.

ALARM 80, Drive initialised to default value
Parameter settings are initialised to default settings after a manual reset.

ALARM 95, Broken belt
Torque is below the torque level set for no load, indicating a broken belt. See parameter group *22-6* Broken Belt Detection*.

ALARM 126, Motor Rotating
High back-emf voltage. Stop the rotor of the PM motor.

WARNING 200, Fire Mode
Fire Mode has been activated.

WARNING 202, Fire Mode Limits Exceeded
Fire Mode has suppressed one or more warranty voiding alarms.

ALARM 250, New Spare Part
The power or switch mode power supply has been exchanged.

ALARM 251, New Type Code
The frequency converter has a new type code.

5 Parameter Lists

5.1 Parameter Options

5.1.1 Default Settings

Changes during operation
"TRUE" means that the parameter can be changed while the frequency converter is in operation and "FALSE" means that the frequency converter must be stopped before a change can be made.

2-Set-up
'All set-up': the parameter can be set individually in each of the 2 set-ups, i.e. one single parameter can have 2 different data values.
'1 set-up': data value is the same in all set-ups.

ExpressionLimit
Size related

N/A
No default value available.

Conversion index
This number refers to a conversion figure used when writing or reading by means of a frequency converter.

Conv. index	100	75	74	70	67	6	5	4	3	2	1	0	-1	-2	-3	-4	-5	-6
Conv. factor	1	3600000	3600	60	1/60	1000000	100000	10000	1000	100	10	1	0.1	0.01	0.001	0.0001	0.00001	0.000001

Data type	Description	Type
2	Integer 8	Int8
3	Integer 16	Int16
4	Integer 32	Int32
5	Unsigned 8	Uint8
6	Unsigned 16	Uint16
7	Unsigned 32	Uint32
9	Visible String	VisStr
33	Normalized value 2 bytes	N2
35	Bit sequence of 16 boolean variables	V2

Table 5.1 Data Type

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5.1.2 0-** Operation/Display

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
0-0* Basic Settings						
0-01	Language	[0] English	1 set-up	TRUE	-	Uint8
0-03	Regional Settings	ExpressionLimit	1 set-up	FALSE	-	Uint8
0-04	Operating State at Power-up	[0] Resume	All set-ups	TRUE	-	Uint8
0-06	GridType	ExpressionLimit	1 set-up	FALSE	-	Uint8
0-07	Auto DC Braking	[1] On	1 set-up	FALSE	-	Uint8
0-1* Set-up Operations						
0-10	Active Set-up	[1] Set-up 1	1 set-up	TRUE	-	Uint8
0-11	Programming Set-up	[9] Active Set-up	1 set-up	TRUE	-	Uint8
0-12	Link Setups	[20] Linked	All set-ups	FALSE	-	Uint8
0-3* LCP Custom Readout						
0-30	Custom Readout Unit	[1] %	1 set-up	TRUE	-	Uint8
0-31	Custom Readout Min Value	0 CustomReadoutUnit	1 set-up	TRUE	-2	Int32
0-32	Custom Readout Max Value	100 CustomReadoutUnit	1 set-up	TRUE	-2	Int32
0-37	Display Text 1	[]	1 set-up	TRUE	0	VisStr[21]
0-38	Display Text 2	[]	1 set-up	TRUE	0	VisStr[26]
0-39	Display Text 3	[]	1 set-up	TRUE	0	VisStr[26]
0-4* LCP Keypad						
0-40	[Hand on] Key on LCP	[1] Enabled	All set-ups	TRUE	-	Uint8
0-42	[Auto on] Key on LCP	[1] Enabled	All set-ups	TRUE	-	Uint8
0-44	[Off/Reset] Key on LCP	[1] Enabled	All set-ups	TRUE	-	Uint8
0-5* Copy/Save						
0-50	LCP Copy	[0] No copy	1 set-up	FALSE	-	Uint8
0-51	Set-up Copy	[0] No copy	1 set-up	FALSE	-	Uint8
0-6* Password						
0-60	Main Menu Password	0 N/A	1 set-up	TRUE	0	Uint16

5.1.3 1-** Load and Motor

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
1-0* General Settings						
1-00	Configuration Mode	[0] Open Loop	All set-ups	TRUE	-	Uint8
1-01	Motor Control Principle	[1] VVC+	All set-ups	FALSE	-	Uint8
1-03	Torque Characteristics	[1] Variable Torque	All set-ups	FALSE	-	Uint8
1-06	Clockwise Direction	[0] Normal	1 set-up	FALSE	-	Uint8
1-1* Motor Selection						
1-10	Motor Construction	[0] Asynchron	All set-ups	FALSE	-	Uint8
1-14	Damping Gain	120 %	All set-ups	TRUE	0	Int16
1-15	Low Speed Filter Time Const	ExpressionLimit	All set-ups	TRUE	-2	Uint16
1-16	High Speed Filter Time Const	ExpressionLimit	All set-ups	TRUE	-2	Uint16
1-17	Voltage filter time const	ExpressionLimit	All set-ups	TRUE	-3	Uint16
1-2* Motor Data						
1-20	Motor Power	ExpressionLimit	All set-ups	FALSE	-	Uint8
1-22	Motor Voltage	ExpressionLimit	All set-ups	FALSE	0	Uint16
1-23	Motor Frequency	ExpressionLimit	All set-ups	FALSE	0	Uint16
1-24	Motor Current	ExpressionLimit	All set-ups	FALSE	-2	Uint32
1-25	Motor Nominal Speed	ExpressionLimit	All set-ups	FALSE	67	Uint16

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
1-26	Motor Cont. Rated Torque	ExpressionLimit	All set-ups	FALSE	-1	Uint32
1-29	Automatic Motor Adaption (AMA)	[0] Off	1 set-up	FALSE	-	Uint8
1-3* Adv. Motor Data						
1-30	Stator Resistance (Rs)	ExpressionLimit	All set-ups	FALSE	-3	Uint32
1-33	Stator Leakage Reactance (X1)	ExpressionLimit	All set-ups	FALSE	-3	Uint32
1-35	Main Reactance (Xh)	ExpressionLimit	All set-ups	FALSE	-2	Uint32
1-37	d-axis Inductance (Ld)	ExpressionLimit	All set-ups	FALSE	-3	Int32
1-39	Motor Poles	4 N/A	All set-ups	FALSE	0	Uint8
1-4* Adv. Motor Data II						
1-40	Back EMF at 1000 RPM	ExpressionLimit	All set-ups	FALSE	0	Uint16
1-42	Motor Cable Length	50 m	All set-ups	FALSE	0	Uint8
1-43	Motor Cable Length Feet	164 ft	All set-ups	FALSE	0	Uint16
1-5* Load Indep. Setting						
1-50	Motor Magnetisation at Zero Speed	100 %	All set-ups	TRUE	0	Uint16
1-52	Min Speed Normal Magnetising [Hz]	0 Hz	All set-ups	TRUE	-1	Uint16
1-55	U/f Characteristic - U	ExpressionLimit	All set-ups	FALSE	-1	Uint16
1-56	U/f Characteristic - F	ExpressionLimit	All set-ups	FALSE	-1	Uint16
1-6* Load Depen. Setting						
1-60	Low Speed Load Compensation	100 %	All set-ups	TRUE	0	Uint16
1-61	High Speed Load Compensation	100 %	All set-ups	TRUE	0	Uint16
1-62	Slip Compensation	0 %	All set-ups	TRUE	0	Int16
1-63	Slip Compensation Time Constant	0.1 s	All set-ups	TRUE	-2	Uint16
1-64	Resonance Dampening	100 %	All set-ups	TRUE	0	Uint16
1-65	Resonance Dampening Time Constant	0.005 s	All set-ups	TRUE	-3	Uint16
1-66	Min. Current at Low Speed	50 %	All set-ups	TRUE	0	Uint32
1-7* Start Adjustments						
1-71	Start Delay	0 s	All set-ups	TRUE	-1	Uint8
1-72	Start Function	[2] Coast/delay time	All set-ups	TRUE	-	Uint8
1-73	Flying Start	[0] Disabled	All set-ups	FALSE	-	Uint8
1-8* Stop Adjustments						
1-80	Function at Stop	[0] Coast	All set-ups	TRUE	-	Uint8
1-82	Min Speed for Function at Stop [Hz]	0 Hz	All set-ups	TRUE	-1	Uint16
1-9* Motor Temperature						
1-90	Motor Thermal Protection	ExpressionLimit	All set-ups	TRUE	-	Uint8
1-93	Thermistor Source	[0] None	All set-ups	FALSE	-	Uint8

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5.1.4 2-** Brakes

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
2-0* DC-Brake						
2-00	DC Hold/Motor Preheat Current	50 %	All set-ups	TRUE	0	Uint16
2-01	DC Brake Current	50 %	All set-ups	TRUE	0	Uint16
2-02	DC Braking Time	10 s	All set-ups	TRUE	-1	Uint16
2-04	DC Brake Cut In Speed	0 Hz	All set-ups	TRUE	-1	Uint16
2-06	Parking Current	100 %	All set-ups	TRUE	0	Uint16
2-07	Parking Time	3 s	All set-ups	TRUE	-1	Uint16
2-1* Brake Energy Funct.						
2-10	Brake Function	[0] Off	All set-ups	TRUE	-	Uint8
2-16	AC Brake, Max current	100 %	All set-ups	TRUE	-1	Uint16
2-17	Over-voltage Control	[2] Enabled	All set-ups	TRUE	-	Uint8

5.1.5 3-** Reference/Ramps

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
3-0* Reference Limits						
3-02	Minimum Reference	0 ReferenceFeedbackUnit	All set-ups	TRUE	-3	Int32
3-03	Maximum Reference	ExpressionLimit	All set-ups	TRUE	-3	Int32
3-1* References						
3-10	Preset Reference	0 %	All set-ups	TRUE	-2	Int16
3-11	Jog Speed [Hz]	5 Hz	All set-ups	TRUE	-1	Uint16
3-14	Preset Relative Reference	0 %	All set-ups	TRUE	-2	Int16
3-15	Reference 1 Source	[1] Analog in 53	All set-ups	TRUE	-	Uint8
3-16	Reference 2 Source	[2] Analog in 54	All set-ups	TRUE	-	Uint8
3-17	Reference 3 Source	[11] Local bus reference	All set-ups	TRUE	-	Uint8
3-4* Ramp 1						
3-41	Ramp 1 Ramp Up Time	ExpressionLimit	All set-ups	TRUE	-2	Uint32
3-42	Ramp 1 Ramp Down Time	ExpressionLimit	All set-ups	TRUE	-2	Uint32
3-5* Ramp 2						
3-51	Ramp 2 Ramp Up Time	ExpressionLimit	All set-ups	TRUE	-2	Uint32
3-52	Ramp 2 Ramp Down Time	ExpressionLimit	All set-ups	TRUE	-2	Uint32
3-8* Other Ramps						
3-80	Jog Ramp Time	ExpressionLimit	All set-ups	TRUE	-2	Uint32
3-81	Quick Stop Ramp Time	ExpressionLimit	1 set-up	TRUE	-2	Uint32

5.1.6 4-** Limits/Warnings

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
4-1* Motor Limits						
4-10	Motor Speed Direction	[2] Both directions	All set-ups	FALSE	-	Uint8
4-12	Motor Speed Low Limit [Hz]	0 Hz	All set-ups	FALSE	-1	Uint16
4-14	Motor Speed High Limit [Hz]	65 Hz	All set-ups	FALSE	-1	Uint16
4-18	Current Limit	110 %	All set-ups	TRUE	0	Uint16
4-19	Max Output Frequency	ExpressionLimit	All set-ups	FALSE	-1	Uint16
4-4* Adj. Warnings 2						

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
4-40	Warning Freq. Low	ExpressionLimit	All set-ups	TRUE	-1	uint16
4-41	Warning Freq. High	ExpressionLimit	All set-ups	TRUE	-1	uint16
4-5* Adj. Warnings						
4-50	Warning Current Low	0 A	All set-ups	TRUE	-2	Uint32
4-51	Warning Current High	ExpressionLimit	All set-ups	TRUE	-2	Uint32
4-54	Warning Reference Low	-4999 N/A	All set-ups	TRUE	-3	Int32
4-55	Warning Reference High	4999 N/A	All set-ups	TRUE	-3	Int32
4-56	Warning Feedback Low	-4999 ProcessCtrlUnit	All set-ups	TRUE	-3	Int32
4-57	Warning Feedback High	4999 ProcessCtrlUnit	All set-ups	TRUE	-3	Int32
4-58	Missing Motor Phase Function	[1] On	All set-ups	FALSE	-	Uint8
4-6* Speed Bypass						
4-61	Bypass Speed From [Hz]	0 Hz	All set-ups	TRUE	-1	Uint16
4-63	Bypass Speed To [Hz]	0 Hz	All set-ups	TRUE	-1	Uint16
4-64	Semi-Auto Bypass Set-up	[0] Off	All set-ups	TRUE	-	Uint8

5.1.7 5-** Digital In/Out

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
5-0* Digital I/O mode						
5-00	Digital Input Mode	[0] PNP	1 set-up	FALSE	-	Uint8
5-03	Digital Input 29 Mode	[0] PNP	1 set-up	FALSE	-	Uint8
5-1* Digital Inputs						
5-10	Terminal 18 Digital Input	[8] Start	All set-ups	TRUE	-	Uint8
5-11	Terminal 19 Digital Input	[0] No operation	All set-ups	TRUE	-	Uint8
5-12	Terminal 27 Digital Input	ExpressionLimit	All set-ups	TRUE	-	Uint8
5-13	Terminal 29 Digital Input	[14] Jog	All set-ups	TRUE	-	Uint8
5-3* Digital Outputs						
5-34	On Delay, Digital Output	0.01 s	All set-ups	TRUE	-2	uint16
5-35	Off Delay, Digital Output	0.01 s	All set-ups	TRUE	-2	uint16
5-4* Relays						
5-40	Function Relay	ExpressionLimit	All set-ups	TRUE	-	Uint8
5-41	On Delay, Relay	0.01 s	All set-ups	TRUE	-2	Uint16
5-42	Off Delay, Relay	0.01 s	All set-ups	TRUE	-2	Uint16
5-5* Pulse Input						
5-50	Term. 29 Low Frequency	4 Hz	All set-ups	TRUE	0	Uint32
5-51	Term. 29 High Frequency	32000 Hz	All set-ups	TRUE	0	Uint32
5-52	Term. 29 Low Ref./Feedb. Value	0 N/A	All set-ups	TRUE	-3	Int32
5-53	Term. 29 High Ref./Feedb. Value	50 N/A	All set-ups	TRUE	-3	Int32
5-9* Bus Controlled						
5-90	Digital & Relay Bus Control	0 N/A	All set-ups	TRUE	0	Uint32

5.1.8 6-** Analog In/Out

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
6-0* Analog I/O Mode						
6-00	Live Zero Timeout Time	10 s	All set-ups	TRUE	0	Uint8
6-01	Live Zero Timeout Function	[0] Off	All set-ups	TRUE	-	Uint8
6-1* Analog Input 53						
6-10	Terminal 53 Low Voltage	0.07 V	All set-ups	TRUE	-2	Uint16
6-11	Terminal 53 High Voltage	10 V	All set-ups	TRUE	-2	Uint16
6-12	Terminal 53 Low Current	4 mA	All set-ups	TRUE	-5	Uint16
6-13	Terminal 53 High Current	20 mA	All set-ups	TRUE	-5	Uint16
6-14	Terminal 53 Low Ref./Feedb. Value	0 N/A	All set-ups	TRUE	-3	Int32
6-15	Terminal 53 High Ref./Feedb. Value	ExpressionLimit	All set-ups	TRUE	-3	Int32
6-16	Terminal 53 Filter Time Constant	0.01 s	All set-ups	TRUE	-2	Uint16
6-19	Terminal 53 mode	[1] Voltage mode	1 set-up	TRUE	-	Uint8
6-2* Analog Input 54						
6-20	Terminal 54 Low Voltage	0.07 V	All set-ups	TRUE	-2	Uint16
6-21	Terminal 54 High Voltage	10 V	All set-ups	TRUE	-2	Uint16
6-22	Terminal 54 Low Current	4 mA	All set-ups	TRUE	-5	Uint16
6-23	Terminal 54 High Current	20 mA	All set-ups	TRUE	-5	Uint16
6-24	Terminal 54 Low Ref./Feedb. Value	0 N/A	All set-ups	TRUE	-3	Int32
6-25	Terminal 54 High Ref./Feedb. Value	ExpressionLimit	All set-ups	TRUE	-3	Int32
6-26	Terminal 54 Filter Time Constant	0.01 s	All set-ups	TRUE	-2	Uint16
6-29	Terminal 54 mode	[1] Voltage mode	1 set-up	TRUE	-	Uint8
6-7* Analog/Digital Output 45						
6-70	Terminal 45 Mode	[0] 0-20 mA	All set-ups	TRUE	-	Uint8
6-71	Terminal 45 Analog Output	[0] No operation	All set-ups	TRUE	-	Uint8
6-72	Terminal 45 Digital Output	[0] No operation	All set-ups	TRUE	-	Uint8
6-73	Terminal 45 Output Min Scale	0 %	All set-ups	TRUE	-2	Uint16
6-74	Terminal 45 Output Max Scale	100 %	All set-ups	TRUE	-2	Uint16
6-76	Terminal 45 Output Bus Control	0 N/A	All set-ups	TRUE	0	Uint16
6-9* Analog/Digital Output 42						
6-90	Terminal 42 Mode	[0] 0-20 mA	All set-ups	TRUE	-	Uint8
6-91	Terminal 42 Analog Output	[0] No operation	All set-ups	TRUE	-	Uint8
6-92	Terminal 42 Digital Output	[0] No operation	All set-ups	TRUE	-	Uint8
6-93	Terminal 42 Output Min Scale	0 %	All set-ups	TRUE	-2	Uint16
6-94	Terminal 42 Output Max Scale	100 %	All set-ups	TRUE	-2	Uint16
6-96	Terminal 42 Output Bus Control	0 N/A	All set-ups	TRUE	0	Uint16
6-98	Drive Type	0 N/A	1 set-up	FALSE	0	Uint8

5.1.9 8-** Comm. and Options

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
8-0* General Settings						
8-01	Control Site	[0] Digital and ctrl.word	All set-ups	TRUE	-	Uint8
8-02	Control Source	[1] FC Port	All set-ups	TRUE	-	Uint8
8-03	Control Timeout Time	1 s	1 set-up	TRUE	-1	Uint16
8-04	Control Timeout Function	[0] Off	1 set-up	TRUE	-	Uint8
8-3* FC Port Settings						
8-30	Protocol	[0] FC	1 set-up	TRUE	-	Uint8
8-31	Address	1 N/A	1 set-up	TRUE	0	Uint8
8-32	Baud Rate	ExpressionLimit	1 set-up	TRUE	-	Uint8
8-33	Parity / Stop Bits	ExpressionLimit	1 set-up	TRUE	-	Uint8
8-35	Minimum Response Delay	0.01 s	1 set-up	TRUE	-3	Uint16
8-36	Maximum Response Delay	ExpressionLimit	1 set-up	TRUE	-3	Uint16
8-37	Maximum Inter-char delay	0.025 s	1 set-up	TRUE	-3	Uint16
8-4* FC MC protocol set						
8-43	PCD Read Configuration	ExpressionLimit	1 set-up	TRUE	-	Uint8
8-5* Digital/Bus						
8-50	Coasting Select	[3] Logic OR	All set-ups	TRUE	-	Uint8
8-51	Quick Stop Select	[3] Logic OR	All set-ups	TRUE	-	Uint8
8-52	DC Brake Select	ExpressionLimit	All set-ups	TRUE	-	Uint8
8-53	Start Select	[3] Logic OR	All set-ups	TRUE	-	Uint8
8-54	Reversing Select	[0] Digital input	All set-ups	TRUE	-	Uint8
8-55	Set-up Select	[3] Logic OR	All set-ups	TRUE	-	Uint8
8-56	Preset Reference Select	[3] Logic OR	All set-ups	TRUE	-	Uint8
8-7* BACnet						
8-70	BACnet Device Instance	1 N/A	1 set-up	TRUE	0	Uint32
8-72	MS/TP Max Masters	127 N/A	1 set-up	TRUE	0	Uint8
8-73	MS/TP Max Info Frames	1 N/A	1 set-up	TRUE	0	Uint16
8-74	"I am" Service	[0] Send at power-up	1 set-up	TRUE	-	Uint8
8-75	Intialisation Password	[admin]	1 set-up	TRUE	0	VisStr[21]
8-8* FC Port Diagnostics						
8-80	Bus Message Count	0 N/A	1 set-up	TRUE	0	Uint32
8-81	Bus Error Count	0 N/A	1 set-up	TRUE	0	Uint32
8-82	Slave Messages Rcvd	0 N/A	1 set-up	TRUE	0	Uint32
8-83	Slave Error Count	0 N/A	1 set-up	TRUE	0	Uint32
8-84	Slave Messages Sent	0 N/A	1 set-up	TRUE	0	Uint32
8-85	Slave Timeout Errors	0 N/A	1 set-up	TRUE	0	Uint32
8-88	Reset FC port Diagnostics	[0] Do not reset	1 set-up	TRUE	-	Uint8
8-9* Bus Feedback						
8-94	Bus Feedback 1	0 N/A	All set-ups	TRUE	0	Int16

5.1.10 13-** Smart Logic

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
13-0* SLC Settings						
13-00	SL Controller Mode	[0] Off	1 set-up	TRUE	-	Uint8
13-01	Start Event	[39] Start command	1 set-up	TRUE	-	Uint8
13-02	Stop Event	[40] Drive stopped	1 set-up	TRUE	-	Uint8

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
13-03	Reset SLC	[0] Do not reset SLC	1 set-up	TRUE	-	Uint8
13-1* Comparators						
13-10	Comparator Operand	[0] Disabled	1 set-up	TRUE	-	Uint8
13-11	Comparator Operator	[1] Approx.Equal (~)	1 set-up	TRUE	-	Uint8
13-12	Comparator Value	0 N/A	1 set-up	TRUE	-1	Int32
13-2* Timers						
13-20	SL Controller Timer	0 s	1 set-up	TRUE	-2	Uint32
13-4* Logic Rules						
13-40	Logic Rule Boolean 1	[0] False	1 set-up	TRUE	-	Uint8
13-41	Logic Rule Operator 1	[0] Disabled	1 set-up	TRUE	-	Uint8
13-42	Logic Rule Boolean 2	[0] False	1 set-up	TRUE	-	Uint8
13-43	Logic Rule Operator 2	[0] Disabled	1 set-up	TRUE	-	Uint8
13-44	Logic Rule Boolean 3	[0] False	1 set-up	TRUE	-	Uint8
13-5* States						
13-51	SL Controller Event	[0] False	1 set-up	TRUE	-	Uint8
13-52	SL Controller Action	[0] Disabled	1 set-up	TRUE	-	Uint8

5.1.11 14-** Special Functions

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
14-0* Inverter Switching						
14-01	Switching Frequency	ExpressionLimit	All set-ups	TRUE	-	Uint8
14-03	Overmodulation	[1] On	All set-ups	FALSE	-	Uint8
14-08	Damping Gain Factor	96 %	All set-ups	TRUE	0	Uint8
14-1* Mains On/Off						
14-10	Mains Failure	[0] No function	All set-ups	FALSE	-	Uint8
14-12	Function at Mains Imbalance	[0] Trip	1 set-up	TRUE	-	Uint8
14-2* Reset Functions						
14-20	Reset Mode	[0] Manual reset	All set-ups	TRUE	-	Uint8
14-21	Automatic Restart Time	10 s	All set-ups	TRUE	0	Uint16
14-22	Operation Mode	[0] Normal operation	1 set-up	TRUE	-	Uint8
14-23	Typecode Setting	0 N/A	1 set-up	FALSE	0	uint8
14-27	Action At Inverter Fault	[1] Warning	All set-ups	TRUE	-	Uint8
14-28	Production Settings	[0] No action	1 set-up	FALSE	-	Uint8
14-29	Service Code	0 N/A	1 set-up	TRUE	0	Uint32
14-4* Energy Optimising						
14-40	VT Level	90 %	All set-ups	FALSE	0	Uint8
14-41	AEO Minimum Magnetisation	66 %	All set-ups	FALSE	0	Uint8
14-5* Environment						
14-50	RFI Filter	[1] On	1 set-up	FALSE	-	Uint8
14-51	DC-Link Voltage Compensation	[1] On	All set-ups	FALSE	-	Uint8
14-52	Fan Control	[0] Auto	1 set-up	TRUE	-	Uint8
14-53	Fan Monitor	[1] Warning	1 set-up	TRUE	-	Uint8
14-55	Output Filter	[0] No Filter	1 set-up	FALSE	-	Uint8
14-6* Auto Derate						
14-63	Min Switch Frequency	[2] 2.0 kHz	1 set-up	FALSE	-	Uint8

5.1.12 15-** Drive Information

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
15-0* Operating Data						
15-00	Operating Hours	0 h	All set-ups	TRUE	74	Uint32
15-01	Running Hours	0 h	All set-ups	TRUE	74	Uint32
15-02	kWh Counter	0 kWh	All set-ups	TRUE	75	Uint32
15-03	Power Up's	0 N/A	All set-ups	TRUE	0	Uint32
15-04	Over Temp's	0 N/A	All set-ups	TRUE	0	Uint16
15-05	Over Volt's	0 N/A	All set-ups	TRUE	0	Uint16
15-06	Reset kWh Counter	[0] Do not reset	All set-ups	TRUE	-	Uint8
15-07	Reset Running Hours Counter	[0] Do not reset	All set-ups	TRUE	-	Uint8
15-3* Alarm Log						
15-30	Alarm Log: Error Code	0 N/A	All set-ups	TRUE	0	Uint8
15-4* Drive Identification						
15-40	FC Type	0 N/A	1 set-up	FALSE	0	VisStr[6]
15-41	Power Section	0 N/A	1 set-up	FALSE	0	VisStr[20]
15-42	Voltage	0 N/A	1 set-up	FALSE	0	VisStr[20]
15-43	Software Version	0 N/A	1 set-up	FALSE	0	VisStr[20]
15-44	Ordered TypeCode	0 N/A	1 set-up	FALSE	0	VisStr[40]
15-46	Drive Ordering No	0 N/A	1 set-up	FALSE	0	VisStr[8]
15-47	Power Card Ordering No	0 N/A	1 set-up	FALSE	0	VisStr[8]
15-48	LCP Id No	0 N/A	1 set-up	FALSE	0	VisStr[21]
15-49	SW ID Control Card	0 N/A	1 set-up	FALSE	0	VisStr[21]
15-50	SW ID Power Card	0 N/A	1 set-up	FALSE	0	VisStr[21]
15-51	Drive Serial Number	0 N/A	1 set-up	FALSE	0	VisStr[10]
15-53	Power Card Serial Number	0 N/A	1 set-up	FALSE	0	VisStr[20]

5.1.13 16-** Data Readouts

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
16-0* General Status						
16-00	Control Word	0 N/A	1 set-up	TRUE	0	Uint16
16-01	Reference [Unit]	0 ReferenceFeedbackUnit	1 set-up	TRUE	-3	Int32
16-02	Reference [%]	0 %	1 set-up	TRUE	-1	Int16
16-03	Status Word	0 N/A	1 set-up	TRUE	0	Uint16
16-05	Main Actual Value [%]	0 %	1 set-up	TRUE	-2	Int16
16-09	Custom Readout	0 CustomReadoutUnit	1 set-up	TRUE	-2	Int32
16-1* Motor Status						
16-10	Power [kW]	0 kW	1 set-up	TRUE	-3	Uint32
16-11	Power [hp]	0 hp	1 set-up	TRUE	-3	Uint32
16-12	Motor Voltage	0 V	1 set-up	TRUE	-1	Uint32
16-13	Frequency	0 Hz	1 set-up	TRUE	-1	Uint32
16-14	Motor current	0 A	1 set-up	TRUE	-2	Uint16
16-15	Frequency [%]	0 %	1 set-up	TRUE	-1	Uint16
16-18	Motor Thermal	0 %	1 set-up	TRUE	0	Uint8
16-3* Drive Status						
16-30	DC Link Voltage	0 V	1 set-up	TRUE	0	Uint32
16-34	Heatsink Temp.	0 °C	1 set-up	TRUE	100	Int8
16-35	Inverter Thermal	0 %	1 set-up	TRUE	0	Uint8

16-36	Inv. Nom. Current	0 A	1 set-up	TRUE	-2	Uint16
16-37	Inv. Max. Current	0 A	1 set-up	TRUE	-2	Uint16
16-38	SL Controller State	0 N/A	1 set-up	TRUE	0	Uint8
16-5* Ref. & Feedb.						
16-50	External Reference	0 %	1 set-up	TRUE	-1	Int16
16-52	Feedback[Unit]	0 ProcessCtrlUnit	1 set-up	TRUE	-3	Int32
16-6* Inputs & Outputs						
16-60	Digital Input	0 N/A	1 set-up	TRUE	0	Uint16
16-61	Terminal 53 Setting	[0] Current mode	1 set-up	TRUE	-	Uint8
16-62	Analog Input AI53	1 N/A	1 set-up	TRUE	-2	Uint16
16-63	Terminal 54 Setting	[0] Current mode	1 set-up	TRUE	-	Uint8
16-64	Analog Input AI54	1 N/A	1 set-up	TRUE	-2	Uint16
16-65	Analog Output AO42 [mA]	0 mA	1 set-up	TRUE	-2	Uint16
16-66	Digital Output	0 N/A	1 set-up	TRUE	0	VisStr[4]
16-67	Pulse Input #29 [Hz]	0 N/A	All set-ups	FALSE	0	Int32
16-71	Relay Output [bin]	0 N/A	1 set-up	TRUE	0	Uint16
16-72	Counter A	0 N/A	1 set-up	TRUE	0	Int16
16-73	Counter B	0 N/A	1 set-up	TRUE	0	Int16
16-79	Analog Output AO45	0 mA	1 set-up	TRUE	-2	Uint16
16-8* Fieldbus & FC Port						
16-86	FC Port REF 1	0 N/A	1 set-up	TRUE	0	Int16
16-9* Diagnosis Readouts						
16-90	Alarm Word	0 N/A	1 set-up	TRUE	0	Uint32
16-91	Alarm Word 2	0 N/A	1 set-up	TRUE	0	Uint32
16-92	Warning Word	0 N/A	1 set-up	TRUE	0	Uint32
16-93	Warning Word 2	0 N/A	1 set-up	TRUE	0	Uint32
16-94	Ext. Status Word	0 N/A	1 set-up	TRUE	0	Uint32
16-95	Ext. Status Word 2	0 N/A	1 set-up	TRUE	0	Uint32

5.1.14 18-** Info & Readouts

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
18-1* Fire Mode Log						
18-10	FireMode Log:Event	0 N/A	1 set-up	TRUE	0	Uint8

5.1.15 20-** Drive Closed Loop

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
20-0* Feedback						
20-00	Feedback 1 Source	[0] No function	All set-ups	TRUE	-	Uint8
20-01	Feedback 1 Conversion	[0] Linear	All set-ups	TRUE	-	Uint8
20-8* PI Basic Settings						
20-81	PI Normal/ Inverse Control	[0] Normal	All set-ups	TRUE	-	Uint8
20-83	PI Start Speed [Hz]	0 Hz	All set-ups	TRUE	-1	Uint16
20-84	On Reference Bandwidth	5 %	All set-ups	TRUE	0	Uint8
20-9* PI Controller						
20-91	PI Anti Windup	[1] On	All set-ups	TRUE	-	Uint8
20-93	PI Proportional Gain	0.50 N/A	All set-ups	TRUE	-2	Uint16
20-94	PI Integral Time	20 s	All set-ups	TRUE	-2	Uint32
20-97	PI Feed Forward Factor	0 %	All set-ups	TRUE	0	Uint16

5.1.16 22-** Appl. Functions

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
22-4* Sleep Mode						
22-40	Minimum Run Time	10 s	All set-ups	TRUE	0	Uint16
22-41	Minimum Sleep Time	10 s	All set-ups	TRUE	0	Uint16
22-43	Wake-Up Speed [Hz]	10 N/A	All set-ups	TRUE	-1	Uint16
22-44	Wake-Up Ref./FB Diff	10 %	All set-ups	TRUE	0	Uint8
22-45	Setpoint Boost	0 %	All set-ups	TRUE	0	Int8
22-46	Maximum Boost Time	60 s	All set-ups	TRUE	0	Uint16
22-47	Sleep Speed [Hz]	0 N/A	All set-ups	TRUE	-1	Uint16
22-6* Broken Belt Detection						
22-60	Broken Belt Function	[0] Off	All set-ups	TRUE	-	Uint8
22-61	Broken Belt Torque	10 %	All set-ups	TRUE	0	Uint8
22-62	Broken Belt Delay	10 s	All set-ups	TRUE	0	Uint16

5.1.17 24-** Appl. Functions 2

Par. No. #	Parameter description	Default value	2-set-up	Change during operation	Conversion index	Type
24-0* Fire Mode						
24-00	FM Function	[0] Disabled	1 set-up	TRUE	-	Uint8
24-05	FM Preset Reference	0 %	All set-ups	TRUE	0	Int16
24-09	FM Alarm Handling	[1] Trip, Crit.Alarms	1 set-up	FALSE	-	Uint8
24-1* Drive Bypass						
24-10	Drive Bypass Function	[0] Disabled	1 set-up	TRUE	-	Uint8
24-11	Drive Bypass Delay Time	0 s	1 set-up	TRUE	0	Uint16

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